



LexmarkTM

M3346, M3350, MS531dw, MS631dw, MS632dwe, MS639 Printers

User's Guide

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Safety information

Conventions

Note: A *note* identifies information that could help you.

Warning: A *warning* identifies something that could damage the product hardware or software.

WARNING (in full capitals): A *WARNING* indicates a risk of death or serious injury if not avoided.

CAUTION: A *caution* indicates a potentially hazardous situation that could injure you.

Different types of caution statements include:



CAUTION—POTENTIAL INJURY
Indicates a risk of injury.



CAUTION—SHOCK HAZARD
Indicates a risk of electrical shock.



CAUTION—HOT SURFACE
Indicates a risk of burn if touched.



CAUTION—TIPPING HAZARD
Indicates a crush hazard.



CAUTION—PINCH HAZARD
Indicates a risk of being caught between moving parts.

Product statements



CAUTION—POTENTIAL INJURY
To avoid the risk of fire or electrical shock, connect the power cord to an appropriately rated and properly grounded electrical outlet that is near the product and easily accessible.

**CAUTION—POTENTIAL INJURY**

To avoid the risk of fire or electrical shock, use only the power cord provided with this product or the manufacturer's authorized replacement.

**CAUTION—POTENTIAL INJURY**

Do not use this product with extension cords, multioutlet power strips, multioutlet extenders, or UPS devices. The power capacity of these types of accessories can be easily overloaded by a laser printer and may result in a risk of fire, property damage, or poor printer performance.

**CAUTION—POTENTIAL INJURY**

Only a Lexmark Inline Surge Protector that is properly connected between the printer and the power cord provided with the printer may be used with this product. The use of non-Lexmark surge protection devices may result in a risk of fire, property damage, or poor printer performance.

**CAUTION—SHOCK HAZARD**

To avoid the risk of electrical shock, do not place or use this product near water or wet locations.

**CAUTION—SHOCK HAZARD**

To avoid the risk of electrical shock, do not set up this product or make any electrical or cabling connections, such as the power cord, fax feature, or telephone, during a lightning storm.

**CAUTION—POTENTIAL INJURY**

Do not cut, twist, bind, crush, or place heavy objects on the power cord. Do not subject the power cord to abrasion or stress. Do not pinch the power cord between objects such as furniture and walls. If any of these things happen, a risk of fire or electrical shock results. Inspect the power cord regularly for signs of such problems. Remove the power cord from the electrical outlet before inspecting it.

**CAUTION—SHOCK HAZARD**

To avoid the risk of electrical shock, make sure that all external connections (such as Ethernet and telephone system connections) are properly installed in their marked plug-in ports.

**CAUTION—SHOCK HAZARD**

To avoid the risk of electrical shock, if you are accessing the controller board or installing optional hardware or memory devices sometime after setting up the printer, then turn the printer off, and unplug the power cord from the electrical outlet before continuing. If you have any other devices attached to the printer, then turn them off as well, and unplug any cables going into the printer.

**CAUTION—SHOCK HAZARD**

To avoid the risk of electrical shock when cleaning the exterior of the printer, unplug the power cord from the electrical outlet and disconnect all cables from the printer before proceeding.

**CAUTION—POTENTIAL INJURY**

If the printer weight is greater than 20 kg (44 lb), then it may require two or more people to lift it safely.

**CAUTION—POTENTIAL INJURY**

When moving the printer, follow these guidelines to avoid personal injury or printer damage:

- Make sure that all doors and trays are closed.
- Turn off the printer, and then unplug the power cord from the electrical outlet.
- Disconnect all cords and cables from the printer.
- If the printer has separate floor-standing optional trays or output options attached to it, then disconnect them before moving the printer.
- If the printer has a caster base, then carefully roll it to the new location. Use caution when passing over thresholds and breaks in flooring.
- If the printer does not have a caster base but is configured with optional trays or output options, then remove the output options and lift the printer off the trays. Do not try to lift the printer and any options at the same time.
- Always use the handholds on the printer to lift it.
- Any cart used to move the printer must have a surface able to support the full footprint of the printer.
- Any cart used to move the hardware options must have a surface able to support the dimensions of the options.
- Keep the printer in an upright position.
- Avoid severe jarring movements.
- Make sure that your fingers are not under the printer when you set it down.
- Make sure that there is adequate clearance around the printer.

**CAUTION—TIPPING HAZARD**

Installing one or more options on your printer or MFP may require a caster base, furniture, or other feature to prevent instability causing possible injury. For more information on supported configurations, see www.lexmark.com/multifunctionprinters.



CAUTION—TIPPING HAZARD

To reduce the risk of equipment instability, load each tray separately. Keep all other trays closed until needed.



CAUTION—HOT SURFACE

The inside of the printer might be hot. To reduce the risk of injury from a hot component, allow the surface to cool before touching it.



CAUTION—PINCH HAZARD

To avoid the risk of a pinch injury, use caution in areas marked with this label. Pinch injuries may occur around moving parts, such as gears, doors, trays, and covers.



CAUTION—POTENTIAL INJURY

This product uses a laser. Use of controls or adjustments or performance of procedures other than those specified in the *User's Guide* may result in hazardous radiation exposure.



CAUTION—POTENTIAL INJURY

The lithium battery in this product is not intended to be replaced. There is a danger of explosion if a lithium battery is incorrectly replaced. Do not recharge, disassemble, or incinerate a lithium battery. Discard used lithium batteries according to the manufacturer's instructions and local regulations.



WARNING

- **INGESTION HAZARD:** This product contains a button cell or coin battery.
- **DEATH** or serious injury can occur if ingested.
- A swallowed button cell or coin battery can cause **Internal Chemical Burns** in as little as **2 hours**.
- **KEEP** new and used batteries **OUT OF REACH of CHILDREN**.
- **Seek immediate medical attention** if a battery is suspected to be swallowed or inserted inside any part of the body.



Remove and immediately recycle or dispose of used batteries according to local regulations and keep away from children. Do not dispose of batteries in household trash or incinerate. Even used batteries may cause severe injury or death. Call a local poison control center for treatment information.

Battery type: CR6821

Nominal battery voltage: 3V

Safety information

Do not force discharge, recharge, disassemble, heat above 60°C (140°F), or incinerate. Doing so may result in injury due to venting, leakage, or explosion resulting in chemical burns.

This product is designed, tested, and approved to meet strict global safety standards with the use of specific manufacturer's components. The safety features of some parts may not always be obvious. The manufacturer is not responsible for the use of other replacement parts.

Refer service or repairs, other than those described in the user documentation, to a service representative.

SAVE THESE INSTRUCTIONS.

Learn about the printer

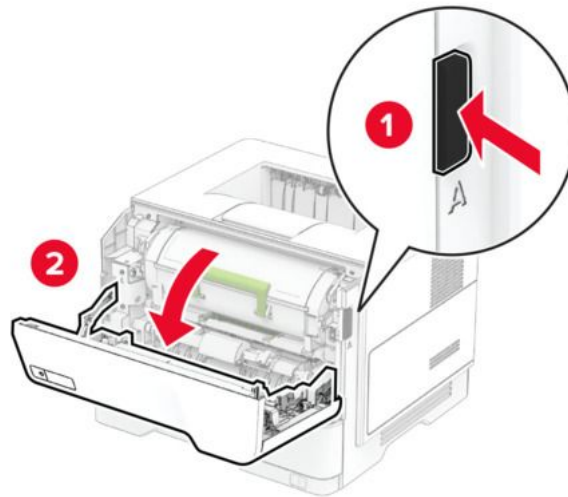
Finding information about the printer

What are you looking for?	Find it here
Initial setup instructions	See the setup documentation that came with the printer.
• Printer software • Print or fax driver • Printer firmware • Utility	Go to www.lexmark.com/downloads .
Interactive <i>User's Guide</i>	Go to https://support.lexmark.com .
How-to videos	Go to https://infoserve.lexmark.com/ids/idv .
Help information for using the printer software.	Help for Microsoft Windows or Macintosh operating systems—Open a printer software program or application, and then click Help.  Click  to view context-sensitive information. Notes • Help is automatically installed with the printer software. • Depending on the operating system, the printer software is either in the printer program folder or on the desktop.

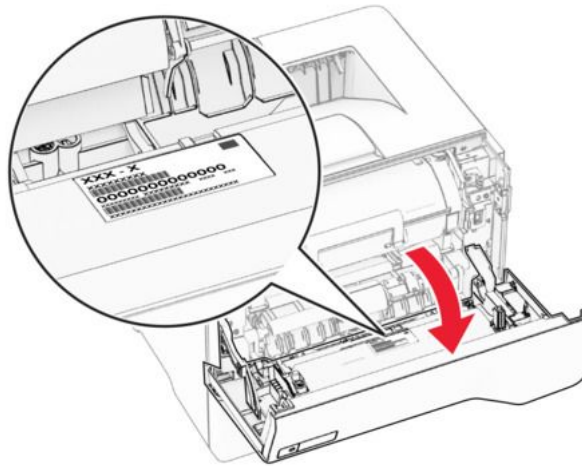
What are you looking for?	Find it here
• Documentation • Live chat support • Email support • Voice support	Go to https://support.lexmark.com. Note: Select your country or region, and then select your product to view the appropriate support site. Support contact information for your country or region can be found on the website or on the printed warranty that came with the printer. Have the following information ready when you contact customer support: • Place and date of purchase • Machine type and serial number For more information, see Finding the printer serial number on page 11.
• Safety information • Regulatory information • Warranty information • Environmental information	Warranty information varies by country or region: • In the U.S.—See the Statement of Limited Warranty included with the printer, or go to https://support.lexmark.com. • In other countries and regions—See the printed warranty that came with the printer. <i>Product Information Guide</i>—See the documentation that came with the printer or go to https://support.lexmark.com.
Information on Lexmark digital passport	Go to https://csr.lexmark.com/digital-passport.php .

Finding the printer serial number

1. Open door A.



2. Locate the serial number.



Printer configurations



CAUTION—TIPPING HAZARD

Installing one or more options on your printer or MFP may require a caster base, furniture, or other feature to prevent instability causing possible injury. For more information on supported configurations, see www.lexmark.com/multifunctionprinters.



CAUTION—TIPPING HAZARD

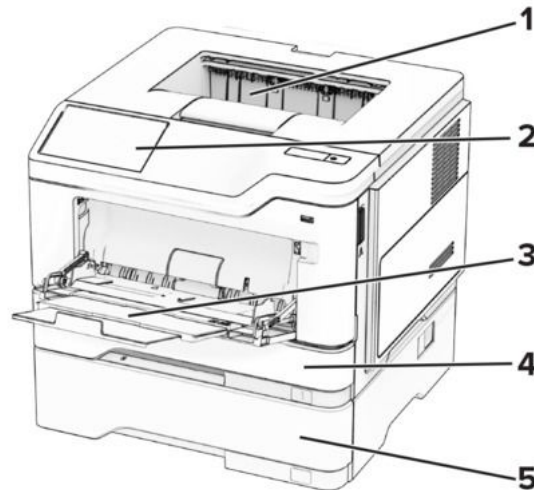
Installing one or more options on your printer or MFP may require a caster base, furniture, or other feature to prevent instability causing possible injury. For more information on supported configurations, contact the place where you purchased the printer.



CAUTION—TIPPING HAZARD

To reduce the risk of equipment instability, load each tray separately. Keep all other trays closed until needed.

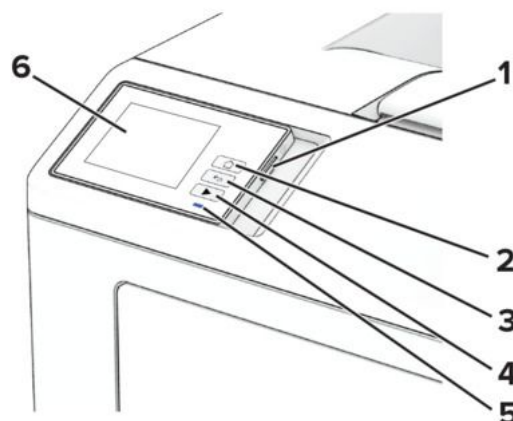
You can configure your printer by adding up to three optional 250- or 550-sheet trays. For more information, see [Installing optional trays on page 51](#).



1	Standard bin
2	Control panel
3	Multipurpose feeder
4	Standard 250- or 550-sheet tray
5	Optional 250- or 550-sheet tray

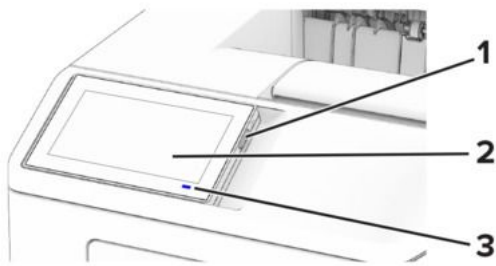
Using the control panel

Lexmark M3346, Lexmark MS531, Lexmark MS631, and Lexmark MS639



	Control panel part	Function
1	Power button	• Turn on or turn off the printer. Note: To turn off the printer, press and hold the power button for five seconds. • Set the printer to Sleep mode. • Wake the printer from Sleep or Hibernate mode.
2	Home button	Go to the home screen.
3	Back button	Return to the previous screen.
4	Start button	Start a job.
5	Indicator light	Check the status of the printer.
6	Display	• View the printer messages and supply status. • Set up and operate the printer.

Lexmark MS632 and Lexmark M3350



	Control panel part	Function
1	Power button	• Turn on or turn off the printer. Note: To turn off the printer, press and hold the power button for five seconds. • Set the printer to Sleep mode. • Wake the printer from Sleep or Hibernate mode.
2	Display	• View the printer messages and supply status. • Set up and operate the printer.
3	Indicator light	Check the status of the printer.

Colors of the indicator light

Color of the indicator light	Printer status
Off	The printer is off.
Solid blue	The printer is ready.
Blinking blue	The printer is printing or processing data.
Blinking red	The printer requires user intervention.
Solid amber	The printer is in sleep mode.
Blinking amber	The printer is in deep sleep or hibernate mode.
Alternating between blue and blinking red	The printer is not responding or showing anything on the display. For more information, see Indicator light is alternating between blue and blinking red on page 205.

Selecting paper

Paper guidelines

Use the appropriate paper to prevent jams and help ensure trouble-free printing.

- Always use new, undamaged paper.
- Before loading paper, know the recommended printable side of the paper. This information is usually indicated on the paper package.
- Do not use paper that has been cut or trimmed by hand.
- Do not mix paper sizes, types, or weights in the same tray; mixing results in jams.
- Do not use coated papers unless they are specifically designed for electrophotographic printing.

For more information, see the *Paper and Specialty Media Guide*.

Paper characteristics

The following paper characteristics affect print quality and reliability. Consider these factors before printing on them.

Weight

Trays can feed paper of varying weights. Paper lighter than 60 g/m² (16 lb-bond) may not be stiff enough to feed properly, and may cause jams. For more information, see the **Supported paper weights** topic.

Curl

Curl is the tendency for paper to curl at its edges. Excessive curl can cause paper feeding problems. Curl can occur after the paper passes through the printer, where it is exposed to high temperatures. Storing paper unwrapped in hot, humid, cold, or dry conditions can contribute to paper curling before printing and can cause feeding problems.

Smoothness

Paper smoothness directly affects print quality. If paper is too rough, toner cannot fuse to it properly. If paper is too smooth, it can cause paper feeding or print quality issues. We recommend the use of paper with 50 Sheffield points.

Moisture content

The amount of moisture in paper affects both print quality and the printer ability to feed the paper correctly. Leave paper in its original wrapper until you use it. Exposure of paper to moisture changes can degrade its performance.

Before printing, store paper in its original wrapper for 24 to 48 hours. The environment in which the paper is stored must be the same as the printer. Extend the time several days if the storage or transportation environment is very different from the printer environment. Thick paper may also require a longer conditioning period.

Grain direction

Grain refers to the alignment of the paper fibers in a sheet of paper. Grain is either *grain long* which runs the length of the paper, or *grain short* which runs the width of the paper. For recommended grain direction, see the **Supported paper weights** topic.

Fiber content

Most high-quality xerographic paper is made from 100 percent chemically treated pulped wood. This content provides the paper with a high degree of stability, resulting in fewer paper feeding problems and better print quality. Paper containing fibers such as cotton can negatively affect paper handling.

Unacceptable paper

The following paper types are not recommended for use with the printer:

- Chemically treated papers that are used to make copies without carbon paper. They are also known as carbonless papers, carbonless copy paper (CCP), or no carbon required (NCR) paper.
- Preprinted papers with chemicals that may contaminate the printer.
- Preprinted papers that can be affected by the temperature in the printer fuser.
- Preprinted papers that require a registration (the precise print location on the page) greater than ± 2.3 mm (± 0.09 in.). For example, optical character recognition (OCR) forms.

Sometimes, registration can be adjusted with a software app to print successfully on these forms.

- Coated papers (erasable bond), synthetic papers, or thermal papers.
- Rough-edged, rough or heavily textured surface papers, or curled papers.
- Papers that fail EN12281:2002 (European).
- Paper weighing less than 60 g/m² (16 lb-bond).
- Multiple-part forms or documents.

Using recycled paper

Lexmark works to reduce the environmental impact of paper by providing customers choices when it comes to printing. One way we achieve this is by testing products to ensure recycled paper may be used—specifically, papers made with 30%, 50%, and 100% post-consumer recycled content. Our expectation is that recycled papers perform as well as virgin paper in our printers. While no official standard exists for office equipment use of paper, Lexmark uses European Standard EN 12281 as a minimum properties standard. To ensure breadth of testing, test paper includes 100% recycled papers from North America, Europe, and Asia, and tests are conducted at 8–80% relative humidity. Testing includes duplex printing. Office paper using renewable, recycled, or chlorine-free content may all be used.

Storing paper

Use these paper storage guidelines to help avoid jams and uneven print quality:

- Store paper in its original wrapper in the same environment as the printer for 24 to 48 hours before printing.
- Extend the time several days if the storage or transportation environment is very different from the printer environment. Thick paper may also require a longer conditioning period.
- For best results, store paper where the temperature is 21°C (70°F) and the relative humidity is 40 percent.
- Most label manufacturers recommend printing in a temperature range of 18–24°C (65–75°F) with relative humidity between 40 and 60 percent.
- Store paper in cartons, on a pallet or shelf, rather than on the floor.
- Store individual packages on a flat surface.
- Do not store anything on top of individual paper packages.
- Take paper out of the carton or wrapper only when you are ready to load it in the printer. The carton and wrapper help keep the paper clean, dry, and flat.

Setting the size and type of the specialty media

The trays automatically detect the size of plain paper. For specialty media like labels, card stock, or envelopes, do the following:

1. From the home screen, touch **Settings > Paper > Tray Configuration > Paper Size/Type >** select a paper source.
2. Set the size and type of the specialty media.

Selecting preprinted forms and letterhead

- Use grain long paper.

- Use only forms and letterhead printed using an offset lithographic or engraved printing process.
- Avoid paper with rough or heavily textured surfaces.
- Use inks that are not affected by the resin in toner. Inks that are oxidation-set or oil-based generally meet these requirements; latex inks might not.
- Print samples on preprinted forms and letterheads considered for use before buying large quantities. This action determines whether the ink in the preprinted form or letterhead affects print quality.
- When in doubt, contact your paper supplier.
- When printing on letterhead, load the paper in the proper orientation for your printer. For more information, see the *Paper and Specialty Media Guide*.

