Lexmark MS531, MS631, MS632, MX532, and MX632 mono printer and MFP

Announcing Lexmark's new MS531dw, MS631dw, MS632dwe, MX532adwe, and MX632adwe mono printer and MFP

April 25, 2023

Lexmark

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Description	Part Number	UPC	MSRP
US Pricing			
MS531dw	38S0300	7-34646-73135-5	$863.30
MS631dw	38S0400	7-34646-73136-2	$1,143.01
MS632dwe	38S0500	7-34646-73137-9	$1,435.44
MX532adwe	38S0820	7-34646-73139-3	$1,651.59
MX632adwe	38S0900	7-34646-73140-9	$2,287.30
Canada Pricing			
MS531dw	38S0300	7-34646-73135-5	$990.06
MS631dw	38S0400	7-34646-73136-2	$1,312.52
MS632dwe	38S0500	7-34646-73137-9	$1,491.66
MX532adwe	38S0820	7-34646-73139-3	$1,670.81
MX632adwe	38S0900	7-34646-73140-9	$2,387.38

General Program Information

Key highlights:

I. MS53x/MS63x Single Function Printer

Devices	MS531dw	MS631dw	MS632dwe
Functions	Single Function Printer	Single Function Printer	Single Function Printer
Controller			
FW Architecture	Moja / Claiborne+	Moja / Claiborne+	Moja / Claiborne+
eSF Capable	No	No	Yes
RIP Processor / ASIC	Gemstone 2	Gemstone 2	Gemstone 2
Processor Speed	1 GHz	1 GHz	1 GHz
Processor Core	Dual Core	Dual Core	Dual Core
Memory Dram - Standard	512 MB	512 MB	1GB
Memory Dram - Max	512 MB	512 MB	1GB
Trust Platform Module (TPM)	Standard	Standard	Standard
Intelligent Storage Drive	Optional	Optional	Optional

Hard Disk	Not supported	Not supported	Optional (USB)
Fax ports	N/A	N/A	N/A
USB Type-B Device Port - Rear	Yes	Yes	Yes
USB Type-A Host Port - Rear	Yes	Yes	Yes
USB Type-A Host Port - Front	Yes	Yes	Yes
Ethernet port - Rear (10/100)	No	No	No
Ethernet port - Rear (10/100/1000)	Yes	Yes	Yes
Wireless Technology	Standard	Standard	Standard
	Ironman	Ironman	Ironman
Wireless Channels	802.11b/g/n/ac + BLE	802.11b/g/n/ac + BLE	802.11b/g/n/ac + BLE
Op Panel Size	2.8	2.8	4.3
Supplies			
SWE - K (Enterprise)	5K	5K	5K
SWE - CMY (Enterprise)	N/A	N/A	N/A
Max AM - K (Enterprise)	28.4k	31k	31k
Max AM - CMY (Enterprise)	N/A	N/A	N/A
Imaging Unit - Mono	75k	75k	75k
Fuser Life	200K	200K	200K
Speeds			
Simplex Letter Tray 1 (up to PPM)	46	50	50
Simplex A4 Tray 1 (up to PPM)	44	47	47
Time to First Print (Claim)	6	6	6
Time from Ready Mode Mono			
(sec)			
Time to First Print (Claim)	N/A	N/A	N/A
Time from Ready Mode Color			
(sec)			

Time to First Print (Claim)	9	9	9
Time from Sleep Mode Mono			
(sec)			
Time to First Print (Claim)	N/A	N/A	N/A
Time from Sleep Mode Color			
(sec)			
Scan - Simplex Letter Tray 1 (up to PPM)	N/A	N/A	N/A
Scan - Simplex A4 Tray 1 (up to PPM)	N/A	N/A	N/A
Paper I/O			
Input Capacity std	250	550	550
Input Capacity max	2000	2300	2300
Output Cap. std	150	250	250
Output Cap. max	150	250	250
MPF Input	100	100	100
Print			
Print Resolution (Default)	1200IQ	1200IQ	1200IQ
Print Resolution (Max)	1200x1200 dpi	1200x1200 dpi	1200x1200 dpi
General			
Recommended Monthly Page Volume	2-15K	2-20K	2-20K
Max Duty Cycle	120K	175K	175K
FCC Class	B	B	B