Supported paper sizes

Paper size	Standard 250- or 550-sheet tray	Optional 250- or 550-sheet tray	Multipurpose feeder	Two-sided printing
A4 210 x 297 mm (8.27 x 11.7 in.)	✓	✓	✓	✓
A5 Portrait (SEF) 148 x 210 mm (5.83 x 8.27 in.)	✓	✓	✓	X
A5 Landscape (LEF)¹ 210 x 148 mm (8.27 x 5.83 in.)	✓	✓ ²	✓	X
A6² 105 x 148 mm (4.13 x 5.83 in.)	✓	✓	✓	X
JIS B5 182 x 257 mm (7.17 x 10.1 in.)	✓	✓	✓	X

Learn about the printer

Paper size	Standard 250- or 550-sheet tray	Optional 250- or 550-sheet tray	Multipurpose feeder	Two-sided printing
Oficio (Mexico) 216 x 340 mm (8.5 x 13.4 in.)	✓	✓	✓	✓
Hagaki 100 x 148 mm (3.93 x 5.83 in.)	X	X	✓	X
Statement 139.7 x 215.9 mm (5.5 x 8.5 in.)	✓	✓	✓	X
Executive 184.2 x 266.7 mm (7.25 x 10.5 in.)	✓	✓	✓	X
Letter 215.9 x 279.4 mm (8.5 x 11 in.)	✓	✓	✓	✓
Legal 215.9 x 355.6 mm (8.5 x 14 in.)	✓	✓	✓	✓
Folio 215.9 x 330.2 mm (8.5 x 13 in.)	✓	✓	✓	✓
Universal ³ 105 x 148 mm to 215.9 x 359.92 mm (4.13 x 5.83 in. to 8.5 x 14.17 in.)	✓	✓	X	✓ ⁴

Paper size	Standard 250- or 550-sheet tray	Optional 250- or 550-sheet tray	Multipurpose feeder	Two-sided printing
Universal ³ 76.2 x 127 mm to 215.9 x 359.92 mm (3 x 5.83 in. to 8.5 x 14.17 in.)	X	X	✓	X
Universal ³ 25.4 x 25.4 mm to 215.9 x 355.6 mm (1 x 1 in. to 8.5 x 14 in.)	X	X	X	X
7 3/4 Envelope 98.4 x 190.5 mm (3.875 x 7.5 in.)	X	X	✓	X
9 Envelope 98.4 x 225.4 mm (3.875 x 8.9 in.)	X	X	✓	X
10 Envelope 104.8 x 241.3 mm (4.12 x 9.5 in.)	X	X	✓	X
DL Envelope 110 x 220 mm (4.33 x 8.66 in.)	X	X	✓	X
C5 Envelope 162 x 229 mm (6.38 x 9.01 in.)	X	X	✓	X

Paper size	Standard 250- or 550-sheet tray	Optional 250- or 550-sheet tray	Multipurpose feeder	Two-sided printing
B5 Envelope 176 x 250 mm (6.93 x 9.84 in.)	X	X	✓	X
Other Envelope 76.2 x 127 mm to 215.9 x 359.92 mm (3 x 5.83 in. to 8.5 x 14.17 in.)	X	X	✓	X

¹ The default support is short-edge feed.

² Supported only in the MS639 printer model.

³ When Universal is selected, the page is formatted for 215.90 x 355.60 mm (8.5 x 14 in.) unless specified by the application.

⁴ Paper must at least be 210 mm (8.27 in.) wide and 279.4 mm (11 in.) long for two-sided printing.

Supported paper types

Paper type	Standard 250- or 550-sheet tray	Optional 250- or 550-sheet tray	Multipurpose feeder	Two-sided printing
Plain paper	✓	✓	✓	✓
Card stock	X	X	✓	X
Transparencies	X	X	X	X
Recycled	✓	✓	✓	✓
Glossy	✓	✓	✓	✓
Heavy glossy	✓	✓	✓	X
Paper labels*	✓	✓	✓	X
Bond	✓	✓	✓	✓
Letterhead	✓	✓	✓	✓
Preprinted	✓	✓	✓	✓

Paper type	Standard 250- or 550-sheet tray	Optional 250- or 550-sheet tray	Multipurpose feeder	Two-sided printing
Colored paper	✓	✓	✓	✓
Light paper	✓	✓	✓	✓
Heavy paper	✓	✓	✓	✓
Rough cotton	✓	✓	✓	✓
Envelope	X	X	✓	X
Rough envelope	X	X	✓	X

* One-sided paper labels are supported for occasional use of less than 20 pages per month. Vinyl, pharmacy, or two-sided labels are not supported.

Supported paper weights

Standard 250- or 550-sheet tray	Optional 250- or 550-sheet tray	Multipurpose feeder	Two-sided printing*
60–120 g/m ² (16–32 lb. bond)	60–120 g/m ² (16–32 lb. bond)	60–220 g/m ² (16–58 lb. bond)	60–120 g/m ² (16–24 lb. bond)

* Does not support card stock, labels, or envelopes.

Set up, install, and configure

Selecting a location for the printer

- Leave enough room to open trays, covers, and doors and to install hardware options.
- Set up the printer near an electrical outlet.



CAUTION—POTENTIAL INJURY

To avoid the risk of fire or electrical shock, connect the power cord to an appropriately rated and properly grounded electrical outlet that is near the product and easily accessible.



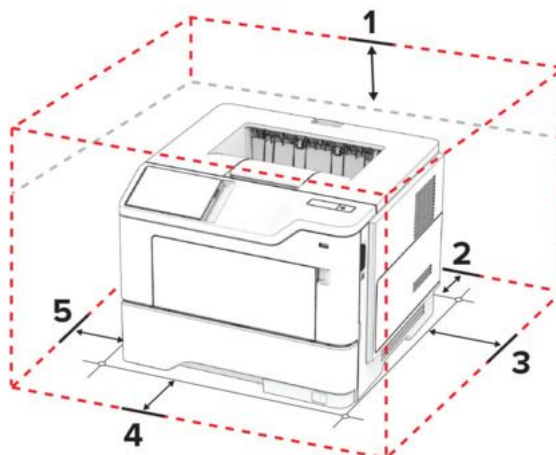
CAUTION—SHOCK HAZARD

To avoid the risk of electrical shock, do not place or use this product near water or wet locations.

- Make sure that airflow in the room meets the latest revision of the ASHRAE 62 standard or the CEN Technical Committee 156 standard.
- Provide a flat, sturdy, and stable surface.
- Keep the printer:
 - Clean, dry, and free of dust.
 - Away from stray staples and paper clips.
 - Away from the direct airflow of air conditioners, heaters, or ventilators.
 - Free from direct sunlight and humidity extremes.
- Observe the recommended temperatures and avoid fluctuations:

Ambient temperature	10 to 32.2°C (50 to 90°F)
Storage temperature	15.6 to 32.2°C (60 to 90°F)

- Allow the following recommended amount of space around the printer for proper ventilation:



1	Top	305 mm (12 in.)
2	Rear	100 mm (3.94 in.)
3	Right side	76.2 mm (3 in.)
4	Front	305 mm (12 in.) Note: The minimum space needed in front of the printer is 76 mm (3 in.).
5	Left side	110 mm (4.33 in.)

Attaching cables



CAUTION—SHOCK HAZARD

To avoid the risk of electrical shock, do not set up this product or make any electrical or cabling connections, such as the power cord, fax feature, or telephone, during a lightning storm.



CAUTION—POTENTIAL INJURY

To avoid the risk of fire or electrical shock, connect the power cord to an appropriately rated and properly grounded electrical outlet that is near the product and easily accessible.

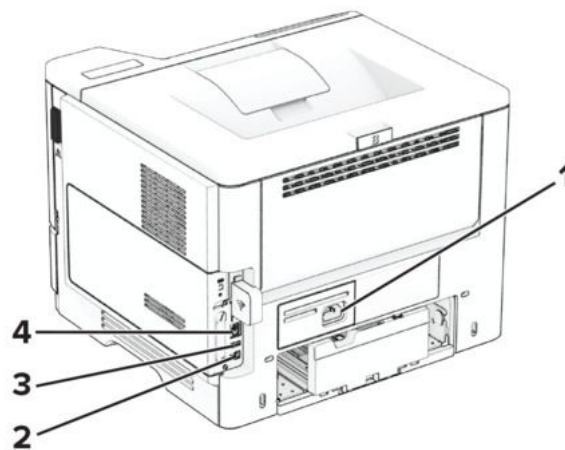


CAUTION—POTENTIAL INJURY

To avoid the risk of fire or electrical shock, use only the power cord provided with this product or the manufacturer's authorized replacement.

Warning—Potential Damage

To avoid loss of data or printer malfunction, do not touch the USB cable, any wireless network adapter, or the printer in the areas shown while actively printing.



	Printer port	Function
1	Power cord socket	Connect the printer to a properly grounded electrical outlet.
2	USB printer port	Connect the printer to a computer.
3	USB port	Attach a keyboard or any compatible option.
4	Ethernet port	Connect the printer to a network.

Setting up and using the home screen applications

Using the home screen

Note: Your home screen may vary depending on your home screen customization settings, administrative setup, and active embedded solutions.



	Icon	Function
1	Stop or Cancel button	Stop the current printer task.
2	Status/Supplies	• Show a warning or error message whenever the printer requires intervention to continue processing. • View more information on the printer warning or message and how to clear it. Note: You can also access this setting by touching the top section of the home screen.
3	Job Queue	Show all the current print jobs. Note: You can also access this setting by touching the top section of the home screen.
4	Change Language	Change the language on the display.
5	Settings	Access the printer menus.
6	USB Drive	Print photos and documents from a flash drive.
7	Held Jobs	Show the print jobs that are held in the printer memory.

	Icon	Function
8	Address Book	Manage a contact list that other applications on the printer can access.
9	On-screen keypad	Enter numbers or symbols in an input field.

Customizing the home screen

1. Open a web browser, and then type the printer IP address in the address field.

Notes

- You can find the IP address at the top of the printer display.
- Make sure that the printer and computer are connected to the same network.

2. Click **Settings > Device > Home Screen Customization**.

3. Do one or more of the following:

- To add an icon to the home screen, click , select the app name, and then click **Add**.
- To remove a home screen icon, select the app name, and then click **Remove**.
- To customize an app name, select the app name, click **Edit**, and then assign a name.
- To restore the name of an app, select the app name, click **Edit**, and then select **Restore app label**.
- To add a space between apps, click , select **BLANK SPACE**, and then click **Add**.
- To arrange the apps, drag the app names in the order that you want.
- To restore the default home screen, click **Restore home screen**.

4. Apply the changes.

Supported applications

Application	Printer models
Display Customization	MS632, M3350, M3346
Customer Support	M3350, M3346
Device Quotas	M3350, M3346

Using Display Customization

Note: Make sure that the **Screen Saver**, **Slideshow**, and **Wallpaper** settings are enabled from the Embedded Web Server. Navigate to **Apps › Display Customization › Configure**.

Managing screen saver and slide show images

1. In the **Screen Saver and Slideshow Images** section, add, edit, or delete an image.

Notes

- You can add up to 10 images.
- When enabled, the status icons appear on the screen saver only when there are errors, warnings, or cloud-based notifications.

2. Apply the changes.

Changing the wallpaper image

1. From the control panel, select **Change Wallpaper**.
2. Select an image to use.
3. Apply the changes.

Running a slide show from a flash drive

1. Insert a flash drive into the front USB port.
2. From the control panel, select **Slideshow**.

Note

You can remove the flash drive after the slide show starts, but the images are not stored in the printer. If the slide show stops, then insert the flash drive again to view the images.

Using Customer Support

Notes

- This application is supported only in some printer models. For more information, see [Supported applications on page 28](#).
- For information on how to configure the application settings, see the *Customer Support Administrator's Guide*.

1. From the home screen, touch **Customer Support**.
2. Print or email the information.

Setting up Device Quotas

Notes

- This application is supported only in some printer models. For more information, see [Supported applications on page 28](#).
- For information on how to configure the application settings, see the *Device Quotas Administrator's Guide*.

1. Open a web browser, and then type the printer IP address in the address field.

Notes

- You can find the IP address at the top of the printer display.
- Make sure that the printer and computer are connected to the same network.

2. Click **Apps > Device Quotas > Configure**.
3. In the User Accounts section, add or edit a user, and then set the user quota.
4. Apply the changes.

Managing bookmarks

Creating bookmarks

Use bookmarks to print frequently accessed documents that are stored in servers or on the web.

1. Open a web browser, and then type the printer IP address in the address field.

Notes

- View the printer IP address on the printer home screen. The IP address appears as four sets of numbers separated by periods, such as 123.123.123.123.
- If you are using a proxy server, then temporarily disable it to load the web page correctly.

2. Click **Bookmarks > Add Bookmark**, and then type a bookmark name.
3. Select an Address protocol type, and then do one of the following:
 - For HTTP and HTTPS, type the URL that you want to bookmark.
 - For HTTPS, make sure to use the host name instead of the IP address. For example, type myWebsite.com/sample.pdf instead of typing 123.123.123.123/sample.pdf. Make sure that the host name also matches the Common Name (CN) value in the server

certificate. For more information on obtaining the CN value in the server certificate, see the help information for your web browser.

- For FTP, type the FTP address. For example, myServer/myDirectory. Enter the FTP port number. Port 21 is the default port for sending commands.
- For SMB, type the network folder address. For example, myServer/myShare/myFile.pdf. Type the network domain name.
- If necessary, select the Authentication type for FTP and SMB.

To limit access to the bookmark, enter a PIN.

Note: The application supports the following file types: PDF, JPEG, and TIFF. Other file types such as DOCX and XLSX are supported in some printer models.

4. Click **Save**.

Creating folders

1. Open a web browser, and then type the printer IP address in the address field.

Notes

- View the printer IP address on the printer home screen. The IP address appears as four sets of numbers separated by periods, such as 123.123.123.123.
- If you are using a proxy server, then temporarily disable it to load the web page correctly.

2. Click **Bookmarks > Add Folder**, and then type a folder name.

Note: To limit access to the folder, enter a PIN.

3. Click **Save**.

Note: You can create folders or bookmarks inside a folder. To create a bookmark, see [Creating bookmarks on page 30](#).

Managing contacts

1. From the home screen, touch **Address Book**.

2. Do one or more of the following:

- To add a contact, touch  on top of the screen, and then touch **Create Contact**. If necessary, specify a login method to allow application access.
- To delete a contact, touch  on top of the screen, touch **Delete Contacts**, and then select the contact.
- To edit contact information, touch the contact name.
- To create a group, touch  on top of the screen, and then touch **Create Group**. If necessary, specify a login method to allow application access.
- To delete a group, touch  on top of the screen, touch **Delete Groups**, and then select the group.
- To edit a contact group, touch **GROUPS** > select a group name >  > select the action you want to make.

3. Apply the changes.

Setting up and using the accessibility features

Activating Voice Guidance

From the home screen

1. In one motion and using one finger, slowly swipe left then up on the display until you hear a voice message.

Note: For printer models without built-in speakers, use headphones to hear the message.

2. Using two fingers, touch **OK**.

Note: If the gesture does not work, then apply more pressure.

From the keyboard

1. Press and hold the **5** key until you hear a voice message.

Note: For printer models without built-in speakers, use headphones to hear the message.

2. Press **Tab** to navigate the focus cursor to the OK button, and then press **Enter**.

Notes

- When Voice Guidance is activated, always use two fingers to select any item on the display.
- Voice Guidance has limited language support.

Deactivating Voice Guidance

1. In one motion and using one finger, slowly swipe left then up on the display until you hear a voice message.

Note: For printer models without built-in speakers, use headphones to hear the message.

2. Using two fingers, do either of the following:

- Touch **Voice Guidance**, then touch **OK**.
- Touch **Cancel**.

Note: If the gesture does not work, then apply more pressure.

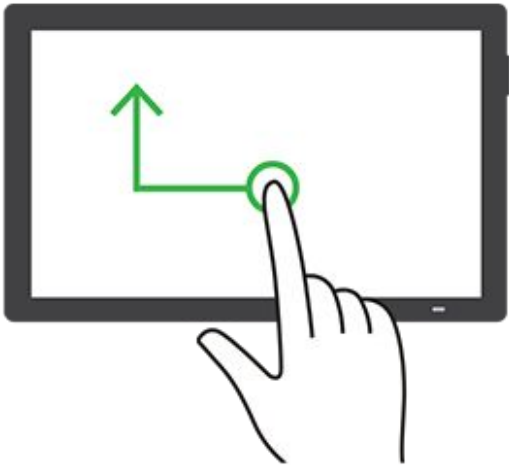
You can also deactivate Voice Guidance by doing either of the following:

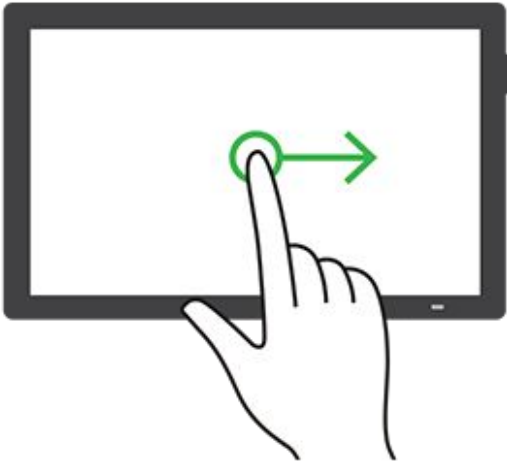
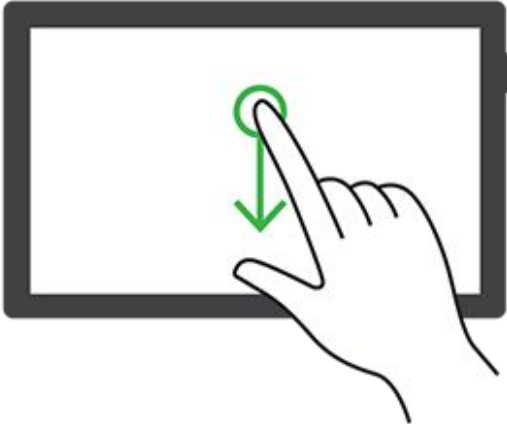
- Using two fingers, double tap the home screen.
- Press the power button to put the printer in Sleep or Hibernate mode.

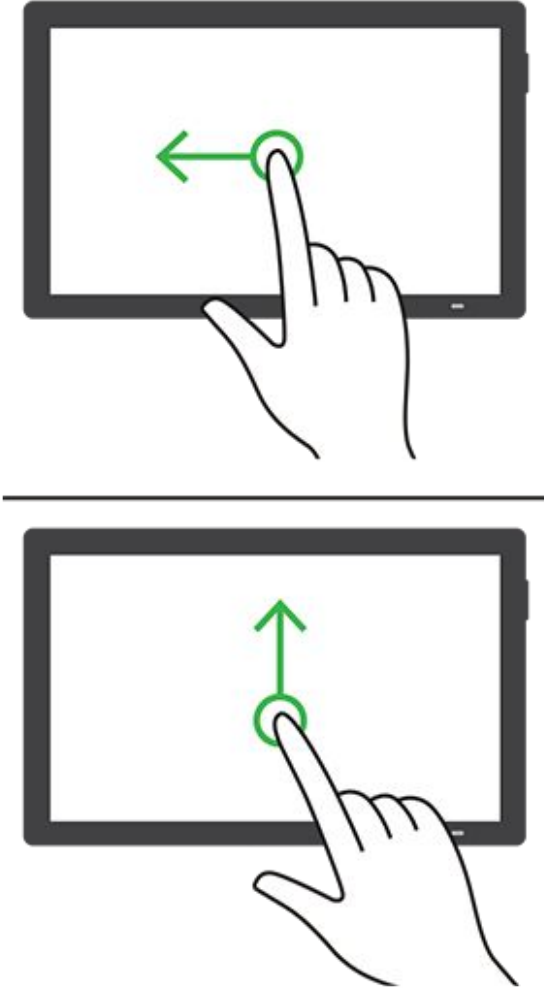
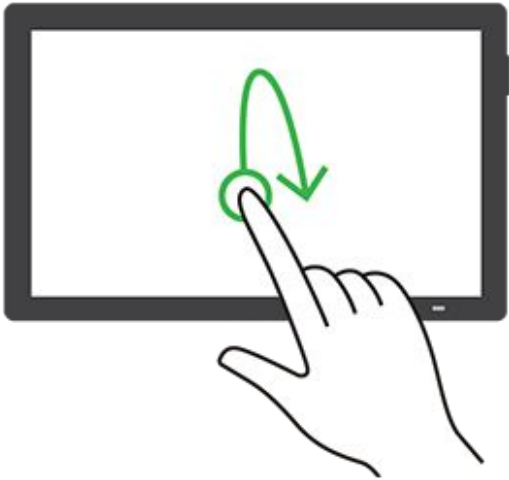
Navigating the screen using gestures

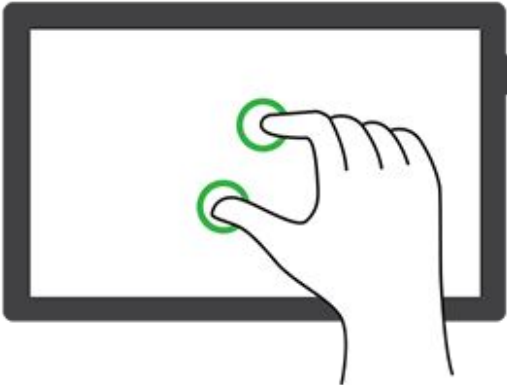
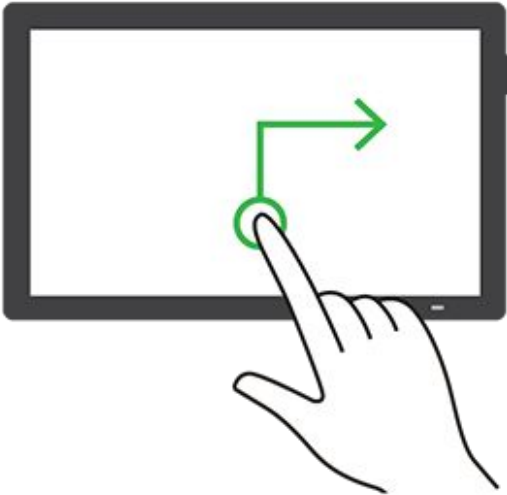
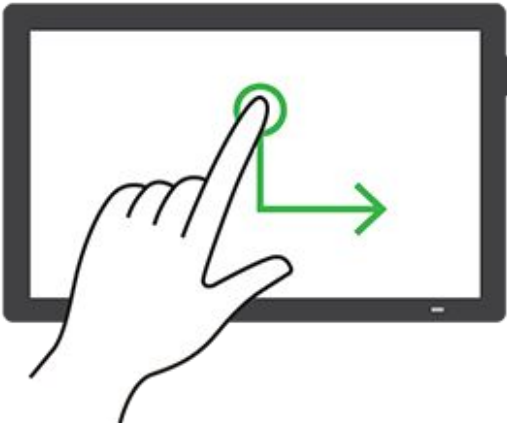
Notes

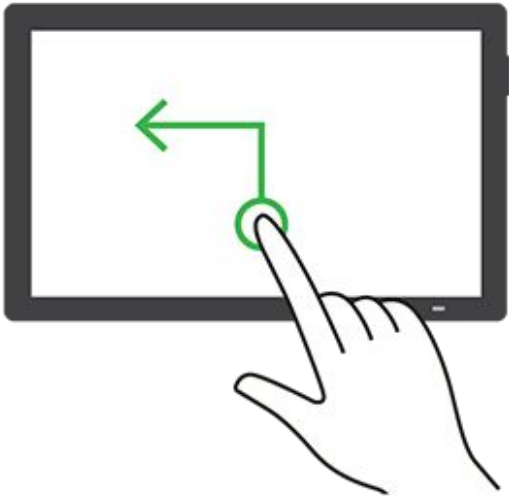
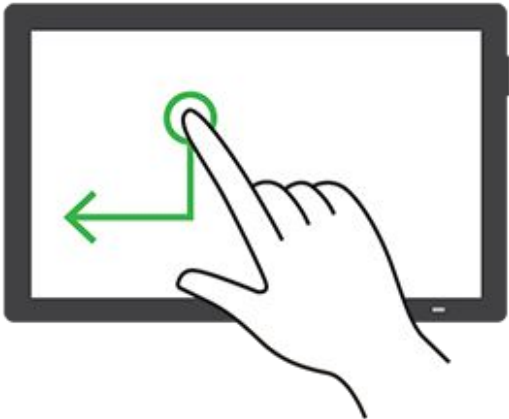
- Most of the gestures are applicable only when Voice Guidance is activated.
- Use a physical keyboard to type characters and adjust certain settings.

Gesture	Function
Swipe left then up using one finger 	Launch or exit Accessibility mode. Note: This gesture is also applicable when the printer is in normal mode.
Double-tap using one finger 	Select an option or item on the screen.
Double-tap the home icon using two fingers 	Deactivate the Accessibility mode.

Gesture	Function
Triple-tap using one finger 	Zoom in or zoom out text and images. Note: Enable Magnification mode to use the zoom feature.
Swipe right or swipe down using one finger  	Move to the next item on the screen.

Gesture	Function
Swipe left or swipe up using one finger  The diagram illustrates two separate gestures. In the first, a hand's index finger touches a green circle on a tablet screen, and a green arrow points horizontally to the left. In the second, the hand's index finger touches a green circle, and a green arrow points vertically upwards. A horizontal line separates the two illustrations.	Move to the previous item on the screen.
Swipe up then down using one finger  The diagram shows a hand's index finger touching a green circle on a tablet screen. A green arrow starts at the circle, curves upwards, and then curves downwards, ending with a downward-pointing arrowhead.	Move to the first item on the screen.

Gesture	Function
Pan 	Access parts of the zoomed image that are beyond the limit of the screen. Notes • Use two fingers to drag a zoomed image. • Enable Magnification mode to use the pan gesture.
Swipe up then right using one finger 	Increase the volume. Note: This gesture is also applicable when the printer is in normal mode.
Swipe down then right using one finger 	Decrease the volume. Note: This gesture is also applicable when the printer is in normal mode.

Gesture	Function
Swipe up then left using one finger 	Exit an application and return to the home screen.
Swipe down then left using one finger 	Go back to the previous setting.

Using the on-screen keyboard

When the on-screen keyboard appears, do one or more of the following:

- Touch a key to announce and type the character in the field.
- Drag a finger across different characters to announce and type the character in the field.
- Touch a text box using two fingers to announce the characters in the field.
- Touch **Backspace** to delete characters.

Enabling Magnification mode

1. In one motion and using one finger, slowly swipe left then up on the display until you hear a voice message.

Note: For printer models without built-in speakers, use headphones to hear the message.

2. Using two fingers, do the following:

Note: If the gesture does not work, then apply more pressure.

- a. Touch **Magnification mode**.
- b. Touch **OK**.

Note: If the gesture does not work, then apply more pressure.

For more information on navigating a magnified screen, see [Navigating the screen using gestures on page 33](#).

Adjusting the Voice Guidance speech rate

1. From the home screen, touch **Settings > Device > Accessibility > Speech Rate**.
2. Select the speech rate.

Adjusting the default headphone volume

1. From the home screen, touch **Settings > Device > Accessibility**.
2. Adjust the headphone volume.

Note: The volume resets to the default value after the user exits Accessibility mode or when the printer wakes from Sleep or Hibernate mode.

Adjusting the default internal speaker volume

1. From the home screen, touch .
2. Adjust the volume.

Notes

- If Quiet Mode is enabled, then audible alerts are turned off. This setting also slows the printer performance.
- The volume resets to the default value after the user exits Accessibility mode or when the printer wakes from Sleep or Hibernate mode.

Enabling spoken passwords or personal identification numbers

1. From the home screen, touch **Settings > Device > Accessibility > Speak Passwords/PINs**.
2. Enable the setting.

Loading paper and specialty media

Setting the size and type of the specialty media

The trays automatically detect the size of plain paper. For specialty media like labels, card stock, or envelopes, do the following:

1. From the home screen, touch **Settings > Paper > Tray Configuration > Paper Size/Type >** select a paper source.
2. Set the size and type of the specialty media.

Configuring Universal paper settings

1. From the home screen, touch **Settings > Paper > Media Configuration > Universal Setup**.
2. Configure the settings.

Loading trays

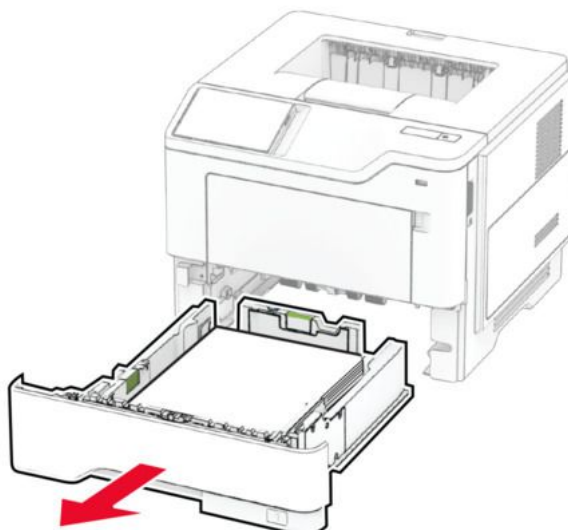


CAUTION—TIPPING HAZARD

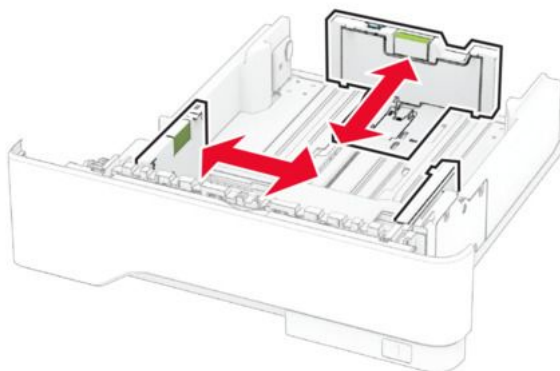
To reduce the risk of equipment instability, load each tray separately. Keep all other trays closed until needed.

1. Remove the tray.

Note: To avoid paper jams, do not remove the tray while the printer is busy.



2. Adjust the guides to match the size of the paper that you are loading.



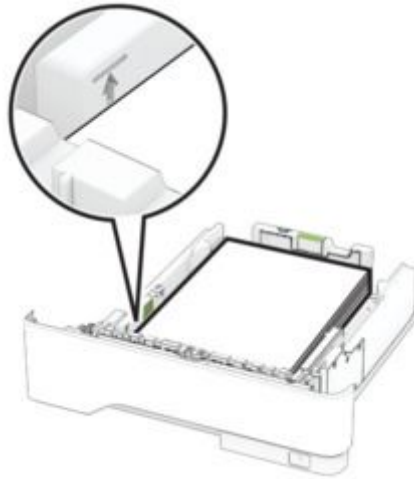
3. Flex, fan, and align the paper edges before loading.



4. Load the paper stack with the printable side facedown, and then make sure that the guides fit snugly against the paper.

Notes

- Load letterhead facedown with the header toward the front of the tray for one-sided printing.
- Load letterhead faceup with the header toward the back of the tray for two-sided printing.
- Do not slide paper into the tray.
- To avoid paper jams, make sure that the stack height is below the maximum paper fill indicator.

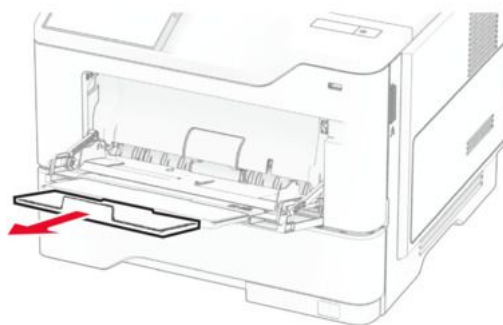
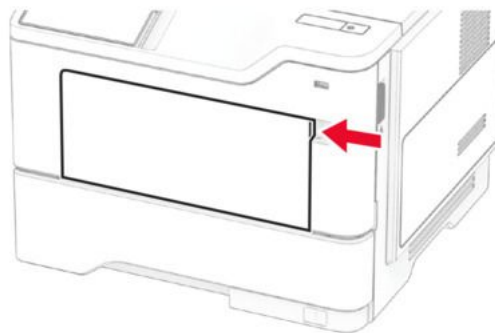


5. Insert the tray.

If necessary, set the paper size and paper type from the control panel to match the paper loaded.

Loading the multipurpose feeder

1. Open the multipurpose feeder.



2. Flex, fan, and align the paper edges before loading.



3. Load paper with the printable side faceup.

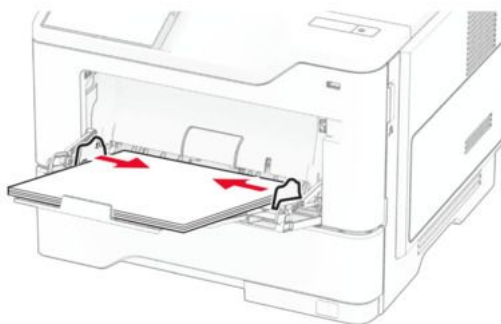
Notes

- Load letterhead faceup with the header toward the rear of the printer for one-sided printing.
- Load letterhead facedown with the header toward the front of the printer for two-sided printing.
- Load envelopes with the flap facedown on the left side.

Warning—Potential Damage

Do not use envelopes with stamps, clasps, snaps, windows, coated linings, or self-stick adhesives.

4. Adjust the guide to match the size of the paper that you are loading.



5. From the control panel, set the paper size and paper type to match the paper loaded.

Linking trays

1. From the control panel, navigate to **Settings** > **Paper** > **Tray Configuration** > **Paper Size/Type**.
2. Select the trays that you want to link, and then set the paper size and paper type.

Notes

- Make sure the trays are loaded with the same paper size and paper type.
- Make sure the paper in each tray is loaded in the same direction.

3. Return to the home screen, and then navigate to **Settings › Device › Maintenance › Configuration Menu › Tray Configuration**.
4. Set **Tray Linking** to **Automatic**.

To unlink the trays, make sure that no trays have the same paper size and paper type settings.

Warning—Potential Damage

The temperature of the fuser varies according to the specified paper type. To avoid printing issues, match the paper type setting in the printer with the paper loaded in the tray.

Installing and updating software, drivers, and firmware

Installing the printer software

Notes

- The print driver is included in the software installer package.
- For Macintosh computers with macOS version 10.7 or later, you do not need to install the driver to print on an AirPrint-certified printer. If you want custom printing features, then download the print driver.

1. Obtain a copy of the software installer package.
 - From the software CD that came with your printer.
 - Go to www.lexmark.com/downloads.
2. Run the installer, and then follow the instructions on the computer screen.

Adding printers to a computer

Before you begin, do one of the following:

- Connect the printer and the computer to the same network, either Wi-Fi or Ethernet. For more information on connecting the printer to a Wi-Fi network, see [Connecting the printer to a Wi-Fi network on page 64](#).
- Enable the **Wi-Fi Direct** setting. From the control panel, navigate to **Settings › Network/Ports › Wi-Fi Direct › Enable Wi-Fi Direct**.
- Connect the printer to the computer using a USB cable. For more information on the location of the printer USB port, see [Attaching cables on page 25](#).

For Windows users

1. Install the print driver on the computer. For more information, see [Installing the printer software on page 44](#).
2. Open **Printers & scanners**.
3. Click **Add device**, and then select the printer that you want to add.

If the printer that you want to add does not appear on the list, then do either of the following:

- For Wi-Fi Direct enabled printers, click **Show Wi-Fi Direct printers**, select a printer, click **Add device**, and then follow the on-screen instructions.
- For Ethernet-connected printers, click **Add a new device manually**, and then from the **Add Printer** window, do the following:
 1. Select **Add a printer using an IP address or hostname**, and then click **Next**.
 2. In the **Device type** field, select **TCP/IP Device**.
 3. In the **Hostname or IP address** field, type the printer IP address, and then click **Next**.

Notes

- You can find the IP address at the top of the printer display.
- Make sure that the printer and computer are connected to the same network.

4. Select a print driver, and then click **Next**.
5. Select **Use the driver that is currently installed (recommended)**, and then click **Next**.
6. Type a printer name, and then click **Next**.
7. Click **Finish**.

For Macintosh users

1. Open **Printers & Scanners**.
2. Click **Add Printer, Scanner, or Fax**, and then select a printer.

Notes

- If you want custom printing features, then install the Lexmark print driver. For more information, see [Installing the printer software on page 44](#).
- If the Lexmark print driver is already installed, then do the following:
 1. In the **Use** menu, choose **Select Software**, and then choose the Lexmark print driver.
 2. Click **OK**.

3. Click **Add**.

Note: Depending on your printer model, a dialog may appear asking you to add a Fax printer.

Exporting a configuration file

Exporting a configuration file lets you save the current settings of your printer to a file, which you can use as a backup or apply to another printer.

1. Open a web browser, and then type the printer IP address in the address field.

Note:

- You can find the IP address at the top of the printer display.
- Make sure that the printer and computer are connected to the same network.

2. From the Embedded Web Server, click **Export Configuration**.
3. Select a configuration to export.

Note: Depending on the configuration that you selected, the files are exported in either ZIP or CSV format.

Importing a configuration file

Importing a configuration file lets you apply previously saved settings to your printer. This is useful when restoring a backup or setting up another printer with the same configuration.

1. Open a web browser, and then type the printer IP address in the address field.

Note:

- You can find the IP address at the top of the printer display.
- Make sure that the printer and computer are connected to the same network.

2. From the Embedded Web Server, click **Import Configuration**.
3. Browse to the location that the file is saved.

Note: Depending on the configuration that you selected, the files are saved in either ZIP or CSV format.

4. Click **Import**.

Adding available options in the print driver

For Windows users

1. Open **Printers & scanners**.
2. Select the printer that you want to update, and then do either of the following:
 - For Windows 7 or later, select **Printer properties**.
 - For earlier versions, select **Properties**.
3. Navigate to the **Configuration** tab, and then select **Update Now - Ask Printer**.
4. Click **Apply**, and then click **OK**.

For Macintosh users

1. Open **Printers & Scanners**.
2. Click **Add Printer, Scanner, or Fax**, and then select a printer.
3. Choose a print driver.
4. Apply the changes.

Printer firmware instructions

Checking the printer firmware version

Using the Embedded Web Server

1. Open a web browser, and then type the printer IP address in the address field.

Note:

- You can find the IP address at the top of the printer display.
- Make sure that the printer and computer are connected to the same network.

2. Click **Reports > Device > Device Information**.
3. Look for **Base**.

Note: The firmware version appears as sets of letters and numbers separated by periods. For example, ABCDE.123.123.

Using the control panel

1. From the home screen navigate to **Settings > Device > About this printer**.
2. Look for **Firmware Version**.

Note: The firmware version appears as sets of letters and numbers separated by periods. For example, ABCDE.123.123.

Downloading the printer firmware

1. Go to www.lexmark.com/downloads, and then click **Drivers & downloads**.
2. In the **Search by Device Model** field, type the printer model, and then click **Find Drivers & Downloads**.
3. In the **Recommended Firmware** section, click **Download Firmware Package**.
4. Accept the End-User License Agreement, and then click **Start Download**.
5. Run the installer, and then follow the on-screen instructions.

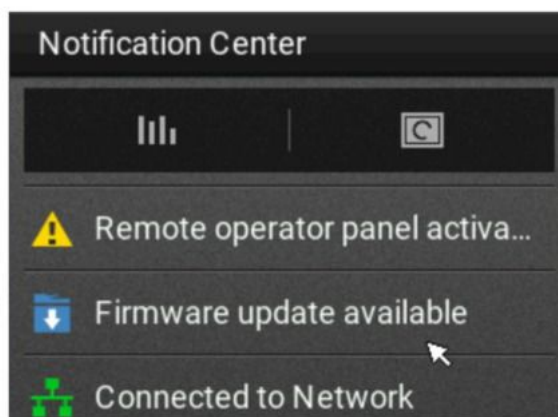
Updating firmware

Updating the firmware using the control panel

Using the Notifications center

Note: These instructions apply only to some printer models.

1. From the home screen, tap the notification icon to go to the Notifications center.
2. Select **Firmware update available**.



3. Select **Install now**.



The printer restarts automatically after the update.

Using the Settings menu

1. From the control panel, navigate to **Settings > Device**.
2. Depending on your printer model, do either of the following:
 - Select **Firmware Update > Check for updates**.
 - Select **Update firmware > Check for updates now**.
3. If an update is available, then select **Install now**.

The printer restarts automatically after the update.

Updating the firmware using the Embedded Web Server

Before you begin, make sure that:

- You have downloaded the firmware and saved it on your computer or flash drive. For more information, see [Downloading the printer firmware on page 47](#).
- Make sure that the printer and computer are connected to the same network.

Using the update button

1. Open a web browser, and then type the printer IP address in the address field.

Notes

- You can find the IP address at the top of the printer display.
- Make sure that the printer and computer are connected to the same network.

2. Click **Device**.
3. Depending on your printer model, do either of the following:
 - Select **Firmware Update** › **Check for updates**.
 - Select **Update firmware** › **Check for updates now**.
4. If an update is available, then select **Install now**.

The printer restarts automatically after the update.

Using the firmware flash file (.fls)

1. Open a web browser, and then type the printer IP address in the address field.

Notes

- You can find the IP address at the top of the printer display.
- Make sure that the printer and computer are connected to the same network.

2. Click **Device**.
3. Click **Firmware Update**.
4. In the **Update Firmware from File** section, click **Browse**.
5. Search, and then select the **.fls** file.
6. Click **Upload**.

The printer restarts automatically after the update.

Updating the firmware using a flash drive

Before you begin, make sure that:

- You have downloaded the firmware and saved it on your computer or flash drive. For more information, see [Downloading the printer firmware on page 47](#).
- The flash drive is formatted to FAT32.

1. Insert the flash drive into the front USB port of the printer.

The flash drive contents appear automatically on the printer display. If the files do not appear, then select **USB Drive** on the home screen.