II. MX53x/MX63x Multifunction Products

Device	MX532adwe	MX632adwe
Functions	Print / Scan / Copy / anFax	Print / Scan / Copy / anFax
Controller		
FW Architecture	Moja / Claiborne+	Moja / Claiborne+
eSF Capable	Yes	Yes
Processor / Asic	Granite 2	Granite 2
Processor Speed	1.2 GHz	1.2 GHz
Processor Core	Quad Core	Quad Core

Memory Dram - Standard	2 GB	2 GB
Memory Dram - Max	2 GB	2 GB
Trust Platform Module (TPM)	Standard	Standard
Intelligent Storage Drive	Optional	Optional
Hard Disk	Optional (SATA)	Optional (SATA)
Fax ports	2 analog or via ethernet	2 analog or via ethernet
USB Type-B Device Port - Rear	Yes	Yes
USB Type-A Host Port - Rear	Yes	Yes
USB Type-A Host Port - Front	Yes	Yes
Ethernet port - Rear (10/100)	No	No
Ethernet port - Rear (10/100/1000)	Yes	Yes
Wireless Technology	Standard	Standard
	Ironman	Ironman
Wireless Channels	802.11b/g/n/ac + BLE	802.11b/g/n/ac + BLE
Op Panel Size	4.3	7
Supplies		
SWE - K (Enterprise)	5K	5K
SWE - CMY (Enterprise)	N/A	N/A
Max AM - K (Enterprise)	28.4k	31k
Max AM - CMY (Enterprise)	N/A	N/A
Imaging Unit - Mono	75k	75k
Fuser Life	200K	200K
Speeds		
Simplex Letter Tray 1 (up to PPM)	46	50
Simplex A4 Tray 1 (up to PPM)	44	47
Time to First Print (Claim)	6	6
Time from Ready Mode Mono		
(sec)		
Time to First Print (Claim)	9	9
Time from Sleep Mode Mono		
(sec)		
Scan - Simplex Letter Tray 1 (up to PPM)	52	52
Scan - Simplex A4 Tray 1 (up to PPM)	49	49
Paper I/O		
Input Capacity std	550	550
Input Capacity max	2300	2300

Output Cap. std	250	250
Output Cap. Max	250	250
MPF Input	100	100
Print		
Print Resolution (Default)	1200IQ	1200IQ
Print Resolution (Max)	1200x1200 dpi	1200x1200 dpi
Scan		
Flatbed Size	Legal	Legal
Automatic Document Feeder	DADF	DADF
Scan Resolution (Default)	300x600	300x600
Scan Resolution (Max)	600x600	600x600
Imaging Technology	CIS	CIS
ADF Input Capacity (20 lb sheets)	100	100
ADF Output Capacity (20 lb sheets)	100	100
Multifeed Detection	No	No
OCR	Optional	Optional
Fax Function		
Deviced-based Fax		
Analog modem	YES	YES
Fax over IP (FoIP)	YES, as a Lexmark Licensed Feature	YES, as a Lexmark Licensed Feature
etherFAX (https)	YES	YES
Fax Server		
Native Fax Server (SMTP)	YES	YES
Integrated Fax Server (eSF App)	YES, as a Lexmark Licensed Feature	YES, as a Lexmark Licensed Feature
General		
Recommended Monthly Page Volume	2-15K	2-20K
Max Duty Cycle	120K	175K
FCC Class	A	A

Accessibility Features

Accessibility features include:

1. Integrated Voice Guidance.
2. Accessible touchscreen navigation using standard “swipe” gestures or optional USB-attached keyboard.
3. Accessible Embedded Web Server (EWS) page (works with screen readers / Assistive Technology).
4. Software, firmware, and HTML user documentation designed to address WCAG 2.1 AA requirements and to work with assistive technology such as magnifiers and screen readers.
5. Control panel contrast and tactility:
    a. Power button raised above the surrounding panel surface.

   b. UI, labels, tray , paper size markings, multipurpose feeder, icons, and flatbed bezel meet contrast and text size requirements.
6. Standard headphone jack for private listening.
7. Dedicated volume control to adjust both speaker and headphone volume, independently.
8. Tilting control panel for better viewing from multiple positions.
9. Easy (low force) open/close trays.
10. Extended time outs when Voice Guidance is enabled.
11. Labeling designed to meet WCAG contrast and text size requirements.