2. Search, and then select the **.fls** file.
3. Select **Update Code**.

The printer restarts automatically after the update.

Installing hardware options

Available internal options

- Intelligent storage drive
 - Fonts
 - Simplified Chinese
 - Traditional Chinese
 - Japanese
 - Korean
 - Arabic
 - Mass storage
- Hard disk
- Licensed features
 - IPDS
 - Bar Code
- Internal solutions port
 - RS-232C Serial Interface Card
 - Parallel 1284-B Interface Card
 - MarkNet™ N8230 Fiber Ethernet

Note: An intelligent storage drive or a hard disk is required to activate Forms Merge and some IPDS features.

Installing optional trays



CAUTION—SHOCK HAZARD

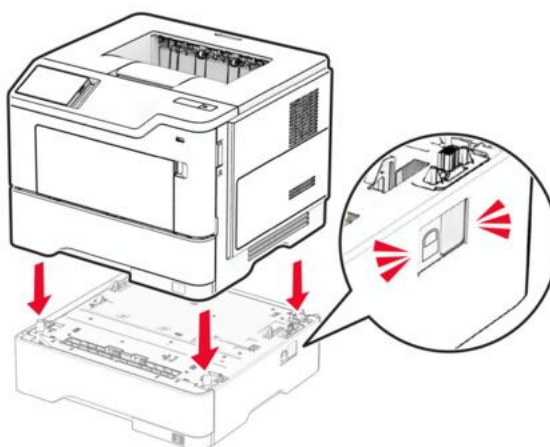
To avoid the risk of electrical shock, if you are accessing the controller board or installing optional hardware or memory devices sometime after setting up the printer, then turn the printer off, and unplug the power cord from the electrical outlet before continuing. If you have any other devices attached to the printer, then turn them off as well, and unplug any cables going into the printer.

1. Turn off the printer.
2. Unplug the power cord from the electrical outlet, and then from the printer.
3. Unpack the optional tray, and then remove all packing material.
4. Align the printer with the optional tray, and then lower the printer into place.



CAUTION—POTENTIAL INJURY

If the printer weight is greater than 20 kg (44 lb), then it may require two or more people to lift it safely.



5. Connect the power cord to the printer, and then to the electrical outlet.



CAUTION—POTENTIAL INJURY

To avoid the risk of fire or electrical shock, connect the power cord to an appropriately rated and properly grounded electrical outlet that is near the product and easily accessible.

6. Turn on the printer.

Add the tray in the print driver to make it available for print jobs. For more information, see [Adding available options in the print driver on page 46](#).

Installing the intelligent storage drive



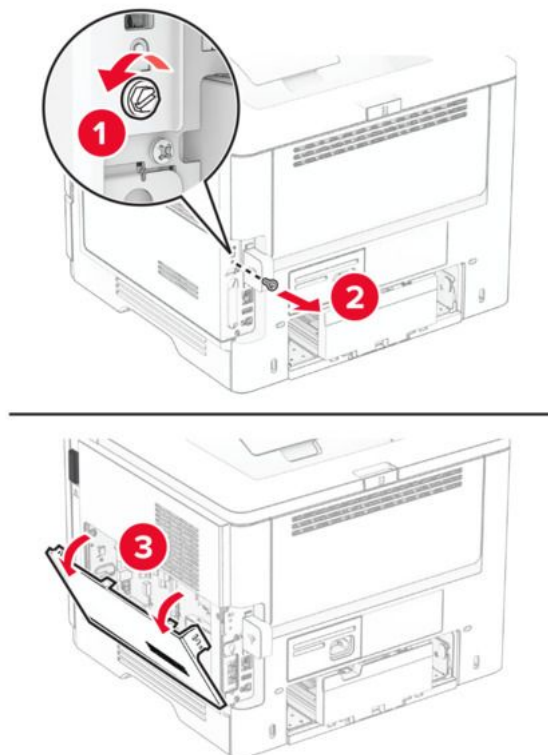
CAUTION—SHOCK HAZARD

To avoid the risk of electrical shock, if you are accessing the controller board or installing optional hardware or memory devices sometime after setting up the printer, then turn the printer off, and unplug the power cord from the electrical outlet before continuing. If you have any other devices attached to the printer, then turn them off as well, and unplug any cables going into the printer.

1. Turn off the printer.
2. Unplug the power cord from the electrical outlet, and then from the printer.
3. Using a flat-head screwdriver, open the controller board access cover.

Warning—Potential Damage

Controller board electronic components are easily damaged by static electricity. Touch a metal surface on the printer before touching any controller board components or connectors.

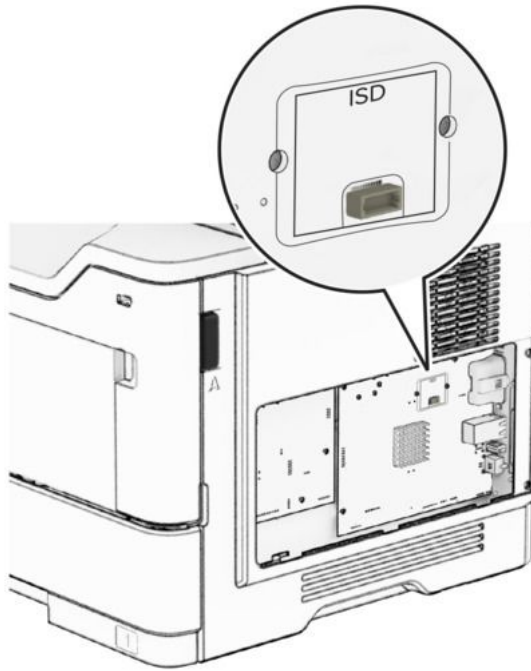


4. Unpack the intelligent storage drive (ISD).

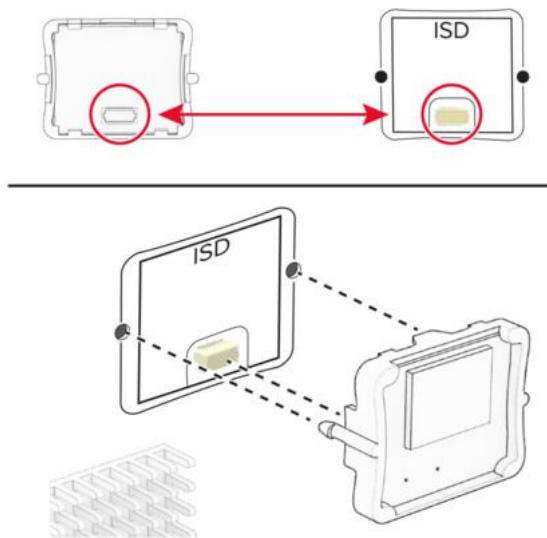
Warning—Potential Damage

Avoid touching the connection points along the edge of the storage drive.

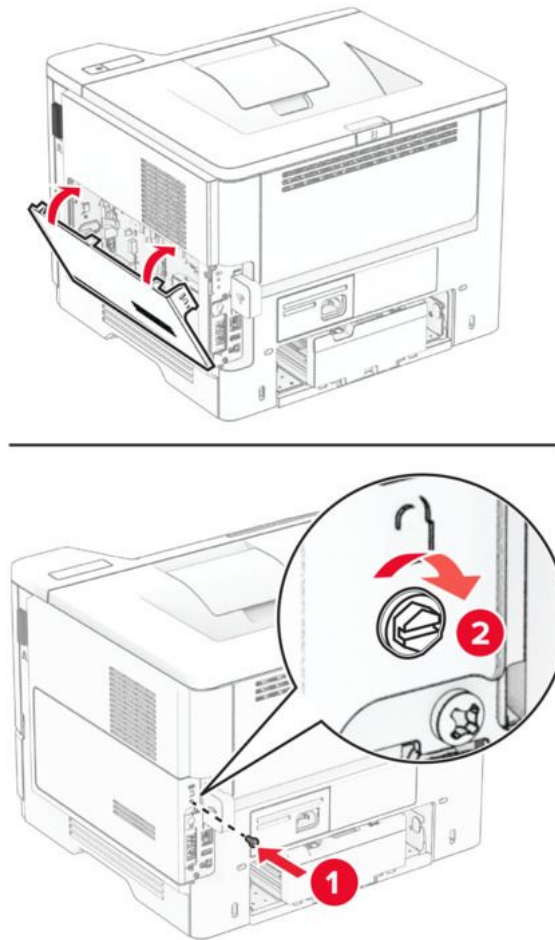
5. Locate the ISD connector.



6. Insert the ISD to its connector.



7. Close the controller board access cover, and then install the screw.



8. Connect the power cord to the printer, and then to the electrical outlet.



CAUTION—POTENTIAL INJURY

To avoid the risk of fire or electrical shock, connect the power cord to an appropriately rated and properly grounded electrical outlet that is near the product and easily accessible.

9. Turn on the printer.

Installing a printer hard disk

Note: These instructions apply only to printers that support printer hard disk.



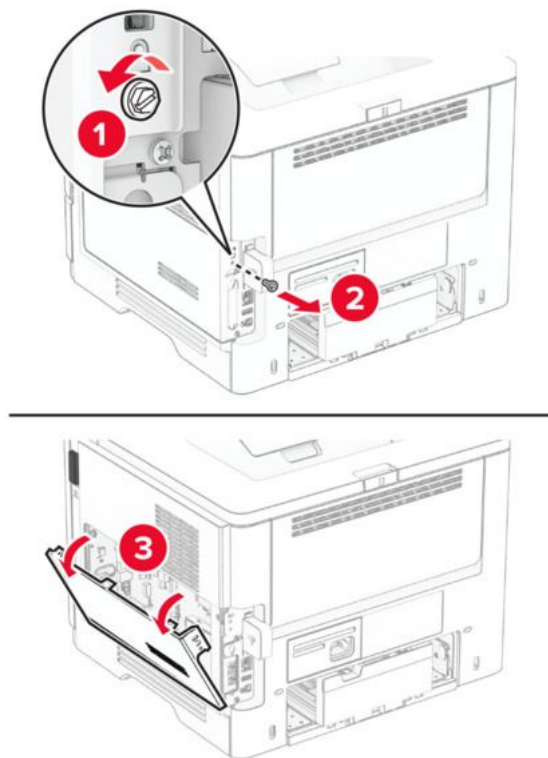
CAUTION—SHOCK HAZARD

To avoid the risk of electrical shock, if you are accessing the controller board or installing optional hardware or memory devices sometime after setting up the printer, then turn the printer off, and unplug the power cord from the electrical outlet before continuing. If you have any other devices attached to the printer, then turn them off as well, and unplug any cables going into the printer.

1. Turn off the printer.
2. Unplug the power cord from the electrical outlet, and then from the printer.
3. Using a flat-head screwdriver, open the controller board access cover.

Warning—Potential Damage

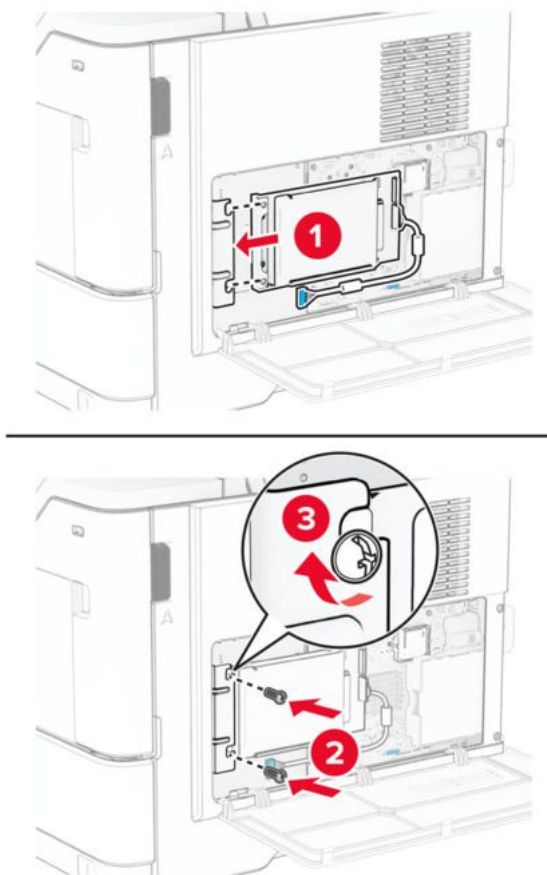
Controller board electronic components are easily damaged by static electricity. Touch a metal surface on the printer before touching any controller board components or connectors.



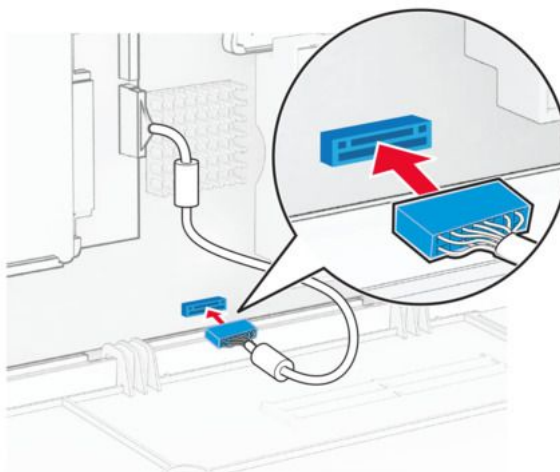
4. Unpack the hard disk.
5. Attach the hard disk to the controller board, and then install the screws.

Warning—Potential Damage

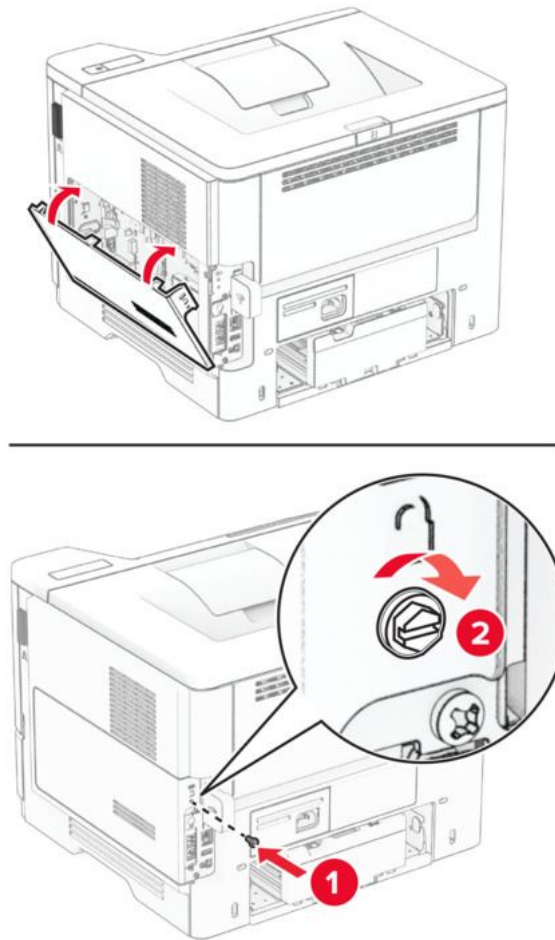
Do not touch or press the center of the hard disk.



6. Attach the hard disk interface cable to the controller board.



7. Close the controller board access cover, and then install the screw.



8. Connect the power cord to the printer, and then to the electrical outlet.



CAUTION—POTENTIAL INJURY

To avoid the risk of fire or electrical shock, connect the power cord to an appropriately rated and properly grounded electrical outlet that is near the product and easily accessible.

9. Turn on the printer.

Installing an internal solutions port



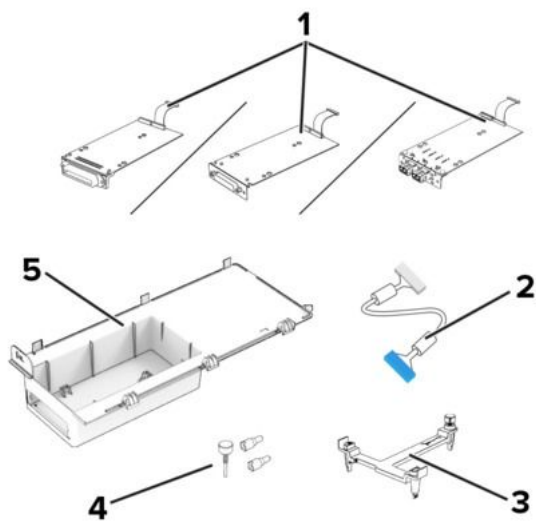
CAUTION—SHOCK HAZARD

To avoid the risk of electrical shock, if you are accessing the controller board or installing optional hardware or memory devices sometime after setting up the printer, then turn the printer off, and unplug the power cord from the electrical outlet before continuing. If you have any other devices attached to the printer, then turn them off as well, and unplug any cables going into the printer.

1. Turn off the printer.

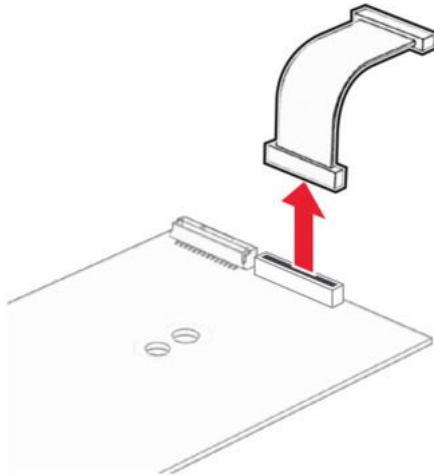
Set up, install, and configure

- 2. Unplug the power cord from the electrical outlet, and then from the printer.
- 3. Unpack the internal solutions port (ISP) kit.

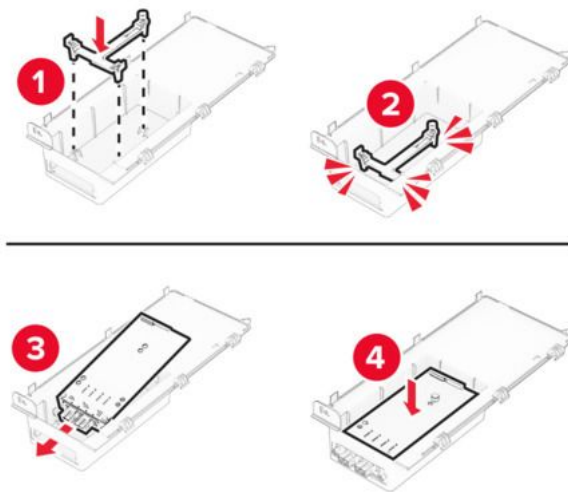


1	ISP ◦ RS-232C Serial Interface Card ◦ Parallel 1284-B Interface Card ◦ MarkNet™ N8230 Fiber Ethernet
2	ISP extended cable
3	Mounting bracket
4	Thumbscrews
5	Housing

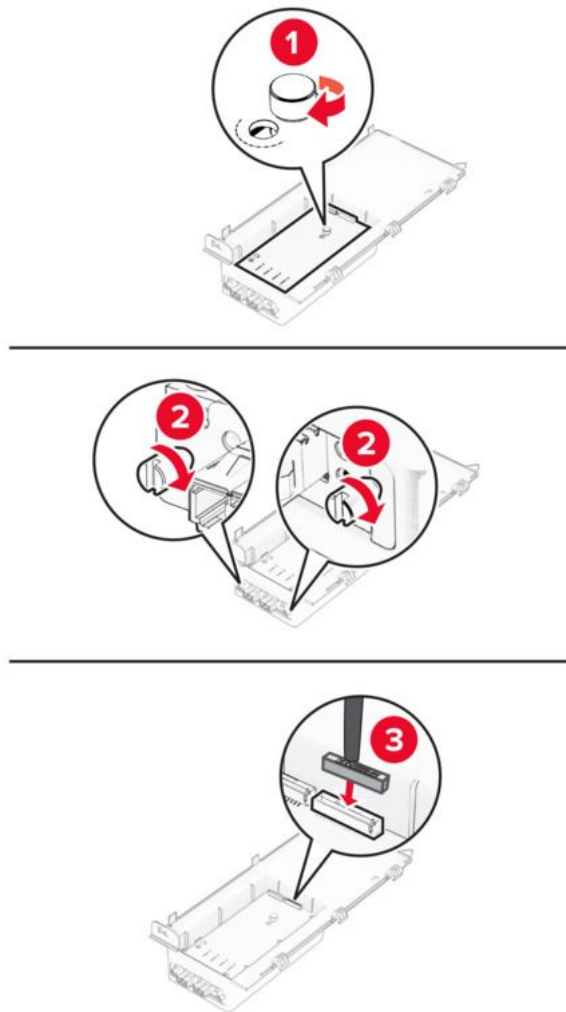
- 4. Remove the preinstalled interface cable from the ISP.



5. Install the ISP into its housing.



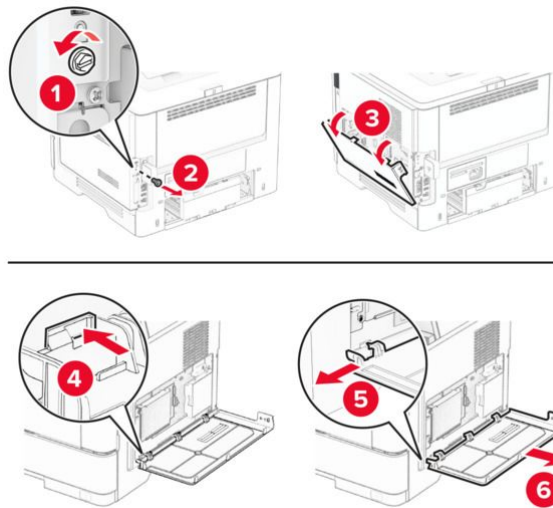
6. Secure the ISP in place, and then attach the ISP extended cable.



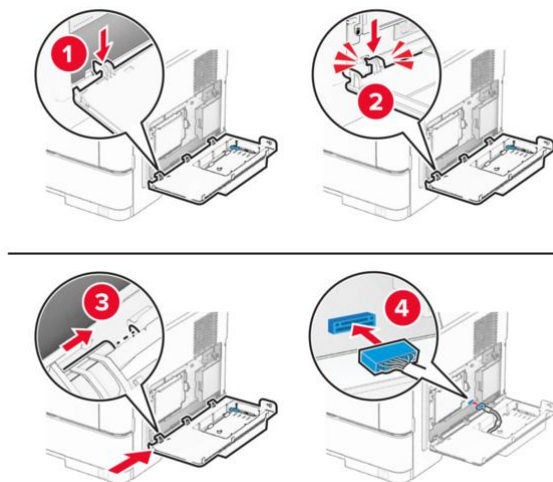
7. Using a flat-head screwdriver, remove the controller board access cover.

Warning—Potential Damage

Controller board electronic components are easily damaged by static electricity. Touch a metal surface on the printer before touching any controller board electronic components or connectors.



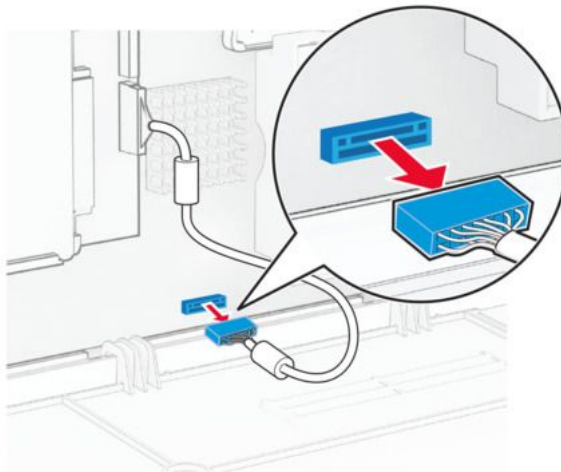
8. Attach the ISP kit to the printer.



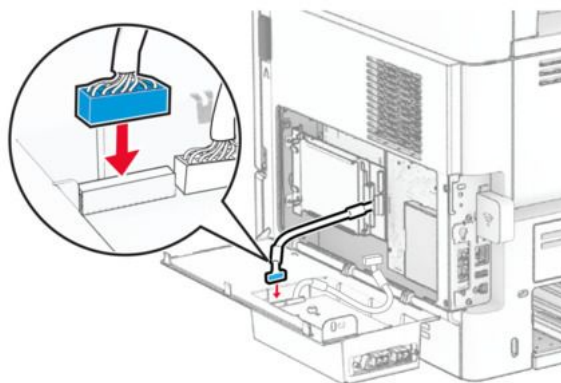
If a hard disk is installed, then disconnect the hard disk interface cable before installing the ISP.

Note: Hard disk is supported only in some printer models.

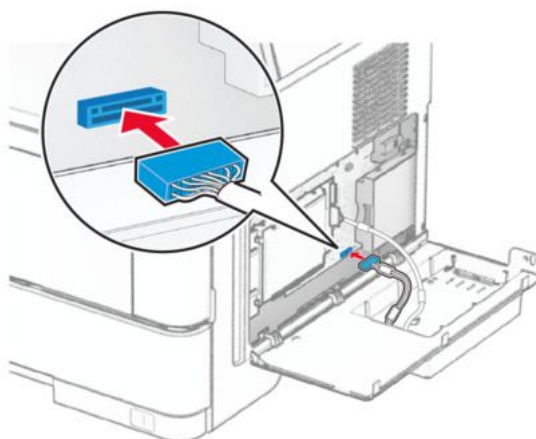
- a. Disconnect the hard disk interface cable from the controller board.



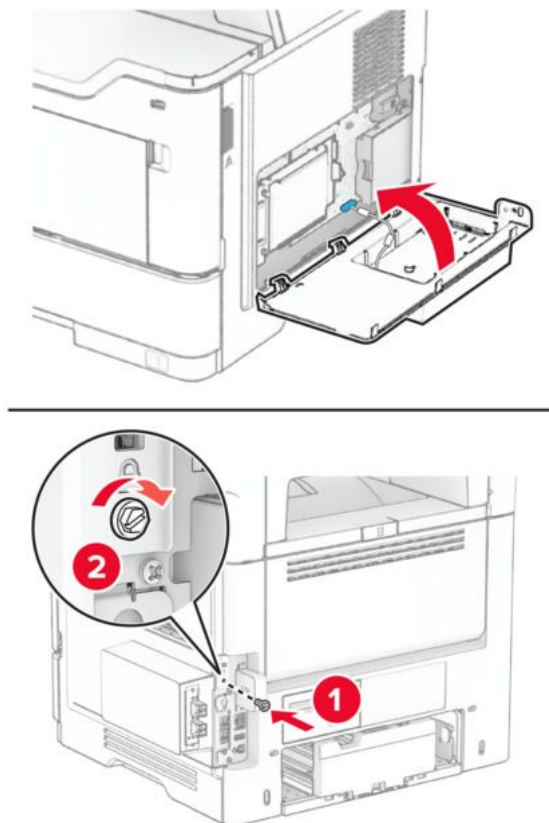
b. Connect the hard disk interface cable to the ISP.



c. Connect the ISP extended cable to the ISP connector.



9. Close the ISP kit, and then install the screw.



10. Connect the power cord to the printer, and then to the electrical outlet.



CAUTION—POTENTIAL INJURY

To avoid the risk of fire or electrical shock, connect the power cord to an appropriately rated and properly grounded electrical outlet that is near the product and easily accessible.

11. Turn on the printer.

Networking

Wireless support

Printer model	Machine type	Model number	Wireless
MS531dw	4602	470	X
MS531dw	4602	480	✓
MS631dw	4602	670	X
MS631dw	4602	680	✓
MS632dwe	4602	675	X

Printer model	Machine type	Model number	Wireless
MS632dwe	4602	685	✓
MS639	4602	630	X
M3350	4602	695	✓
M3346	4602	480	✓

Connecting the printer to a Wi-Fi network

Before you begin, make sure that:

- **Active Adapter** is set to **Auto**. From the control panel, navigate to **Settings > Network/Ports > Network Overview > Active Adapter**.
- The Ethernet cable is not connected to the printer.

Using the control panel

1. From the control panel, navigate to **Settings > Network/Ports > Wireless > Setup On Printer Panel > Choose Network**.
2. Select a Wi-Fi network, and then type the network password.

Note: For printers with built-in Wi-Fi capability, a prompt for setting up the Wi-Fi network appears during initial setup.

Connecting the printer to a wireless network using Wi-Fi Protected Setup (WPS)

Before you begin, make sure that:

- The access point (wireless router) is WPS-certified or WPS-compatible. For more information, see the documentation that came with your access point.
- A wireless network adapter is installed in your printer. For more information, see the instructions that came with the adapter.
- **Active Adapter** is set to **Auto**. From the home screen, touch **Settings > Network/Ports > Network Overview > Active Adapter**.

Using the Push Button method

1. From the home screen, touch **Settings > Network/Ports > Wireless > Wi-Fi Protected Setup > Start Push Button Method**.
2. Follow the instructions on the display.

Using the personal identification number (PIN) method

1. From the home screen, touch **Settings > Network/Ports > Wireless > Wi-Fi Protected Setup > Start PIN Method**.
2. Copy the eight-digit WPS PIN.
3. Open a web browser, and then type the IP address of your access point in the address field.

Notes

- To know the IP address, see the documentation that came with your access point.
- If you are using a proxy server, then temporarily disable it to load the web page correctly.

4. Access the WPS settings. For more information, see the documentation that came with your access point.
5. Enter the eight-digit PIN, and then save the changes.

Configuring Wi-Fi Direct

Wi-Fi Direct® is a Wi-Fi-based peer-to-peer technology that allows wireless devices to connect directly to a Wi-Fi Direct-enabled printer without using an access point (wireless router).

Make sure that Active Adapter is set to Auto. From the home screen, touch **Settings > Network/Ports > Network Overview > Active Adapter**.

1. From the home screen, touch **Settings > Network/Ports > Wi-Fi Direct**.
2. Configure the settings.
 - **Enable Wi-Fi Direct**—Enables the printer to broadcast its own Wi-Fi Direct network.
 - **Wi-Fi Direct Name**—Assigns a name for the Wi-Fi Direct network.
 - **Wi-Fi Direct Password**—Assigns the password for negotiating the wireless security when using the peer-to-peer connection.
 - **Show Password on Setup Page**—Shows the password on the Network Setup Page.
 - **Auto-Accept Push Button Requests**—Lets the printer accept connection requests automatically.

Note: Accepting push-button requests automatically is not secured.

Notes

- By default, the Wi-Fi Direct network password is not visible on the printer display. To show the password, enable the password peek icon. From the home screen, touch **Settings > Security > Miscellaneous > Enable Password/PIN Reveal**.
- You can see the password of the Wi-Fi Direct network without showing it on the printer display. From the home screen, touch **Settings > Reports > Network > Network Setup Page**.

Connecting a mobile device to the printer

Before connecting your mobile device, make sure that Wi-Fi Direct has been configured. For more information, see [Configuring Wi-Fi Direct on page 65](#).

Using Wi-Fi Direct

Note: These instructions apply only to mobile devices running on the Android™ platform.

1. From the mobile device, go to the **Wi-Fi** menu.
2. Enable **Wi-Fi**, and then tap .
3. Select **Wi-Fi Direct**.
4. Select the printer Wi-Fi Direct name.
5. Confirm the connection on the printer control panel.

Using Wi-Fi

1. From the mobile device, go to the **Wi-Fi** menu.
2. Enable **Wi-Fi**, and then select the printer Wi-Fi Direct name.

Note: The string DIRECT-xy (where x and y are two random characters) is added before the Wi-Fi Direct name.

3. Enter the Wi-Fi Direct password.

Connecting a computer to the printer

Before connecting your computer, make sure that Wi-Fi Direct has been configured. For more information, see [Configuring Wi-Fi Direct on page 65](#).

For Windows users

1. Open **Printers & scanners**, and then click **Add a printer or scanner**.
2. Click **Show Wi-Fi Direct printers**, and then select the printer Wi-Fi Direct name.
3. From the printer display, take note of the eight-digit PIN of the printer.
4. Enter the PIN on the computer.

Note: If the print driver is not already installed, then Windows downloads the appropriate driver.

For Macintosh users

1. Click the wireless icon, and then select the printer Wi-Fi Direct name.

Note: The string DIRECT-xy (where x and y are two random characters) is added before the Wi-Fi Direct name.

2. Type the Wi-Fi Direct password.

Deactivating the Wi-Fi network

1. From the home screen, touch **Settings > Network/Ports > Network Overview > Active Adapter > Standard Network**.
2. Follow the instructions on the display.

Checking the printer connectivity

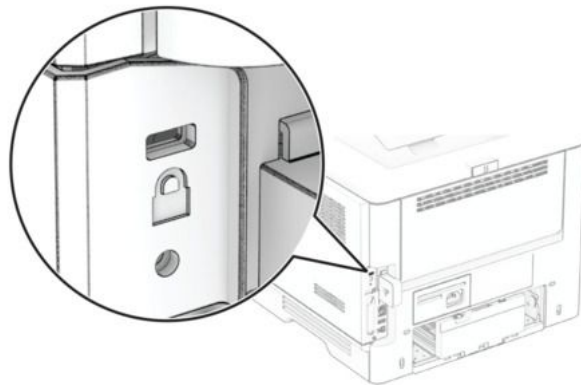
1. From the home screen, touch **Settings > Reports > Network > Network Setup Page**.
2. Check the first section of the network setup page, and confirm that the status is connected.

If the status is not connected, then the LAN drop may be inactive, or the network cable may be malfunctioning. Contact your administrator for assistance.

Secure the printer

Locating the security slot

The printer is equipped with a security lock feature. Attach a security lock compatible with most laptop computers in the location shown to secure the printer in place.



Erasing printer memory

To erase volatile memory or buffered data in your printer, turn off the printer. To erase nonvolatile memory, device and network settings, security settings, and embedded solutions, do the following:

1. From the control panel, navigate to **Settings › Device › Maintenance › Out of Service Erase**.
2. Select **Sanitize all information on nonvolatile memory**, and then select **ERASE**.
3. Select **Start initial setup wizard** or **Leave printer offline**, and then select **Next**.
4. Start the process.

Note: This process also destroys the encryption key that is used to protect user data. Destroying the encryption key makes the data irrecoverable.

Erasing printer storage drive

1. From the control panel, navigate to **Settings › Device › Maintenance › Out of Service Erase**.
2. Depending on the storage drive that is installed on your printer, do either of the following:
 - For hard disk, select **Sanitize all information on hard disk**, select **ERASE**, and then select a method to erase data.

Note: The process to sanitize the hard disk can take from several minutes to more than an hour, making the printer unavailable for other tasks.

- For intelligent storage drive, select **Erase Intelligent Storage Drive**, and then select **ERASE**.

Restoring factory default settings

Restoring the printer to its factory default settings resets all customized configurations and settings to their original state.

Using the control panel

1. From the control panel, navigate to **Settings › Device › Restore Factory Defaults › Restore Settings**.
2. Select the settings that you want to restore.
 - **Restore printer settings**
 - **Restore network settings**
 - **Restore fax settings**
 - **Restore app settings**

Note: When this setting is selected, all apps that are not preinstalled on the printer are removed.

3. Select **RESTORE** at the upper-right corner.
4. Select **Start**.

The printer restarts automatically after the reset is completed.

Using the Embedded Web Server

1. Open a web browser, and then type the printer IP address in the address field.

Note:

- You can find the IP address at the top of the printer display.
- Make sure that the printer and computer are connected to the same network.

2. Click **Settings › Device › Restore Factory Defaults**.
3. Select the settings that you want to restore.

- **Restore printer settings**
- **Restore network settings**
- **Restore fax settings**
- **Restore app settings**

Note: When this setting is selected, all apps that are not preinstalled on the printer are removed.

4. Click **Start**.

The printer restarts automatically after the reset is completed.

Statement of Volatility

Type of memory	Description
Volatile memory	The printer uses standard random access memory (RAM) to buffer temporarily user data during simple print and copy jobs.
Nonvolatile memory	The printer may use two forms of nonvolatile memory: EEPROM and NAND (flash memory). Both types store the operating system, printer settings, and network information. They also store scanner and bookmark settings and embedded solutions.
Hard disk storage drive	Some printers may have a hard disk drive installed. The printer hard disk is designed for printer-specific functionality. The hard disk lets the printer retain buffered user data from complex print jobs, form data, and font data.
Intelligent storage drive (ISD)	Some printers may have an ISD installed. ISD uses nonvolatile flash memory to store user data from complex print jobs, form data, and font data.

Erase the content of any installed printer memory in the following circumstances:

- The printer is decommissioned.
- The printer hard disk or ISD is replaced.
- The printer is moved to a different department or location.
- The printer is serviced by someone from outside your organization.
- The printer is removed from your premises for service.
- The printer is sold to another organization.

Note: To dispose a storage drive, follow the policies and procedures of your organization.

Print

Printing from a computer

Note: For labels, card stock, and envelopes, set the paper size and type in the printer before printing the document.

1. From the document that you are trying to print, open the Print dialog.
2. If necessary, adjust the settings.
3. Print the document.

Printing from a mobile device

Printing from a mobile device using Lexmark Print

Lexmark™ Print is a mobile printing solution for mobile devices running on the Android™ version 6.0 or later. It lets you send documents and images to network-connected printers and print management servers.

Notes

- Make sure that you download the Lexmark Print application from the Google Play™ store and enable it in the mobile device.
- Make sure that the printer and the mobile device are connected to the same network.

1. From your mobile device, select a document from the file manager.
2. Send or share the document to Lexmark Print.

Note: Some third-party applications may not support the send or share feature. For more information, see the documentation that came with the application.

3. Select a printer, and then adjust the settings, if necessary.
4. Print the document.

Printing from a mobile device using Mopria™ Print Service

Mopria Print Service is a mobile printing solution for mobile devices running on the Android™ platform version 5.0 or later. It lets you print directly to any Mopria™ certified printer.

Note: Make sure that you download Mopria Print Service from the Google Play™ store and enable it on your mobile device.

1. From your mobile device, launch a compatible application or select a document from the file manager.
2. Tap  > **Print**.
3. Select a printer, and then adjust the settings, if necessary.
4. Tap .

Printing from a mobile device using AirPrint

The AirPrint software feature is a mobile printing solution that lets you print directly from Apple devices to an AirPrint-certified printer.

Notes

- Make sure that the Apple device and the printer are connected to the same network. If the network has multiple wireless hubs, then make sure that both devices are connected to the same subnet.

1. From your mobile device, select a document from your file manager or launch a compatible application.
2. Tap  > **Print**.
3. Select a printer, and then adjust the settings, if necessary.
4. Print the document.

Printing from a mobile device using Wi-Fi Direct®

Wi-Fi Direct® is a printing service that lets you print to any Wi-Fi Direct-ready printer.

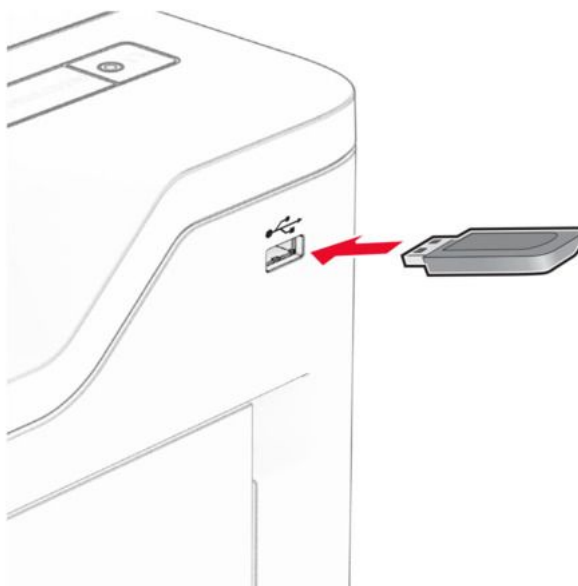
Note: Make sure that the mobile device is connected to the printer wireless network. For more information, see [Connecting a mobile device to the printer on page 66](#).

1. From your mobile device, launch a compatible application or select a document from your file manager.
2. Depending on your mobile device, do one of the following:
 - Tap  > **Print**.
 - Tap  > **Print**.
 - Tap  > **Print**.
3. Select a printer, and then adjust the settings, if necessary.
4. Print the document.

| Printing from a flash drive

1. Insert the flash drive.

For more information on supported flash drives, see [Supported flash drives and file types on page 74](#).



Notes

- If you insert the flash drive when an error message appears, then the printer ignores the flash drive.
- If you insert the flash drive while the printer is processing other print jobs, then **Busy** appears on the display.

- 2.
3. Select the document that you want to print.

If necessary, configure the settings.

4. Print the document.

Warning—Potential Damage

To avoid loss of data or printer malfunction, do not touch the flash drive or the printer in the area shown while actively printing, reading, or writing from the memory device.



Supported flash drives and file types

Flash drives

- Flash drives that support USB 2.0 or lower.
- Flash drives that support a New Technology File System (NTFS) or the File Allocation Table (FAT32) file system.