Please visit the URLs below for more information regarding Lexmark accessibility features.

https://www.lexmark.com/en_us/solutions/print-solutions/accessibility-at-lexmark.html
https://www.lexmark.com/en_us/solutions/government/accessibility-compliance.html

Country of Origin

Description	Country of Origin
Printers and Multifunction Products	Mexico
Printers and MFPs - Rest of World	PRC
Toner Cartridges (Aftermarket)	PRC, Poland, Mexico
Imaging Unit (Aftermarket)	PRC, Poland, Mexico
550-sheet tray	PRC

ECCN and HTS numbers

- ECCN Number = EAR99
- HTS:
  - SFP 8443.32.1010
  - MFP 8443.31.0000
  - Options and Supplies: 8443.99.5015

Lexmark Security

Please visit https://www.lexmark.com/en_us/solutions/secure-by-design.html for more information.

Firmware Highlights

Firmware Functions

Firmware 5.1

- FW Update from Panel - previously this was EWS only
- Added instructions for cleaning dirty scanner glass
- Support for Cartridge Two-Factor Authentication
- Add a setting to choose not to send the PDF attachment in a fax transmission
- JavaScript Library update
- Move scan data to utilize TLS – (customer transparent security-related initiative)
- Add ‘Test email’ button in EWS
- Buffered email (Scan and Hold)

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Technical Information

Performance

Time to Ready

Enterprise	MS531dw	MS631dw	MS632dwe
Time to Ready: Hibernate or Power Off -->Ready (sec)	Approximately 75	Approximately 75	Approximately 115

*With Code level MXTSN.221.018

Enterprise	MX532adwe	MX632adwe
Time to Ready: Hibernate or Power Off -->Ready (sec)	Approximately 65	Approximately 65

*With Code level MXTSN.221.018

Note: Time to ready is measured on products at room temperature (22˚ Celsius) and using the factory default settings. This time can be affected by options installed such as RAM, eSF applications, paper handling options, etc., and by changes to default settings.

Time to First Print

Time to First Page (TTFP) is defined from when the job is sent (across USB) until the trailing edge of the first Letter page exits into the standard bin. TTFP is measured using a moderate coverage text page.

Enterprise	MS531dw	MS631dw	MS632dwe
Time from Ready Mode Mono (sec)	6	6	6
Time from Ready Mode Color (sec)	N/A	N/A	N/A
Time from Sleep Mode Mono (sec)	9	9	9
Time from Sleep Mode Color (sec)	N/A	N/A	N/A

Scan Feature

Scan Destinations (Scan to:):
- -USB thumbdrive
- -E-mail with attachment
- -E-mail with weblinks
- -FTP
- -Network or USB connected computer
- -Windows network folder
- -analog Fax (if installed on CX/MX93x, standard on CX94x)
- -eSF app

File Formats supported (for files created by the MFP)
- -TIFF
- -JPG or JPEG
- -PDF (regular, secure, archival (PDF/A), searchable)

-TXT
-RTF
-DOCX

Supported Compressions (for files created by the MFP)
-PDF 1 bit: CCITT G4, ZLIB (Flate)
8/24 bit: ZLIB (Flate), JPEG, MRC (mixed raster content)
-TIFF 1 bit: CCITT G4
8/24 bit – Packbits, LZW, JPEG
-JPG 8/24 bit: JPEG
-8/24 bit - JPEG, ZLIB (Flate)

Color output file resolution: 600 X 600dpi (max)
Mono output file resolution: 600 X 600dpi (max)
Job Build/Custom job from op panel (flatbed or ADF)
Duplex Scan
Scan preview
Scan Center utility available on product CD
Available optional Classify and Route
OCR

USB and Network TWAIN Drivers available
-For a list of supported operating systems, see table in section 8.2.1
Auto Color Detection
Blank Page Removal

Note: *When importing scanned images into a desktop application using TWAIN or other scan driver, the formats, resolutions, and compressions available are determined by the desktop application.*

Fax Specific

The MX532 and MX632 is with built-in FAX capability. Fax Transmission Speed is < 3 seconds per page.

Environmental Specifications

Temperature and Humidity

These products are designed to operate in the following environmental conditions. Certain media used such as envelopes or labels may require a more restricted environment.

Environment	Specifications
Operating Temperature and Relative Humidity[3]	10 to 32.2°C (50 to 90°F) and 15 to 80% RH
	15.6 to 32.2°C (60 to 90°F) and 8 to 80% RH
	Maximum wet-bulb temperature[2]: 22.8°C (73°F)
	Non-condensing environment
Altitude - Operating	0 - 2,896m (0 - 9,500 ft.)
Altitude - Packaged	0 - 10,363m (0 - 34,000 ft.)

Printer / Cartridge / IU Short-Term Shipping	-40 to 40°C (-40 to 104°F)
Printer / Cartridge / IU Long-Term Storage[1]	15.6 to 32.2°C (60 to 90°F) and 8 to 80% RH
	Maximum wet bulb temperature[2]: 22.8°C (73°F)
[1] Supplies shelf life is approximately 2 years. This shelf-life estimate is based on storage in standard office environment at 72°F (22.2°C) and 45% relative humidity (RH).	
[2] Wet-bulb temperature is determined by the air temperature and the relative humidity.	
[3] In some cases performance specifications (such as OCF, EP cartridge usage, first page out speeds, etc.) are specified to be measured at a standard office environment at approximately 72°F (22.2°C) and 45% relative humidity (RH).	

Power & Electrical Specifications

I. MS53x/MS63x

Devices	MS531dw	MS631dw	MS632dwe
Off (W)	0.1	0.1	0.1
Hibernate (W)	0.1	0.1	0.1
Sleep State (W)	0.9	0.9	1
Ready Low Power State - Tier 2 (W)	6.8	7.1	7.7
Ready State - Tier 1/ first ~5 min (W)	N/A	N/A	N/A
Simplex Printing (W)	644	657	669
Duplex Printing (W)	397	401	417
Typical Electricity Consumption (kwh) Default Mode	0.54	0.6	0.61

II. MX53x/MX63x

Devices	MX532adwe	MX632adwe
Off (W)	0.1	0.1
Hibernate (W)	0.1	0.1
Sleep State (W)	1	1.1
Ready Low Power State - Tier 2 (W)	13.4	15.3
Ready State - Tier 1/ first ~5 min (W)	N/A	N/A
Simplex Printing (W)	649	662
Duplex Printing (W)	396	406
Typical Electricity Consumption (kwh) Default Mode	0.58	0.64

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Media Input and Output Support

Input/Output Configurations and Capacities

The following tables describe the paper handling options supported by each model, and the capacities in standard and maximum configurations. All capacities are based on 20 lb. xerographic paper at ambient environment.

Enterprise	MS531dw	MS631dw	MS632dwe
Number of Standard Sources	2	2	2
Maximum Number of optional trays	3	3	3
Maximum Number of Input Sources	5	5	5
Standard Tray Capacity	250	550	550
Manual Slot	N/A	N/A	N/A
Multipurpose Tray Capacity	100	100	100
Total Standard Capacity	350	650	650
Maximum Input Capacity	2000	2300	2300
Standard Output Bin Capacity (printer top)	150	250	250
Maximum Output Capacity	150	250	250
Standard Internal Duplex Print	Yes	Yes	Yes

Enterprise	MS531dw	MS631dw
Number of Standard Sources	2	2
Maximum Number of optional trays	3	3
Maximum Number of Input Sources	5	5
Standard Trays	550	550
Manual Slot	N/A	N/A
Multipurpose Tray Capacity	100	100
Total Standard Capacity	650	650
Maximum Input Capacity	2300	2300
Standard Output Bin Capacity (printer top)	250	250
Maximum Output Capacity	250	250
Standard Internal Duplex Print	Yes	Yes

For more information regarding media size and support, please visit the Paper and Specialty Guide link below.

Paper and Specialty Media Guide

Supplies and Options

Input Options

550-Sheet Tray - This optional input source installs beneath the printer and holds approximately 550 sheets of (20 lb.) paper. Any combination of 550-sheet and 250-sheet trays may be installed up to a total of 3 optional trays. There is also a lockable version of this tray available.

250-Sheet Tray - This input option can be installed beneath the printer to offer an added input source which holds approximately 250 sheets of (20 lb.) paper. Any combination of 550-sheet and 250-sheet trays may be installed up to a total of 3 optional trays.