File types

Documents	Images
• PDF (version 2.0 or earlier) • Microsoft file formats (DOC, DOCX, XLS, XLSX, PPT, PPTX)	• JPEG or JPG • TIFF or TIF • GIF • BMP • PNG • PCX • DCX

Configuring confidential jobs

1. From the control panel, navigate to **Settings > Security > Confidential Print Setup**.

2. Configure the settings.

Setting	Description
Max Invalid PIN	Set the limit for entering an invalid PIN. Note: When the limit is reached, the print jobs for that username are deleted.
Confidential Job Expiration	Set an individual expiration time for each held job before it is automatically deleted from the printer memory, hard disk, or intelligent storage drive. Note: A held job is either Confidential, Repeat, Reserve, or Verify.
Repeat Job Expiration	Set the expiration time for print jobs that you want to repeat.
Verify Job Expiration	Set the expiration time for printing a copy of a job for you to check its quality before printing the remaining copies.
Reserve Job Expiration	Set the expiration time for jobs that you want to store in the printer for printing later.
Require All Jobs to be Held	Set the printer to hold all print jobs.
Keep duplicate documents	Set the printer to keep all documents with the same file name.

Printing confidential and other held jobs

Note: Held jobs may get deleted before they expire or without any intervention if memory resources become low. If your printer supports a storage drive, then install a hard disk or an intelligent storage drive to increase its storage for held jobs.

For Windows users

1. With a document open, click **File > Print**.
2. Select a printer, and then click **Properties**, **Preferences**, **Options**, or **Setup**.
3. Click **Print and Hold**.
4. Click **Use Print and Hold**, and then assign a username.
5. Select from any of the following print job types:

- **Confidential print**—The printer asks for a personal identification number before letting you print the job.
 - **Verify print**—The printer prints one copy and holds the remaining copies that you requested from the driver in printer memory.
 - **Reserve print**—The printer stores the job in memory so that you can print the job later.
 - **Repeat print**—The printer prints all requested copies of the job and stores the job in memory so you can print additional copies later.
6. Click **OK**.
 7. Click **Print**.
 8. From the printer control panel, release the print job.
 - a. Select **Print**.
 - b. Select **Held jobs**, and then select your username.

Note: For confidential print jobs, select **Confidential**, enter the PIN, and then select **OK**.

- c. Select the print job, and then select **Print**.

For Macintosh users

1. With a document open, choose **File > Print**.
2. Select a printer.
3. From the **Print Job Security** drop-down menu, enable **Print with PIN**, and then enter a four-digit PIN.
4. Click **Print**.
5. From the printer control panel, release the print job.
 - a. Select **Held jobs**, and then select the computer name.
 - b. Select **Confidential**, and then enter the PIN.
 - c. Select the print job, and then select **Print**.

Printing a font sample list

1. From the control panel, navigate to **Settings > Reports > Print > Print Fonts**.
2. Select the type of font.

Printing a directory list

From the home screen, touch **Settings > Reports > Print > Print Directory**.

Placing separator sheets in print jobs

1. With a document open, click **File > Print**.
2. Select a printer, and then click **Properties**, **Preferences**, **Options**, or **Setup**.
3. Click **Paper/Finishing**.

4. In the **Separator sheets** menu, select a setting.
5. Click **OK**, and then click **Print**.

Canceling a print job

1. From the home screen, touch .
2. Select the job to cancel.

Note: You can also cancel a job by touching **Job Queue**.

Adjusting toner darkness

1. From the control panel, navigate to **Settings > Print > Quality**.
2. Adjust the setting for **Toner Darkness**.

Use printer menus

Menu map

Device	• Preferences • Eco-Mode • Remote Operator Panel • Notifications • Power Management • Anonymous Data Collection	• Accessibility ¹ • Restore Factory Defaults • Maintenance • Home Screen Customization ^{2, 3} • Update Firmware • About this Printer
Print	• Layout • Setup • Quality • Job Accounting	• PDF • PostScript • PCL • Image
Paper	• Tray Configuration	• Media Configuration
USB Drive	Flash Drive Print	
Network/Ports	• Network Overview • Wireless • Wi-Fi Direct • AirPrint ² • Mobile Services Management • Ethernet • TCP/IP • SNMP	• IPSec • 802.1x • LPD Configuration • HTTP/FTP Settings • ThinPrint ¹ • USB • Restrict External Network Access
Security	• Login Methods ¹ • Schedule USB Devices ¹ • Security Audit Log • Certificate Management ² • Login Restrictions	• Confidential Print Setup • Disk Encryption ¹ • Erase Temporary Data Files • Solutions LDAP Settings • Miscellaneous

Cloud Services	Cloud Services Enrollment Cloud Connector ¹ Cloud Print Release ¹	
Reports	• Menu Settings Page • Device Report	• Print Report • Network Report
Troubleshooting Menu	Print Quality Test Pages	
Forms Merge ⁴	Forms Merge	

¹ Available only in some printer models.

² Appears only in the Embedded Web Server.

³ In some printer models, this menu appears as Visible Home Screen Icons.

⁴ Appears only when a hard disk or an intelligent storage drive is installed.

Device

Preferences

Menu item	Description
Display Language [List of languages]	Set the language of the text that appears on the display.
Country/Region [List of countries or regions]	Identify the country or region where the printer is configured to operate.
Run initial setup Off* On	Run the setup wizard.
Keyboard Keyboard Type [List of languages]	Select a language as a keyboard type. Note: All the Keyboard Type values may not appear or may require special hardware to appear.

Menu item	Description
Displayed information Display Text 1 (IP Address*) Display Text 2 (Date/Time*) Custom Text 1 Custom Text 2	Specify the information to appear on the home screen.
Date and Time Configure Current Date and Time Manually Set Date and Time Date Format (MM-DD-YYYY*) Time Format (12 hour A.M./P.M.*) Time Zone UTC (GMT) Offset DST Start DST End DST Offset Network Time Protocol Enable NTP (On*) NTP Server Enable Authentication (None*) Key ID Password	Configure the printer date and time and network time protocol. Notes - MM-DD-YYYY is the U.S. factory default setting. DD-MM-YYYY is the international factory default setting. - UTC (GMT) Offset, DST Start, DST End, and DST Offset appear only when Time Zone is set to (UTC+user) Custom. - Key ID and Password appear only when Enable Authentication is set to MD5 key.
Paper Sizes US* Metric	Specify the unit of measurement for paper sizes. Note: The country or region selected in the initial setup wizard determines the initial paper size setting.
Screen Brightness 20–100% (100*)	Adjust the brightness of the display.
Flash Drive Access Disabled Enabled*	Enable access to the flash drive.
Device Sounds Mute All Sounds (Off*) Button Feedback (On*) Volume (5*) Alarm Control (Single*) Cartridge Alarm (Single*)	Configure the sound settings of the printer. Note: This menu item appears only in some printer models.

Menu item	Description
Screen Timeout 5–300 (60*)	Set the idle time in seconds before the display shows the home screen, or before the printer logs out a user account automatically.

Note: An asterisk (*) next to a value indicates the factory default setting.

Eco-Mode

Menu item	Description
Print Sides 1-Sided* 2-Sided	Specify whether to print on one side or two sides of the paper.
Print Pages per Side Off* 2 pages per side 3 pages per side 4 pages per side 6 pages per side 9 pages per side 12 pages per side 16 pages per side	Print multiple page images on one side of a sheet of paper.
Print Toner Darkness 1–10 (8*)	Determine the lightness or darkness of text images.

Note: An asterisk (*) next to a value indicates the factory default setting.

Remote Operator Panel

Menu item	Description
External VNC Connection Don't Allow* Allow	Connect an external Virtual Network Computing (VNC) client to the remote control panel.
Authentication Type None* Standard Authentication	Set the authentication type when accessing the VNC client server.

Menu item	Description
VNC Password	Specify the password to connect to the VNC client server. Note: This menu item appears only if Authentication Type is set to Standard Authentication.

Note: An asterisk (*) next to a value indicates the factory default setting.

Notifications

Menu item	Description
Alarm Control Off Single* Continuous	Set the number of times that the alarm sounds when the printer requires user intervention. Note: This menu item is available only in some printer models.
Supplies Show Supply Estimates Show estimates* Do not show estimates	Show the estimated status of the supplies.
Supplies Cartridge Alarm Off Single* Continuous	Set the number of times that the alarm sounds when the cartridge is low. Note: This menu item is available only in some printer models.
Supplies Custom Supply Notifications	Configure notification settings when the printer requires user intervention. Note: This menu item appears only in the Embedded Web Server.

Menu item	Description
E-mail Alerts Setup E-mail Setup Primary SMTP Gateway	Type the IP address or host name of the primary SMTP server for sending e-mail.
E-mail Alerts Setup E-mail Setup Primary SMTP Gateway Port (25*)	Enter the port number of the primary SMTP server.
E-mail Alerts Setup E-mail Setup Secondary SMTP Gateway	Type the server IP address or host name of your secondary or backup SMTP server.
E-mail Alerts Setup E-mail Setup Secondary SMTP Gateway Port (25*)	Enter the server port number of your secondary or backup SMTP server.
E-mail Alerts Setup E-mail Setup SMTP Timeout (30*)	Specify how long before the printer times out if the SMTP server does not respond.
E-mail Alerts Setup E-mail Setup Reply Address	Specify a reply address in the e-mail.
E-mail Alerts Setup E-mail Setup Always use SMTP default Reply Address (Off*)	Use the SMTP default Reply Address.
E-mail Alerts Setup E-mail Setup Use SSL/TLS (Disabled*)	Send an e-mail using an encrypted link.
E-mail Alerts Setup E-mail Setup Require Trusted Certificate (On*)	Require a trusted certificate when accessing the SMTP server.
E-mail Alerts Setup E-mail Setup SMTP Server Authentication (No authentication required*)	Set the authentication type for the SMTP server.

Menu item	Description
E-mail Alerts Setup E-mail Setup Device-Initiated E-mail (None*)	Set whether credentials are required for device-initiated e-mails.
E-mail Alerts Setup E-mail Setup User-Initiated E-mail (None*)	Set whether credentials are required for user-initiated e-mails. Note: This menu item is available only in some printer models.
E-mail Alerts Setup E-mail Setup Use Active Directory Device Credentials (Off*)	Enable user credentials and group designations to connect to the SMTP server.
E-mail Alerts Setup E-mail Setup Device Userid	Specify the user ID to connect to the SMTP server.
E-mail Alerts Setup E-mail Setup Device Password	Specify the password to connect to the SMTP server.
E-mail Alerts Setup E-mail Setup Kerberos 5 REALM	Specify the realm for the Kerberos 5 authentication protocol.
E-mail Alerts Setup E-mail Setup NTLM Domain	Specify the domain name for the NTLM security protocol.
E-mail Alerts Setup E-mail Setup Disable "SMTP server not set up" error (Off*)	Disable an SMTP setup error message to appear on the display.
Error Prevention Jam Assist Off On*	Set the printer to check for jammed paper automatically.

Menu item	Description
Error Prevention Auto Continue Off On* (5 seconds) Auto Continue Time (5*)	Let the printer continue processing or printing a job automatically after clearing certain attendance conditions. Note: Auto Continue Time is available only in some printer models.
Error Prevention Auto Reboot Auto Reboot Reboot when idle Reboot always* Reboot never	Set the printer to restart when an error occurs.
Error Prevention Auto Reboot Max Auto Reboots (2*)	Set the number of automatic reboots that the printer can perform.
Error Prevention Auto Reboot Auto Reboot Window (720*)	Specify the average uptime (in minutes) of the printer. Notes • If the average uptime is greater than this number, then a reboot is allowed. • If the average uptime is less than this number, then the printer stops and shows the service error screen.
Error Prevention Auto Reboot Auto Reboot Counter	Show a read-only information of the reboot counter.
Error Prevention Auto Reboot Reset Auto Reboot Counter Cancel Continue	Reset Auto Reboot Counter. Note: Reset Auto Reboot Counter is available only in some printer models.

Menu item	Description
Error Prevention Display Short Paper Error On Auto-clear*	Set the printer to show a message when a short paper error occurs. Note: Short paper refers to the size of the paper loaded.
Error Prevention Page Protect Off* On	Set the printer to process the entire page into the memory before printing it.
Jam Content Recovery Jam Recovery Off On Auto*	Set the printer to reprint jammed pages.

Note: An asterisk (*) next to a value indicates the factory default setting.

Power Management

Menu item	Description
Sleep Mode Profile Print from Sleep Mode Stay awake after printing Enter Sleep Mode after printing*	Set the printer to stay awake or enter Sleep mode after printing.
Sleep Mode Profile Touch to Wake from Deep Sleep Disabled Enabled*	Wake the printer from Deep Sleep mode by touching the printer display.
Timeouts Sleep Mode 1–114 minutes (15*)	Set the idle time before the printer begins operating in Sleep mode.

Menu item	Description
Timeouts Hibernate Timeout Disabled 1 hour 2 hours 3 hours 6 hours 1 day 2 days 3 days* 1 week 2 weeks 1 month	Set the time before the printer turns off.
Timeouts Hibernate Timeout on Connection Hibernate Do Not Hibernate*	Set Hibernate Timeout to turn off the printer while an active Ethernet connection exists.

Note: An asterisk (*) next to a value indicates the factory default setting.

Anonymous Data Collection

Menu item	Description
Anonymous Data Collection Device Usage and Performance Information None*	Send printer usage and performance information to Lexmark.
Anonymous Data Send Time Start Time Stop Time	Note: Anonymous Data Send Time appears only when you set Anonymous Data Collection to Device Usage and Performance Information.

Note: An asterisk (*) next to a value indicates the factory default setting.

Accessibility

Note: This menu appears only in some printer models.

Menu item	Description
Duplicate Key Strike Interval 0–5 (0*)	Set the interval in seconds during which the printer ignores duplicate key presses on an attached keyboard.
Key Repeat Initial Delay 0.25–5 (1*)	Set the initial length of delay in seconds before a repeating key starts repeating. Note: This menu item appears only when a keyboard is attached to the printer.
Key Repeat Rate 0.5–30 (30*)	Set the number of presses per second for a repeating key. Note: This menu item appears only when a keyboard is attached to the printer.
Prolong Screen Timeout Off* On	Let the user remain in the same location and reset the Screen Timeout timer when it expires instead of returning to the home screen.
Headphone Volume 1–10 (5*)	Adjust the headphone volume. Note: This menu item appears only when a headphone is attached to the printer.
Enable Voice Guidance When Headphone Is Attached Off* On	Enable Voice Guidance when a headphone is attached to the printer.
Speak Passwords/PINs Off* On	Set the printer to read out loud passwords or personal identification numbers. Note: This menu item appears only when a headphone or a speaker is attached to the printer.

Menu item	Description
Speech Rate Very Slow Slow Normal* Fast Faster Very Fast Rapid Very Rapid Fastest	Set the Voice Guidance speech rate. Note: This menu item appears only when a headphone or a speaker is attached to the printer.

Note: An asterisk (*) next to a value indicates the factory default setting.

Restore Factory Defaults

Menu item	Description
Restore Settings Restore all settings Restore printer settings Restore network settings Restore app settings	Restore the printer factory default settings. Note: Restore app settings appears only in some printer models.

Maintenance

Configuration Menu

Menu item	Description
USB Configuration USB PnP 1* 2	Change the USB driver mode of the printer to improve its compatibility with a personal computer.
USB Configuration USB Speed Full Auto*	Set the USB port to run at full speed and disable its high-speed capabilities.
Tray Configuration Tray Linking Automatic* Off	Set the printer to link the trays that have the same paper type and paper size settings.

Menu item	Description
Tray Configuration Show Tray Insert Message Off Only for unknown sizes* Always	Display a message that lets the user change the paper size and paper type settings after inserting the tray.
Tray Configuration A5 Loading Short Edge* Long Edge	Determine the default loading orientation for the A5 size paper in all paper sources.
Tray Configuration Paper Prompts Auto* Multipurpose Feeder Manual Paper	Set the paper source that the user fills when a prompt to load paper appears. Note: For Multipurpose Feeder to appear, in the Paper menu, set Configure MP to Cassette.
Tray Configuration Envelope Prompts Auto* Multipurpose Feeder Manual Envelope	Set the paper source that the user fills when a prompt to load envelope appears. Note: For Multipurpose Feeder to appear, in the Paper menu, set Configure MP to Cassette.
Tray Configuration Action for Prompts Prompt user* Continue Use current	Set the printer to resolve paper- or envelope-related change prompts.
Tray Configuration Multiple Universal Sizes Off* On	Set the tray to support multiple universal sizes.
Reports Menu Settings Page Event Log Event Log Summary	Print reports about printer menu settings, status, and event logs.
Supply Usage And Counters Clear Supply Usage History	Reset the supply usage history to the factory default level.

Menu item	Description
Supply Usage And Counters Reset Maintenance Counter Reset Black Cartridge Counter	Reset the counter after installing a new maintenance kit.
Printer Emulations PPDS Emulation Off* On	Set the printer to recognize and use the PPDS data stream.
Printer Emulations PS Emulation Off On*	Set the printer to recognize and use the PS data stream.
Printer Emulations Enable Formsmerge Off* On	Activate Forms Merge to store the forms into the hard disk or intelligent storage drive (ISD). Note: A hard disk or an ISD must be installed.
Printer Emulations Enable Prescribe Off* On	Activate Prescribe. Note: The Prescribe license must be installed.
Printer Emulations Emulator Security Page Timeout (60 minutes*) Reset Emulator After Job (Off*) Disable Printer Message Access (On*)	Configure the security settings of the printer during emulation mode.
Print Configuration Font Sharpening 0–150 (24*)	Set a text point-size value below which the high-frequency screens are used when printing font data. For example, if the value is 24, then all fonts sized 24 points or less use the high-frequency screens.
Print Configuration Print Density Disabled 1–5 (3*)	Adjust the toner density when printing documents.

Menu item	Description
Device Operations Quiet Mode Off* On	Set the printer to operate in Quiet Mode. Note: Enabling this setting slows down the overall performance of the printer.
Device Operations Safe Mode Off* On	Set the printer to operate in a special mode, in which it attempts to continue offering as much functionality as possible, despite known issues. For example, when set to On, and the duplex motor is nonfunctional, the printer performs one-sided printing of the documents even if the job is two-sided printing.
Device Operations Clear Custom Status	Erase user-defined strings for the Default or Alternate custom messages.
Device Operations Clear all remotely-installed messages	Erase messages that were remotely installed.
Device Operations Automatically Display Error Screens Off On*	Show existing error messages on the display after the printer remains inactive on the home screen for a length of time.
Device Operations Service Nonvolatile Memory Encryption Status	Show the current encryption status of the printer's nonvolatile memory to indicate whether stored data is protected or unprotected.
App Configuration LES Applications Off On*	Enable Lexmark Embedded Solutions (LES) applications. Note: This menu item is available only in some printer models.

Note: An asterisk (*) next to a value indicates the factory default setting.

Out of Service Erase

Menu item	Description
Out of Service Erase Memory Last Sanitized ISD last erased	Show a read-only information on when the printer memory or storage drive was last erased. Note: ISD last erased appears only when an intelligent storage drive is installed.
Out of Service Erase Sanitize all information on nonvolatile memory Erase all printer and network settings Erase Intelligent Storage Drive	Clear all information on nonvolatile memory and on the storage drive. Note: Erase Intelligent Storage Drive appears only when an ISD is installed.

Home Screen Customization

Note: This menu appears only in the Embedded Web Server.

Menu	Description
Status/Supplies Job Queue Settings Address Book USB Drive Held Jobs Change Language Bookmarks	Specify which icons to show on the home screen.

Update firmware

Menu item	Description
Installed Version	Show the current firmware version installed on the printer.
Date Installed	Show the date when the current firmware version was installed on the printer.
Check for updates	Check for firmware updates.

Menu item	Description
Update Firmware from Server	Download and install the latest firmware version directly from the update server.

About this Printer

Menu item	Description
Asset Tag	Specify the identity of the printer. The maximum length is 32 characters.
Printer's Location	Specify the printer location. The maximum length is 63 characters.
Contact	Specify the contact information for the printer. The maximum length is 63 characters.
Firmware Version	Show the firmware version installed on the printer.
Engine	Show the engine number of the printer.
Serial Number	Show the serial number of the printer.
Export Configuration File to USB	Export the configuration file to a flash drive.
Export Compressed Logs to USB	Export the compressed log files to a flash drive.
Send Logs	Send printer log information to Lexmark.

Print

Layout

Menu item	Description
Sides 1-Sided* 2-Sided	Specify whether to print on one side or both sides of the paper.
Flip Style Long Edge* Short Edge	Determine which side of the paper is bound when performing two-sided printing.
Blank Pages Print Do Not Print*	Print blank pages that are included in a print job.