Output Options

Convenience Stapler – This option is available for separate installation on MFPs only. It is installed with mounting features unique to this line of printers. It can staple up to 20 sheets of paper (60gsm~90gsm or 16-24 lb Bond). The stapler is outside of the printer paper path, so stapling is not inline/automatic. Operation is manual; the customer inserts a stack of paper for stapling. Normal duty cycle is 1 staple job every 3 seconds

Furniture Options

Important: Other than the furniture options below, no previous stands or carts are approved for use with these printers. They should not be proposed or recommended.

Adjustable printer stand – The optional adjustable stand adds safety, support, and movement to models that are configured with additional input sources. It helps maintain optimal operational height of any device by offering an adjustable range of 14 inches at increments of 1.4 inches, up to a maximum height of 20 inches from the floor.

Swivel Cabinet – The Swivel Cabinet is designed for customers who need an elevated platform while maintaining a small footprint. The Swivel Cabinet does not have wheels, but it allows easy access to the side or rear of the device without lifting the device. It has a lockable rail-mounted drawer that provides additional storage as well. It holds up to 6 reams of Letter, Legal or A4 sized paper or one toner cartridge carton plus up to 3 reams of paper.

Labels

These products support occasional use of paper labels only (<20 sheets / month). Labels such as vinyl labels, pharmacy labels, or dual-sided labels are not supported.

Labels should be selected using guidelines found in the User's Guide, or the Paper and Specialty Media Guide, and tested for acceptability. The web link for the Paper and Specialty Media Guide along with the Converter list is:

https://publications.lexmark.com/publications/lexmark_hardware/Paper_and_Specialty_Media_Guide/pdf/Paper_and_Specialty_Media_Guide_en.pdf

Supplies

NOTE: All starter cartridges are shipped under the Lexmark Return Program license agreement.

Toner Yields

I. MS53x and MS63x series

	Enterprise	MS531dw	MS631dw	MS632dwe
	SWE	5K	5K	5K
K Toner	Toner Cartridge	5K	5K	5K
	High Yield Toner Cartridge	28.4k	31k	31k

II. MX53x and MX63x series

	Enterprise	MX532adwe	MX632adwe
	SWE	5K	5K
K Toner	Toner Cartridge	5K	5K
	High Yield Toner Cartridge	28.4k	31k

III. Other Yields/Life

Enterprise	MS531dw	MS631dw	MS632dwe
Imaging Unit - Mono	75k	75k	75k
Enterprise	**MX532adwe**	**MX632adwe**	
Imaging Unit - Mono	75k	75k	

Input, Output & Other Media Options

General Compatibility

The authoritative tables of maximum Printer/MFP/Paper Options/Furniture combinations is publicly available at http://www.lexmark.com/publications/furniture_safety/. Please refer to this information before purchasing any additional paper handling or furniture options.

Electronic Options

Intelligent Storage Drive (ISD)

This solid-state storage card will replace the hard drive for most customers. It comes with 120 GB of storage space which can be used for disk and/or user flash purposes, as well as most DBCS fonts (Simplified Chinese, Traditional Chinese, Japanese, Korean and Arabic). Hebrew is available through distribution in Israel.

Bar Code Support

Bar Code engine and bar code font support is available through an electronic license to activate the function. Use of the ISD is recommended for additional storage, depending on the customer application.

IPDS Support

IPDS support is available through an electronic license to activate the function.
The Lexmark IPDS solution provides configuration flexibility and compatibility for AFP/IPDS printing on TCP/IP LAN printers. It is compatible with IBMTM System z (mainframe) or IBM iSeries (AS/400TM) applications that output AFP/IPDS data stream through the Print Services Facility (PSF).

Connectivity and Compatibility

Built in Connectivity

These devices ship with 10/100/1000 Base TX Ethernet onboard the controller card and a USB-B 2.0 High-speed device port in back of the printer. They also include (1) USB-A 2.0 High-Speed host port on the front of the device and (1) USB-A 2.0 High-Speed host port on the back of the device.

Operating System and Software Compatibility

Operation System		
Windows	Windows XP, XP x64, Vista, Vista x64, 7, 7 x64, 8, 8 x64, 8.1, 8.1 x64, 10, 10 x64	
	Windows Server 2008, 2012, 2012 R2	
Apple	Support is provided through AirPrint and AirScan only	
Novell Operating System	Novell NetWare 6.5 Open Enterprise Server 3	
	Novell Open Enterprise Server 2 (SP3) on SuSE Linux Enterprise Server 10 SP4 (x86 and x64) 3	
	Novell Open Enterprise Server 11 (SP3) on SuSE Linux Enterprise Server 11 SP4 (x86 and x64)	
	Novell Open Enterprise Server 11 (SP3) on SuSE Linux Enterprise Server 12 SP1 (x86 and x64)	
	Novell Open Enterprise Server 15 (SP1) on SuSE Linux Enterprise Server 11 SP4 (x86 and x64)	
Linux OS	Ubuntu 18.04 LTS	SUSE Linux Enterprise Server 15 SP2
	Ubuntu 20.04	Red Hat Linux 7.9
	Debian 10	Red Hat Linux 8.3
	Debian 9.4	OpenSUSE 15.1
	Fedora 32	OpenSUSE 15.2
	Fedora 33	
	SUSE Linux Enterprise Server 12 SP5	

AirPrint

All models are AirPrint enabled. AirPrint enables wireless printing from select Apple products without installing print drivers or configuring the print queue.

Mopria

All models are Mopria Certified. The Mopria Alliance is a non-profit organization formed and supported by leading global technology companies with the goal of providing universal standards for print and scan.

Software Solutions

eSF Based solutions

These products include the Lexmark Embedded Solutions Framework (sSF) in the firmware. This capability enables eSF based solutions to be installed and run on the device. Note that some eSF applications inherently require an installed storage drive to function.

MS632:

- Display Customization

MX532 / MX632:

- Scan Center
- Shortcut Center
- Card Copy
- Display Customization

Supported Configurations / Furniture

Note: The authoritative tables of maximum Printer/MFP/furniture combinations are publicly available at http://www.lexmark.com/publications/furniture_safety/

Packaging & Shipping Information

Packaged Printers Dimensions and Weights

Packaged Printers					
Device	**MS531dw**	**MS631dw**	**MS632dwe**	**MX532adwe**	**MX632adwe**
Height (in)	14.8	16.6	16.6	25.9	25.9
Height (mm)	376	422	422	659	659
Length (in)	18.5	18.5	18.5	23	23
Length (mm)	470	470	470	584	584
Width (in)	16.9	16.9	16.9	22	22
Width (mm)	430	430	430	559	559
Weight (lb)	33.8	37.8	38	55	55.4
Weight (kg)	15.3	17.1	17.2	24.9	25.1

Options Packaged Dimensions and Weights

Input

	250 Sheet Tray	550 Sheet Tray	550 Sheet Lockable Tray
Height (in)	6.4	7.6	7.6
Height (mm)	163	193	193
Length (in)	18.4	18.4	18.4
Length (mm)	468	468	468
Width (in)	16.9	16.9	16.9
Width (mm)	428	428	428
Weight (lb)	10.9	12.2	12.2
Weight (kg)	4.9	5.5	5.5

Output

	Convenience Stapler
Height (in)	4.4
Height (mm)	112
Length (in)	10.6
Length (mm)	270
Width (in)	9.6
Width (mm)	245
Weight (lb)	2.4
Weight (kg)	1.1

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Toner Cartridges & Imaging Unit

Common Supplies

Individual Carton Specifications					
Imaging Unit		**Length**	**Width**	**Height**	**Weight**
Return Program Imaging Unit	in/lb	15.75	5.51	12.99	4.11
	mm/kg	400	140	330	1.86
Imaging Unit	in/lb	15.75	5.51	12.99	4.11
	mm/kg	400	140	330	1.86

For more details regarding supplies packaging and specs, see separate announcement letters for supplies.

Toners – Case Quantities & Pallet

Individual Carton Specifications					
Toners		**Length**	**Width**	**Height**	**Weight**
5K	in/lb	15.75	5.51	7.09	1.404
	mm/kg	315	120	140	0.637
28.4K	in /lb	15.75	5.51	7.09	2.315
	mm/kg	315	120	140	1.05
31K	in /lb	15.75	5.51	7.09	2.394
	mm/kg	315	120	140	1.086

Shipping Dimensions							
Unit of Measure			**Carton Qty**	**Length**	**Width**	**Height**	**Weight**
Toner Cartridges							
5K	in/lb	Pallet	210	48	40	44.449	329.913
	mm/kg			1219.2	1016	1129	149.646
28.4K	in/lb	Pallet	210	48	40	44.449	521.12
	mm/kg			1219.2	1016	1129	236.376
31K	in/lb	Pallet	210	48	40	44.449	537.787
	mm/kg			1219.2	1016	1129	243.936
28.4K - **66S0HA0**	in/lb	Layer	30	48	40	10.591	104.446
	mm/kg			1219.2	1016	269	47.376
31K - **66S0XA0**	in/lb	Layer	30	48	40	10.591	106.827
	mm/kg			1219.2	1016	269	48.456

For more details regarding supplies packaging and specs, see separate announcement letters for supplies.