Menu item	Description
Collate Off (1,1,1,2,2,2) On (1,2,1,2,1,2)*	Keep the pages of a print job stacked in sequence, particularly when printing multiple copies of the job.
Separator Sheets None* Between Copies Between Jobs Between Pages	Insert blank separator sheets when printing.
Separator Sheet Source Tray [x] (1*) Multipurpose Feeder	Specify the paper source for the separator sheet.
Pages per Side Off* 2 pages per side 3 pages per side 4 pages per side 6 pages per side 9 pages per side 12 pages per side 16 pages per side	Print multiple page images on one side of a sheet of paper.
Pages per Side Ordering Horizontal* Reverse Horizontal Vertical Reverse Vertical	Specify the positioning of multiple page images when using the Pages per Side menu.
Pages per Side Orientation Auto* Landscape Portrait	Specify the orientation of multiple page images when using the Pages per Side menu.
Pages per Side Border None* Solid	Print a border around each page image when using the Pages per Side menu.
Copies 1–9999 (1*)	Specify the number of copies for each print job.
Print Area Normal* Whole Page	Set the printable area on a sheet of paper.

Note: An asterisk (*) next to a value indicates the factory default setting.

Setup

Menu item	Description
Printer Language PCL Emulation* PS Emulation	Set the printer language. Note: Setting a printer language default does not prevent a software program from sending print jobs that use another printer language.
Job Waiting Off* On	Preserve print jobs requiring supplies so that jobs not requiring the missing supplies can print. Note: This menu item appears only when a hard disk or an intelligent storage drive (ISD) is installed.
Job Hold Timeout 0–255 (30*)	Set the time in seconds that the printer waits for user intervention before it holds jobs that require unavailable resources. Note: This menu item appears only when a hard disk or an ISD is installed.
Download Target RAM* Disk	Specify where to save all permanent resources that have been downloaded to the printer. Note: This menu item appears only when a hard disk or an ISD is installed.

Menu item	Description
Resource Save Off* On	Determine what the printer does with downloaded resources when it receives a job that requires more than the available memory. Notes - When set to Off, the printer retains downloaded resources only until memory is needed. Resources associated with the inactive printer language are deleted. - When set to On, the printer preserves all the permanent downloaded resources across all language switches. When necessary, the printer shows memory full messages instead of deleting permanent resources.
Print All Order Alphabetical* Newest First Oldest First	Specify the order when you choose to print all held and confidential jobs.
Automatic Deletion of Suspended Print Jobs Off* On	Set the printer to cancel automatically the queued print jobs that are interrupted by errors such as paper jams and missing supplies.

Note: An asterisk (*) next to a value indicates the factory default setting.

Quality

Menu item	Description
Print Resolution 600 dpi 1200 Image Q* 2400 Image Q 1200 dpi 300 dpi	Set the resolution for the printed output.

Menu item	Description
Pixel Boost Off* Fonts* Horizontally Vertically Both directions	Enable more pixels to print in clusters for clarity, to enhance images horizontally or vertically or to enhance fonts.
Toner Darkness 1 to 10 (8*)	Determine the lightness or darkness of text images.
Halftone Normal* Detail	Enhance the printed output to have smoother lines with sharper edges.
Brightness -6 to 6 (0*)	Adjust the printed output either by lightening or darkening it.
Contrast 0 to 5 (0*)	Adjust the contrast of printed objects.
Gray Correction Off Auto*	Enable the gray correction algorithm of the printer on printed images in mid-gray level.

Note: An asterisk (*) next to a value indicates the factory default setting.

Job Accounting

Menu item	Description
Job Accounting Off* On	Set the printer to create a log of the print jobs that it receives.
Accounting Log Frequency Daily Weekly Monthly*	Specify how often the printer creates a log file.

Menu item	Description
Log Action at End of Frequency None* E-mail Current Log E-mail & Delete Current Log Post Current Log Post & Delete Current Log	Specify how the printer responds when the frequency threshold expires. Note: The value defined in Accounting Log Frequency determines when this action is triggered.
Log Near Full Level Off On* (5)	Specify the maximum size of the log file before the printer executes Log Action at Near Full. Note: This menu item appears only when a hard disk or an ISD is installed.
Log Action at Near Full None* E-mail Current Log E-mail & Delete Current Log E-mail & Delete Oldest Log Post Current Log Post & Delete Current Log Post & Delete Oldest Log Delete Current Log Delete Oldest Log Delete All But Current Delete All Logs	Specify how the printer responds when the hard disk or ISD is nearly full. Note: The value defined in Log Near Full Level determines when this action is triggered.
Log Action at Full None* E-mail & Delete Current Log E-mail & Delete Oldest Log Post & Delete Current Log Post & Delete Oldest Log Delete Current Log Delete Oldest Log Delete All But Current Delete All Logs	Specify how the printer responds when hard disk or ISD usage reaches the maximum limit (100MB).
URL to Post Log	Specify where the printer posts job accounting logs.
E-mail Address to Send Logs	Specify the email address to which the printer sends job accounting logs.

Menu item	Description
Log File Prefix	Specify the prefix for the log files. Note: The current host name defined in the TCP/IP menu is used as the default log file prefix.

Note: An asterisk (*) next to a value indicates the factory default setting.

PDF

Menu item	Description
Scale To Fit Off* On	Scale the page content to fit the selected paper size.
Annotations Print Do Not Print*	Specify whether to print annotations in the PDF.
Print PDF Error Off On*	Enable the printing of PDF error.

Note: An asterisk (*) next to a value indicates the factory default setting.

PostScript

Menu item	Description
Print PS Error Off* On	Print a page that describes the PostScript® error. Note: When an error occurs, processing of the job stops, the printer prints an error message, and the rest of the print job is flushed.

Menu item	Description
Minimum Line Width 1–30 (2*)	Set the minimum stroke width. Note: Jobs printed in 1200 dpi use the value directly.
Lock PS Startup Mode Off On*	Disable the SysStart file. Note: Enabling the SysStart file exposes your printer or network to a security risk.
Wait Timeout Off On* (40 seconds)	Enable the printer to wait for more data before canceling a print job.
Font Priority Resident* Flash/Disk	Establish the font search order. Notes - Resident sets the printer to search its memory for the requested font before searching the hard disk or intelligent storage drive (ISD). - Flash/Disk sets the printer to search the hard disk or ISD for the requested font before searching the printer memory. - This menu item appears only when a hard disk or an ISD is installed.
Wait Timeout Time 15-65535 (40*)	Set the time in seconds for the printer to wait for more data before canceling a print job. Notes This menu item appears only when Wait Timeout is enabled.

Note: An asterisk (*) next to a value indicates the factory default setting.

PCL

Menu item	Description
Scale to Fit Off* On	Scale the page content to fit the selected paper size.
Font Source Resident* Disk Download Flash Font Card All	Select the source which contains the default font selection. Notes • Disk and Flash appear only when a hard disk or an intelligent storage drive (ISD) that contains fonts is installed. • Download appears only if downloaded fonts exist in the printer memory. • Font Card appears only when an ISD is installed.
Font Name [List of available fonts] (Courier*)	Select a font from the specified font source.
Symbol Set [List of available symbol set] (10U PC-8*)	Specify the symbol set for each font name. Note: A symbol set is a set of alphabetic and numeric characters, punctuation, and special symbols. Symbol sets support the different languages or specific programs such as math symbols for scientific text.
Pitch 0.08–100.00 (10.00*)	Specify the pitch for fixed or monospaced fonts. Note: Pitch refers to the number of fixed-space characters in a horizontal inch of type.

Menu item	Description
Orientation Portrait* Landscape Reverse Portrait Reverse Landscape	Specify the orientation of text and graphics on the page.
Lines per Page 1–255	Specify the number of lines of text for each page printed through the PCL® data stream. Notes • This menu item activates vertical escapement that causes the selected number of requested lines to print between the default margins of the page. • 60 is the U.S. factory default setting. 64 is the international factory default setting.
PCL5 Minimum Line Width 1–30 (2*)	Set the initial minimum stroke width.
PCLXL Minimum Line Width 1–30 (2*)	
A4 Width 198 mm* 203 mm	Set the width of the logical page on A4-size paper. Note: Logical page is the space on the physical page where data is printed.
Auto CR after LF On Off*	Set the printer to perform a carriage return after a line feed control command. Note: Carriage return is a mechanism that commands the printer to move the position of the cursor to the first position on the same line.

Menu item	Description
Auto LF after CR On Off*	Set the printer to perform a line feed after a carriage return control command.
Tray Renumber Assign MP Feeder Assign Tray [x] Assign Manual Paper Assign Manual Envelope	Configure the printer to work with a different print driver or custom application that uses a different set of source assignments to request a given paper source. Choose from the following options: Off*—The printer uses the factory default paper source assignments. None—The paper source ignores the Select Paper Feed command. 0–199—Select a numeric value to assign a custom value to a paper source.
Tray Renumber View Factory Defaults	Show the factory default value assigned for each paper source.
Tray Renumber Restore Defaults	Restore the tray renumber values to their factory defaults.
Print Timeout Disabled Enabled* (90 seconds)	Set the printer to end a print job after it has been idle for the specified amount of time. Note: Print Timeout Time appears only when Print Timeout is enabled.
Print Timeout Time 1-255 (90*)	

Note: An asterisk (*) next to a value indicates the factory default setting.

Image

Menu item	Description
Auto Fit On Off*	Select the best available paper size and orientation setting for an image. Note: When set to On, this menu item overrides the scaling and orientation settings for the image.

Menu item	Description
Invert Off* On	Invert bitonal monochrome images. Note: This menu item does not apply to GIF or JPEG image formats.
Scaling Anchor Top Left Best Fit* Anchor Center Fit Height/Width Fit Height Fit Width	Adjust the image to fit the printable area. Note: When Auto Fit is set to On, Scaling is automatically set to Best Fit.
Orientation Portrait* Landscape Reverse Portrait Reverse Landscape	Specify the orientation of text and graphics on the page.

Note: An asterisk (*) next to a value indicates the factory default setting.

Paper

Tray Configuration

Menu item	Description
Default Source Tray [x] (1*) Multipurpose Feeder Manual Paper Manual Envelope	Set the paper source for all print jobs.
Paper Size/Type Tray [x] Multipurpose Feeder Manual Paper Manual Envelope	Specify the paper size or paper type loaded in each paper source.

Menu item	Description
Substitute Size Off Letter/A4 All Listed*	Set the printer to substitute a specified paper size if the requested size is not loaded in any paper source. Notes - Off prompts the user to load the required paper size. - All Listed allows all available substitutions.
Configure MP Cassette* Manual First	Determine the behavior of the multipurpose feeder. Notes - Cassette configures the multipurpose feeder as the automatic paper source. - Manual sets the multipurpose feeder only for manual-feed print jobs. - First configures the multipurpose feeder as the primary paper source.

Note: An asterisk (*) next to a value indicates the factory default setting.

Media Configuration

Universal Setup

Menu item	Description
Units of Measure Inches Millimeters	Specify the unit of measurement for the universal paper. Note: Inches is the U.S. factory default setting. Millimeters is the international factory default setting.

Menu item	Description
Portrait Width 3.00–14.17 inches (8.50*) 76–360 mm (216*)	Set the portrait width of the universal paper.
Portrait Height 3.00–14.17 inches (14*) 76–360 mm (356*)	Set the portrait height of the universal paper.
Feed Direction Short Edge* Long Edge	Set the printer to pick paper from the short edge or long edge direction. Note: Long Edge appears only when the longest edge is shorter than the maximum width supported.

Note: An asterisk (*) next to a value indicates the factory default setting.

Media Types

Menu item	Description
Plain Paper Card Stock Recycled Labels Bond Envelope Rough Envelope Letterhead Preprinted Colored Paper Light Paper Heavy Paper Rough/Cotton Custom Type [X]	Specify the texture, weight, and orientation of the paper.

USB Drive

Flash Drive Print

Menu item	Description
Number of Copies 1–9999 (1*)	Set the number of copies.

Menu item	Description
Paper Source Tray [x] (1*) Multipurpose Feeder Manual Paper Manual Envelope	Set the paper source for the print job.
Collate Off [1,1,1,2,2,2] On [1,2,1,2,1,2]*	Keep the pages of a print job stacked in sequence, particularly when printing multiple copies of the job.
Sides 1-Sided* 2-Sided	Specify whether to print on one side or both sides of the paper.
Flip Style Long Edge* Short Edge	Determine which side of the paper is bound when performing two-sided printing.
Pages per Side Off* 2 pages per side 3 pages per side 4 pages per side 6 pages per side 9 pages per side 12 pages per side 16 pages per side	Print multiple page images on one side of a sheet of paper.
Pages per Side Ordering Horizontal* Reverse Horizontal Reverse Vertical Vertical	Specify the positioning of multiple page images when using Pages per Side menu.
Pages per Side Orientation Auto* Landscape Portrait	Specify the orientation of multiple page images when using Pages per Side menu.
Pages per Side Border None* Solid	Print a border around each page image when using Pages per Side menu.
Separator Sheets Off* Between Copies Between Jobs Between Pages	Insert blank separator sheets when printing.
Separator Sheet Source Tray [x] (1*) Multipurpose Feeder	Specify the paper source for the separator sheet.

Menu item	Description
Blank Pages Do Not Print* Print	Print blank pages in a print job.

Note: An asterisk (*) next to a value indicates the factory default setting.

Network/Ports

Network Overview

Menu item	Description
Active Adapter Auto* Standard Network Wireless	Specify the type of the network connection. Note: Wireless is available only in printers connected to a wireless network.
Network Status	Show the connectivity status of the printer network.
Display Network Status on Printer Off On*	Show the network status on the display.
Speed, Duplex	Show the speed of the currently active network card.
IPv4	Show the IPv4 address.
All IPv6 Addresses	Show all IPv6 addresses.
Reset Print Server	Reset all active network connections to the printer. Note: This setting removes all network configuration settings.
Network Job Timeout Off On* (90 seconds)	Set the time before the printer cancels a network print job.

Menu item	Description
Network Job Timeout Time	Specify the timeout value (in seconds) when the Network Job Timeout setting is enabled. Note: This feature is available only in some printer models.
Banner Page Off* On	Print a banner page.
Enable Network Connections Off On*	Enable the printer to connect to a network.
Enable LLDP Off* On	Enable Link Layer Discovery Protocol (LLDP) in the printer.

Note: An asterisk (*) next to a value indicates the factory default setting.

Wireless

Note: This menu is available only in printers connected to a Wi-Fi network or printers that have a wireless network adapter.

Menu item	Description
Setup Using Mobile App	Configure the Wi-Fi connection using Lexmark Mobile Assistant.
Setup On Printer Panel Choose Network Add Wi-Fi Network Network Name Network Mode Infrastructure Wireless Security Mode Disabled* WPA2/WPA - Personal WPA2 - Personal WPA2/WPA3 - Personal WPA3 - Personal 802.1x - RADIUS	Configure the Wi-Fi connection using the control panel. Note: This menu item appears as <i>Wireless Connection Setup</i> in the Embedded Web Server.

Menu item	Description
Wi-Fi Protected Setup Start Push Button Method Start PIN Method	Establish a Wi-Fi network and enable network security. Notes - Start Push Button Method connects the printer to a Wi-Fi network when buttons on both the printer and the access point (wireless router) are pressed within a given time. - Start PIN Method connects the printer to a Wi-Fi network when a PIN on the printer is entered into the wireless settings of the access point.
Compatibility 802.11b/g/n (2.4GHz)* 802.11a/b/g/n/ac (2.4GHz/5GHz) 802.11a/n/ac (5GHz)	Specify the standard for the Wi-Fi network. Note: 802.11a/b/g/n/ac (2.4GHz/5GHz) and 802.11a/n/ac (5GHz) only appear when a Wi-Fi option is installed.
Wireless Security Mode Disabled* WPA2/WPA-Personal WPA2-Personal WPA2/WPA3 - Personal WPA3 - Personal 802.1x - RADIUS	Set the security mode for connecting the printer to Wi-Fi devices.
WPA2/WPA Personal AES*	Enable Wi-Fi security through Wi-Fi Protected Access (WPA). Note: This menu item appears only when the Wireless Security Mode is set to WPA2/WPA-Personal.
Set PSK	Set the password for secure Wi-Fi connection.

Menu item	Description
WPA2-Personal AES*	Enable Wi-Fi security through WPA2. Note: This menu item appears only when the Wireless Security Mode is set to WPA2-Personal.
802.1x Encryption Mode WPA+ WPA2* WPA2 + PMF*	Enable Wi-Fi security through 802.1x standard. Note: This menu item appears only when the Wireless Security Mode is set to 802.1x - RADIUS.
IPv4 Enable DHCP On* Off Set Static IP Address IP Address Netmask Gateway	Enable and configure IPv4 settings in the printer.
IPv6 Enable IPv6 On* Off Enable DHCPv6 On Off* Stateless Address Autoconfiguration On* Off DNS Server Address Manually Assigned IPv6 Address Manually Assigned IPv6 Router Address Prefix All IPv6 Addresses All IPv6 Router Addresses	Enable and configure IPv6 settings in the printer.
Network Address UAA LAA	View the network addresses.

Menu item	Description
PCL SmartSwitch On* Off	Set the printer to switch automatically to PCL emulation when a print job requires it, regardless of the default printer language. Note: If PCL SmartSwitch is off, then the printer does not examine incoming data and uses the default printer language specified in the Setup menu.
PS SmartSwitch On* Off	Set the printer to switch automatically to PS emulation when a print job requires it, regardless of the default printer language. Note: If PS SmartSwitch is off, then the printer does not examine incoming data and uses the default printer language specified in the Setup menu.
Job Buffering On Off*	Temporarily store print jobs in the hard disk or intelligent storage drive (ISD) before printing. Note: This menu item appears only when a hard disk or an ISD is installed.
Mac Binary PS Auto* On Off	Set the printer to process Macintosh binary PostScript print jobs. Notes • On processes raw binary PostScript print jobs. • Off filters print jobs using the standard protocol.

Wi-Fi Direct

Note: This menu is available only in printers connected to a Wi-Fi network or printers that have a wireless network adapter.

Menu item	Description
Enable Wi-Fi Direct On Off*	Set the printer to connect directly to Wi-Fi devices.
Wi-Fi Direct Name	Specify the name of the Wi-Fi Direct network.
Wi-Fi Direct Password	Set the password to authenticate and validate users on a Wi-Fi connection.
Show Password on Setup Page Off On*	Show the Wi-Fi Direct Password on the Network Setup Page.
Preferred Channel Number 1–11 Auto*	Set the preferred channel of the Wi-Fi network.
Group Owner IP Address	Specify the IP address of the group owner.
Auto-Accept Push Button Requests Off* On	Accept requests to connect to the network automatically. Note: Accepting clients automatically is not secured.

Note: An asterisk (*) next to a value indicates the factory default setting.

AirPrint

Note: This menu appears only in the Embedded Web Server.

Menu item	Description
All AirPrint Functions	Show the AirPrint status of the printer.
Enable AirPrint On* Off	Enable the AirPrint feature. Note: This menu item appears only if Internet Printing Protocol (IPP) or mDNS is disabled.

Menu item	Description
Enable iBeacon On Off*	Enable the iBeacon feature.
Bonjour Name	Identify printer designation and location.
Organization Name	
Organizational Unit	
Printer Location	
Printer's Latitude	
Printer's Longitude	
Printer's Altitude	
More Options	

Note: An asterisk (*) next to a value indicates the factory default setting.

Mobile Services Management

Menu item	Description
Enable IPP Print On* Off	Allow printing from mobile devices using Internet Printing Protocol (IPP).
Enable IPP Over USB On* Off	Allow print or scan jobs using USB connection.
Enable Mopria Print Discovery On* Off	Allow Mopria-enabled devices to discover the printer.

Note: An asterisk (*) next to a value indicates the factory default setting.

Ethernet

Menu item	Description
Network Speed	Show the speed of the active network adapter.

Menu item	Description
IPv4 Enable DHCP (On*) Set Static IP Address	Configure the IPv4 settings.
IPv6 Enable IPv6 (On*) Enable DHCPv6 (Off*) Stateless Address Autoconfiguration (On*) DNS Server Address Manually Assigned IPv6 Address Manually Assigned IPv6 Router Address Prefix (64*) All IPv6 Addresses All IPv6 Router Addresses	Configure the IPv6 settings.
Network Address UAA LAA	Specify the network address.
PCL SmartSwitch Off On*	Set the printer to switch automatically to PCL emulation when a print job requires it, regardless of the default printer language. Note: When this setting is disabled, the printer does not examine incoming data and uses the default printer language specified in the Setup menu.
PS SmartSwitch Off On*	Set the printer to switch automatically to PostScript emulation when a print job requires it, regardless of the default printer language. Note: When this setting is disabled, the printer does not examine incoming data and uses the default printer language specified in the Setup menu.
Job Buffering Off* On	Temporarily store print jobs in the hard disk or intelligent storage drive (ISD) before printing. Note: This menu item appears only when a hard disk or an ISD is installed.