Physical Dimensions

Unpackaged Printers					
Devices	**MS531dw**	**MS631dw**	**MS632dwe**	**MX532adwe**	**MX632adwe**
Height (in)	10.4	12.1	12.1	20.2	20.2
Height (mm)	263.1	306.6	307.7	513.7	513.7
Width (in)	15.7	15.7	15.7	18.9	18.9
Width (mm)	399	399	399	479	479
Depth (in)	15.3	15.3	15.3	17.7	17.8
Depth (mm)	389.4	389.4	389.4	450	452.1
Weight (lb)	29.8	33	33.4	46.8	47
Weight (kg)	13.5	15	15.2	21.2	21.3

Options Unpackaged Dimensions and Weights

Input and Output

	250 Sheet Tray	**550 Sheet Tray**	**550 Sheet Lockable Tray**	**Convenience Stapler**
Height (in)	3.1	4.3	4.3	4.4
Height (mm)	78.1	108.2	108.2	112
Width (in)	15.3	15.3	15.3	10.8
Width (mm)	389	389	389	275
Depth (in)	14.7	14.7	14.7	9.8
Depth (mm)	373.7	373.7	373.7	250
Weight (lb)	9	10.4	10.6	2.4
Weight (kg)	4.1	4.7	4.8	1.1

Ordering Information

Printers and MFPs

Marketing Name	**Voltage**	**TLI**	**UPC Code**
MS531dw	LV	38S0300	7-34646-73135-5
MS631dw	LV	38S0400	7-34646-73136-2
MS632dwe	LV	38S0500	7-34646-73137-9
MX532adwe	LV	38S0820	7-34646-73139-3
MX632adwe	LV	38S0900	7-34646-73140-9

Options and Features

Part Number	UPC Code	Description	Compatibility
Paper Handling			
38S2910	7-34646-73521-6	250-Sheet Tray	All models
38S3110	7-34646-73523-0	550-Sheet Tray	All models
38S3130	7-34646-73524-7	550-Sheet Lockable Tray	All models
47C4500	7-34646-72710-5	Convenience Stapler Americas LV	MX532, MX632, XM3350
Storage Devices / Accessories			
57X9528	7-34646-72793-8	Intelligent Storage Drive	All Models
27X0400	7-34646-57083-1	500GB Hard Disk Drive (SATA)	MX532, MX632, XM3350
27X0500	7-34646-64944-5	500GB Hard Disk Drive (USB)	MS632, M3350
Keyboard Kit			
57X7040	7-34646-57531-7	Keyboard Kit – English	All Models
Authentication Devices			
57X0300	7-34646-61694-2	Contact Front Solutions Module	MS632, MX532, MX632, M3350, XM3350
57X0235	7-34646-71867-7	Contactless Front Solutions Module (**Primary choice**)	MS632, MX532, MX632, M3350, XM3350
57X0301	7-34646-61693-5	Contactless Front Solutions Module (Secondary alternative)	MS632, MX532, MX632, M3350, XM3350
57X0225	7-34646-73532-2	Desktop Contactless Reader	MS632, MX532, MX632, M3350, XM3350
Furniture			
3073173	7-34646-43754-7	Swivel Cabinet	All models
35S8502	7-34646-46745-2	Adjustable Printer Stand	All models
Security			
Trusted Platform Module (TPM)			Standard on all models except for PNs sold into import-restricted countries.

Connectivity / Accessories

Part Number	UPC Code	Description	Compatibility
Network Card			
27X0912	7-34646-63947-7	MarkNet N8230 Fiber Ethernet 100BASE-FX(LC), 1000BASE-SX(LC)[1] (Fiber + side cover)	All Models

Local / Network Interface Cards			
27X0900	7-34646-43403-4	RS-232C Serial Interface Card[1] (Serial + side cover)	All Models
27X0901	7-34646-43404-1	Parallel 1284-B Interface Card[1] (Parallel + side cover)	All Models
27X0912	7-34646-63947-7	MarkNet N8230 Fiber Ethernet 100BASE-FX(LC), 1000BASE-SX(LC)[1] (Fiber + side cover)	All Models
Cables			
1021231	7-34646-06512-2	Parallel Cable (10 ft.)	All models
1021294	7-34646-06513-9	USB 2.0 Cable (2m)	All models
Surge Protector			
SPD0001	7-34646-57177-7	Surge Protection Device LV	All models
SPD0002	7-34646-57187-6	Surge Protection Device HV	All models
[1] These options include a replacement printer side cover to allow space for the card and installation via the internal solutions port (ISP).			

Supplies

Part Number	Yld	UPC	Description	Compatibility
Imaging Units				
66S0Z00	75K	7-34646-74106-4	Lexmark Return Program Imaging Unit	All models
66S0ZA0	75K	7-34646-74115-6	Lexmark Regular Imaging Unit	All models
Staple Cartridges				
35S8500	1000 Staples	7-34646-44341-8	Lexmark Staple Cartridge Refill (5-pack)	Lexmark Staple Cartridge Refill (5-pack)
Toner Cartridges				
66S1000	5K	7-34646-74102-6	Lexmark Return Program Toner Cartridge	MS531, MS631, MS632, MX532, MX632
66S1H00	28.4K	7-34646-74048-7	Lexmark High Yield Return Program Toner Cartridge	MS531, MX532
66S1X00	31K	7-34646-74036-4	Lexmark High Yield Return Program Toner Cartridge	MS631, MS632, MX632

Package Contents & Publications

Contents may vary by country. For the standard product offerings, the product package includes the items in the following chart:

North America
SFP or MFP
5000 Page Return Program Starter Cartridge
Return Program Imaging Unit
Worldwide Printer Setup Sheet (wordless)
Power Cord (Country Dependent)
NEW* QR Code Setup Sheet* **(CD not included in box)**
Worldwide Safety Information Sheet
Worldwide Safety Stability Sheet
Warranty Information (region / country dependent)

A Product Information Guide which contains basic safety, environmental, and regulatory information for his product is provided on the Software and Documentation CD. An Information center, User's Guide, product how-to videos, and other user documentation is available at http://support.lexmark.com.

Customer Responsibilities and Installation

The Setup instructions shipped with the printers contain all instructions needed for setting them up. The Software and Documentation CD included with each printer provides installation utilities and drivers . The Software and Documentation CD can be used to install drivers. The Technical Reference documentation is available from the Lexmark Web Site. A link for web-based printer registration is provided on the Software and Documentation CD. A power cord is also provided with the printer. A system attachment or network cable is not included.

Problem Determination

The installation procedure outlined in the Setup Sheet includes a self-test power-up for verification of proper setup. Should an error occur during the setup, the troubleshooting section contained on Lexmark.com will assist the customer in identifying the appropriate corrective action.

Warranty and Service

See Statement of Limited Warranty for details

Warranty Terms

One Year Onsite Parts and Labor Warranty will be offered worldwide on these models.

	US	Canada
Warranty Period	1 year	1 year
Base Warranty Service Delivery Type	AE	AE

Legend:
AE = Advanced Exchange
OSR = Onsite Repair
Base Warranty of AE may be upgraded to OSR and Extended Warranty may be purchased

Service Parts

Recommended service parts may be ordered from Lexmark.com. Lexmark Authorized Service Provider may find ordering procedures and terms on the Lexmark Authorized Service Provider web page.

Maintenance Kits

The MS/MX 53x and MS/MX 63x is designed to accept a maintenance kit. The printer will message the customer when the maintenance kit needs to be replaced. The Maintenance Kits must be installed by a qualified service provider. Installation is not intended to be customer replaceable. It is important to install the correct maintenance kit for the model printer. Care must be taken to select the correct maintenance kit for the correct voltage of the printer. Note that the maintenance kit PN and Name are the same as the MS/MX 62x maintenance kits.

Consumable Parts

The MS/MX 53x and MS/MX 63x is designed to accept a maintenance kit. The printer will message the customer when the maintenance kit needs to be replaced. (See Above Section). There may be conditions where other consumable parts may be replaced by the customer. CRU indicated the design support installation by the customer.

FRU indicates the consumable part must be installed by a qualified service provider. Installation is not intended to be customer replaceable.

Administrative Information

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