Menu item	Description
Mac Binary PS Auto* On Off	Set the printer to process Macintosh binary PostScript emulation print jobs. Notes • Auto processes print jobs from computers using either Windows or Macintosh operating systems. • Off filters PostScript emulation print jobs using the standard protocol.
Energy Efficient Ethernet On Off Auto*	Reduce power consumption when the printer does not receive data from the Ethernet network.

Note: An asterisk (*) next to a value indicates the factory default setting.

TCP/IP

Note: This menu appears only in network printers or printers attached to print servers.

Menu item	Description
Set Hostname	Set the current TCP/IP host name.
Domain Name	Set the domain name.
Allow DHCP/BOOTP to update NTP server On* Off	Allow the DHCP and BOOTP clients to update the NTP settings of the printer.
Zero Configuration Name	Specify a service name for the zero configuration network.
Enable Auto IP Off On*	Assign an IP address automatically.

Menu item	Description
DNS Server Address DNS Address	Specify the current Domain Name System (DNS) server address.
Backup DNS Address Backup DNS	Specify the backup DNS server addresses.
Backup DNS Address 2 Backup DNS 2	
Backup DNS Address 3 Backup DNS 3	
Domain Search Order	
Enable DDNS Off* On	Update the Dynamic DNS settings.
DDNS TTL Default TTL DDNS Refresh Time	Specify the current DDNS settings.
Enable mDNS Off On*	
WINS Server Address	
Enable BOOTP Off* On	Allow the BOOTP to assign a printer IP address.
Restricted Server List	Specify the IP addresses that are allowed to communicate with the printer over TCP/IP. Notes • Use a comma to separate each IP address. • You can add up to 50 IP addresses. • This menu item is available only in some printer models.

Menu item	Description
Restricted Server List Options Block All Ports* Block Printing Only Block Printing and HTTP Only	Specify the access option for IP addresses that are not in the list. Note: This menu item is available only in some printer models.
MTU 256–1500 Ethernet (1500*)	Specify a maximum transmission unit (MTU) parameter for the TCP connections.
Raw Print Port 1–65535 (9100*)	Specify a raw port number for printers connected on a network.
Outbound Traffic Maximum Speed Off* On	Set the maximum transfer rate of the printer. Note: When enabled, the option for this setting is 100–1000000 Kilobits/second.
TLS Support Enable TLSv1.0 (Off) Enable TLSv1.1 (Off*) Enable TLSv1.2 (On*)	Enable the Transport Layer Security protocol.
SSL Cipher List	Specify the cipher algorithms to use for the SSL or the TLS connections.
TLSv1.3 SSL Cipher List	Specify the specific cipher string to use for TLS v1.3.

Note: An asterisk (*) next to a value indicates the factory default setting.

SNMP

Note: This menu appears only in network printers or printers that are attached to print servers.

Menu item	Description
SNMP Versions 1 and 2c Enabled Off On* Allow SNMP Set Off On* Enable PPM MIB Off On* SNMP Community	Configure Simple Network Management Protocol (SNMP) versions 1 and 2c to install print drivers and applications.
SNMP Version 3 Enabled Off On* Context Name Set Read/Write Credentials User Name Authentication Password Privacy Password Set Read-only Credentials User Name Authentication Password Privacy Password Authentication Hash MD5 SHA1* Minimum Authentication Level No Authentication, No Privacy Authentication, No Privacy Authentication, Privacy* Privacy Algorithm DES AES-128*	Configure SNMP version 3 to install and update the printer security.

Note: An asterisk (*) next to a value indicates the factory default setting.

IPSec

Note: This menu appears only in network printers or printers that are attached to print servers.

Menu item	Description
Enable IPSec Off* On	Enable Internet Protocol Security (IPSec).
Base Configuration Default* Compatibility Secure	Set the IPSec base configuration. Note: This menu item appears only when Enable IPSec is set to On.
DH (Diffie-Hellman) Group Proposal modp2048 (14)* modp3072 (15) modp4096 (16) modp6144 (17)	Set the IPSec base configuration. Note: This menu item appears only when Base Configuration is set to Compatibility.
Proposed Encryption Method 3DES AES*	Set the encryption method. Note: This menu item appears only when Base Configuration is set to Compatibility.
Proposed Authentication Method SHA1 SHA256* SHA512	Set the authentication method. Note: This menu item appears only when Base Configuration is set to Compatibility.
IKE SA Lifetime (Hours) 1 2 4 8 24*	Specify the IKE SA expiry period. Note: This menu item appears only when Base Configuration is set to Secure.
IPSec SA Lifetime (Hours) 1 2 4 8* 24	Specify the IPSec SA expiry period. Note: This menu item appears only when Base Configuration is set to Secure.

Menu item	Description
IPSec Device Certificate	Specify an IPSec certificate. Note: This menu item appears only when Enable IPSec is set to On.
Pre-Shared Key Authenticated Connections Host [x]	Configure the authenticated connections of the printer. Note: These menu items appear only when Enable IPSec is set to On.
Certificate Authenticated Connections Host [x] Address[/subnet]	

Note: An asterisk (*) next to a value indicates the factory default setting.

802.1x

Note: This menu appears only in network printers or printers that are attached to print servers.

Menu item	Description
Active Off* On	Let the printer join networks that require authentication before allowing access.
802.1x Authentication Device Login Name Device Login Password Validate Serve Certificate (On*) Enable Event Logging (Off*) 802.1x Device Certificate	Configure the settings for authenticating the 802.1x connection.
Authentication Mechanisms EAP - MD5 (On*) EAP - MSCHAPv2 (On*) LEAP (On*) PEAP (On*) EAP - TLS (On*) EAP - TTLS (On*) TTLS Authentication Method (MSCHAPv2*)	Configure the allowed authentication mechanisms for the 802.1x connection.

Note: An asterisk (*) next to a value indicates the factory default setting.

LPD Configuration

Note: This menu appears only in network printers or printers that are attached to print servers.

Menu item	Description
LPD Timeout 0–65535 seconds (90*)	Set the time-out value to stop the Line Printer Daemon (LPD) server from waiting indefinitely for hung or invalid print jobs.
LPD Banner Page Off* On	Print a banner page for all LPD print jobs. Note: A banner page is the first page of a print job used as a separator of print jobs and to identify the originator of the print job request.
LPD Trailer Page Off* On	Print a trailer page for all LPD print jobs. Note: A trailer page is the last page of a print job.
LPD Carriage Return Conversion Off* On	Enable carriage return conversion. Note: Carriage return is a mechanism that commands the printer to move the position of the cursor to the first position on the same line.

Note: An asterisk (*) next to a value indicates the factory default setting.

HTTP/FTP Settings

Menu item	Description
Proxy HTTP Proxy IP Address HTTP Default IP Port FTP Proxy IP Address FTP Default IP Port Authentication User Name Password Local Domains	Configure the HTTP and FTP server settings.
Other Settings Enable HTTP Server (On*)	Access the Embedded Web Server to monitor and manage the printer.
Other Settings Enable HTTPPS (On*)	Enable Hypertext Transfer Protocol Secure (HTTPS) to encrypt data transferring to and from the print server.
Other Settings Force HTTPS Connections (Off*)	Force the printer to use HTTPS connections.
Other Settings Enable FTP/TFTP (On*)	Send files using FTP/TFTP.
Other Settings HTTPS Device Certificate (default*)	View the HTTP device certificate used on the printer.
Other Settings Timeout for HTTP/FTP Requests (30*)	Specify the amount of time before the server connection stops.
Other Settings Retries for HTTP/FTP Requests (3*)	Set the number of retries to connect to the HTTP/FTP server.

Note: An asterisk (*) next to a value indicates the factory default setting.

ThinPrint

Menu item	Description
Enable ThinPrint Off* On	Print using ThinPrint.
Port Number 4000–4999 (4000*)	Set the port number for the ThinPrint server.

Menu item	Description
Bandwidth (bits/sec) 100–1000000 (0*)	Set the speed to transmit data in a ThinPrint environment.
Packet Size (kbytes) 0–64000 (0*)	Set the packet size for data transmission.

Note: An asterisk (*) next to a value indicates the factory default setting.

USB

Menu item	Description
PCL SmartSwitch Off On*	Set the printer to switch to PCL emulation when a print job received through a USB port requires it, regardless of the default printer language. Note: When this setting is disabled, the printer does not examine incoming data and uses the default printer language specified in the Setup menu.
PS SmartSwitch Off On*	Set the printer to switch to PostScript emulation when a print job received through a USB port requires it, regardless of the default printer language. Note: When this setting is disabled, the printer does not examine incoming data and uses the default printer language specified in the Setup menu.
Job Buffering Off* On	Temporarily store print jobs in the hard disk or intelligent storage drive (ISD) before printing. Note: This menu item appears only when a hard disk or an ISD is installed.

Menu item	Description
Mac Binary PS Auto* On Off	Set the printer to process Macintosh binary PostScript emulation print jobs. Notes • Auto processes print jobs from computers using either Windows or Macintosh operating systems. • Off filters PostScript emulation print jobs using the standard protocol.
Enable USB Port Off On*	Enable the front USB drive port.

Note: An asterisk (*) next to a value indicates the factory default setting.

Restrict external network access

Menu item	Description
Restrict external network access Off* On	Restrict access to network sites.
External network address	Specify the network addresses with restricted access.
Email address for notification	Specify an email address to send a notification of logged events.
Ping frequency 1–300 (10*)	Specify the network query interval in seconds.
Subject	Specify the subject and message of the notification email.
Message	

Note: An asterisk (*) next to a value indicates the factory default setting.

Security

Login Methods

Manage Permissions

Menu item	Description
Function Access Modify Address Book Manage Shortcuts Create Profiles Manage Bookmarks Flash Drive Print Held Jobs Access Use Profiles Cancel Jobs at the Device Change Language Internet Printing Protocol (IPP) B/W Print	Control access to the printer functions.
Administrative Menus Security Menu Network/Ports Menu Paper Menu Reports Menu Function Configuration Menus Supplies Menu Option Card Menu SE Menu Device Menu	Control access to the printer menus.
Device Management Remote Management Firmware Updates Apps Configuration Operator Panel Lock Embedded Web Server Access Import / Export All Settings Out of Service Erase Cloud Services Enrollment	Control access to the printer management options.
Apps New Apps Slideshow Change Wallpaper Screen Saver	Control access to the printer applications.

Local Accounts

Menu item	Description
Manage Groups/Permissions Multiple list item nodes in simple list Multiple list item nodes in simple list Admin	Control group or user access to the printer functions, applications, and security settings.
Add User User Name/Password User Name Password PIN	Create local accounts to manage access to the printer functions.
User Name/Password Accounts Add User	
User Name Accounts Add User	
Password Accounts Add User	
PIN Accounts Add User	

Schedule USB Devices

Menu item	Description
Schedules Add New Schedule	Schedule access to the front USB port.

Security Audit Log

Menu item	Description
Enable Audit Off* On	Record the events in the secure audit log and remote syslog.
Enable Remote Syslog Off* On	Send audit logs to a remote server.
Remote Syslog Server	Specify the remote syslog server.

Menu item	Description
Remote Syslog Port 1–65535 (514*)	Specify the remote syslog port.
Remote Syslog Method Normal UDP* Stunnel	Specify a syslog method to transmit logged events to a remote server.
Remote Syslog Facility 0 - Kernel Messages 1 - User-Level Messages 2 - Mail System 3 - System Daemons 4 - Security/Authorization Messages* 5 - Messages Generated Internally by Syslogs 6 - Line Printer Subsystem 7 - Network News Subsystem 8 - UUCP Subsystem 9 - Clock Daemon 10 - Security/Authorization Messages 11 - FTP Daemon 12 - NTP Subsystem 13 - Log Audit 14 - Log Alert 15 - Clock Daemon 16 - Local Use 0 (local0) 17 - Local Use 1 (local1) 18 - Local Use 2 (local2) 19 - Local Use 3 (local3) 20 - Local Use 4 (local4) 21 - Local Use 5 (local5) 22 - Local Use 6 (local6) 23 - Local Use 7 (local7)	Specify a facility code that the printer uses when sending log events to a remote server.
Severity of Events to Log 0 - Emergency 1 - Alert 2 - Critical 3 - Error 4 - Warning* 5 - Notice 6 - Informational 7 - Debug	Specify the priority level cutoff for logging messages and events.
Remote Syslog Non-Logged Events Off* On	Send all events, regardless of severity level, to the remote server.
Admin's Email Address	Send email notification of logged events to the administrator.
Email Log Cleared Alert Off* On	Send email notification to the administrator when a log entry is deleted.

Menu item	Description
Email Log Wrapped Alert Off* On	Send email notification to the administrator when the log becomes full and begins to overwrite the oldest entries.
Log Full Behavior Wrap Over Oldest Entries* Email Log Then Delete All Entries	Resolve log storage issues when the log fills its allotted memory.
Email % Full Alert Off* On	Send email notification to the administrator when the log fills its allotted memory.
% Full Alert Level 1–99 (90*)	
Email Log Exported Alert Off* On	Send email notification to the administrator when a log is exported.
Email Log Settings Changed Alert Off* On	Send email notification to the administrator when Enable Audit is set.
Log Line Endings LF (\n)* CR (\r) CRLF (\r\n)	Specify how the log file terminates the end of each line.
Digitally Sign Exports Off* On	Add a digital signature to each exported log file.
Clear Log	Delete all audit logs.
Export Log Syslog (RFC 5424) Syslog (RFC 3164) CSV	Export a security log to a flash drive.

Note: An asterisk (*) next to a value indicates the factory default setting.

Certificate Management

Menu item	Menu item
Configure Certificate Defaults Common Name Organization Name Unit Name Country/Region Province Name City Name Subject Alternate Name	Set the default values for generated certificates.
Device Certificates	Generate, delete, or view device certificates.
Manage CA Certificates	Load, delete, or view Certificate Authority (CA) certificates.

Login Restrictions

Menu item	Description
Login failures 1–10 (3*)	Specify the number of failed login attempts before the user gets locked out.
Failure time frame 1–60 minutes (5*)	Specify the time frame between failed login attempts before the user gets locked out.
Lockout time 1–60 minutes (5*)	Specify the lockout duration.
Web Login Timeout 1–120 minutes (10*)	Specify the delay for a remote login before the user is logged off automatically.

Note: An asterisk (*) next to a value indicates the factory default setting.

Confidential Print Setup

Menu item	Description
Max Invalid PIN 2–10	Set the limit for entering an invalid PIN. Note: When the limit is reached, the print jobs for that user name are deleted.

Menu item	Description
Confidential Job Expiration Off* 1 Hour 4 Hours 24 Hours 1 Week	Set an individual expiration time for each held job before it is automatically deleted from the hard disk or intelligent storage drive. Note: A held job is either Confidential, Repeat, Reserve, or Verify.
Repeat Job Expiration Off* 1 Hour 4 Hours 24 Hours 1 Week	Set the expiration time for a print job that you want to repeat.
Verify Job Expiration Off* 1 Hour 4 Hours 24 Hours 1 Week	Set the expiration time for printing a copy of a job for you to check its quality before printing the remaining copies.
Reserve Job Expiration Off* 1 Hour 4 Hours 24 Hours 1 Week	Set the expiration time for jobs that you want to store in the printer for printing later.
Require All Jobs to be Held Off* On	Set the printer to hold all print jobs.
Keep duplicate documents Off* On	Set the printer to keep all documents with the same file name.

Note: An asterisk (*) next to a value indicates the factory default setting.

Disk Encryption

Note: This menu item appears only when a hard disk or an intelligent storage drive is installed.

Menu item	Description
Hard Disk	Show the encryption status of the hard disk or intelligent storage drive.
Intelligent Storage Drive	

Erase Temporary Data Files

Menu item	Description
Stored in onboard memory Off* On	Delete all files stored on the printer memory.

Note: An asterisk (*) next to a value indicates the factory default setting.

Solutions LDAP Settings

Menu item	Description
Follow LDAP Referrals Off* On	Search the different servers in the domain for the logged-in user account.
LDAP Certificate Verification Yes No*	Enable verification of LDAP certificates.

Miscellaneous

Menu item	Description
Protected Features Show* Hide	Show all the features that Function Access Control (FAC) protects regardless of the security permission that the user has. Note: Hide displays only FAC-protected features that the user has access.
Print Permission Off* On	Let the user log in before printing.

Menu item	Description
Default Print Permission Login PIN* User Name/Password User Name	Set the default login for Print Permission.
Security Reset Jumper Enable "Guest" access* No Effect	Specify user access to the printer. Notes • Enable "Guest" access allows for device recovery if the admin password is lost. If this issue occurs, then contact customer support. • No effect prevents using the security jumper for device recovery. • This menu item appears only when an actual security jumper hardware is installed.
Reset Device Modes Allow with FAC Allow* Don't allow	Specify user access to the Out of Service Erase menu.
Use Intelligent Storage Drive for User Data Off On*	Enable intelligent storage drive to store user data. Note: This menu item appears only when an intelligent storage drive is installed.
Minimum Password Length 0–32 (0*)	Specify the password length.
Enable Password/PIN Reveal Off* On	Show the password or personal identification number.

Menu item	Description
Allow Encryption of Service Nonvolatile Memory Off* On	Enable the encryption of service non-volatile memory in your device. Note: This menu item appears only if Encrypt Service Nonvolatile Memory is disabled.

Note: An asterisk (*) next to a value indicates the factory default setting.

Cloud Services

Cloud Connector

Note: This menu item is available only in some printer models.

Menu item	Description
Enable/Disable Box Off On*	Enable the Box cloud provider.
Enable/Disable Dropbox Off On*	Enable the DropBox cloud provider.
Enable/Disable Google Drive Off On*	Enable the Google Drive cloud provider.
Enable/Disable OneDrive Off On*	Enable the OneDrive cloud provider.

Cloud Print Release

Note: This menu is available only in some printer models.

Menu item	Description
Server Address	Specify the address of the cloud server.
Client ID	Specify the organization-specific client ID.
Client Secret	Specify the organization-specific client secret.

Cloud Services Enrollment

Menu item	Description
View More Information	View additional information on the usage of Lexmark Cloud Services.
Enable communication with Lexmark Cloud Services Off* On	Enable the printer to communicate with Lexmark Cloud Services.
View Current Status	View the connection status between the printer and Lexmark Cloud Services.

Note: An asterisk (*) next to a value indicates the factory default setting.

Reports

Menu Settings Page

Menu item	Description
Menu Settings Page	Print a report that contains the printer menus.

Device

Menu item	Description
Device Information	Print a report that contains information about the printer.

Menu item	Description
Device Statistics	Print a report about printer usage and supply status.
Profiles List	Print a list of profiles that are stored in the printer.
Asset Report	Print a diagnostic tool for print problems. Note: To avoid clipping the content, print the report on letter- or A4-size paper.

Print

Menu item	Description
Print Fonts PCL Fonts PS Fonts	Print samples and information about the fonts that are available in each printer language.
Print Demo Demo Page	Print a page that shows the printer capabilities and supported solutions.
Print Directory	Print the resources that are stored in the flash drive, hard disk, or intelligent storage drive (ISD). Note: This menu item appears only when a flash drive, a hard disk, or an ISD is installed.

Network

Menu item	Description
Network Setup Page	Print a page that shows the configured network and wireless settings on the printer. Note: This menu item appears only in network printers or printers connected to print servers.

Menu item	Description
Wi-Fi Direct Connected Clients	Print a page that shows the list of devices that are connected to the printer using Wi-Fi Direct. Note: This menu item appears only when Enable Wi-Fi Direct is set to On.

Troubleshooting

Menu item	Description
Print Quality Test Pages	Print sample pages to identify and correct print quality defects.

Forms Merge

Note: This menu appears only when a hard disk or an intelligent storage drive is installed.

Menu item	Description
Merge Mode Print* Data Capture Disabled	Specify the mode of operation for Forms Merge.
Data Capture Target Flash*	Set the target destination where the captured data is forwarded. Note: This menu item appears only when Merge Mode is set to Data Capture.
Print Port and Filter Settings Network Port On* Off	Enable Forms Merge to process all data that are sent to the network port.

Menu item	Description
Print Port and Filter Settings Network Filter Disabled* NULL OFIS OFIS+NULL OFIS+AS400 AS400 PCL ZPL ZPLF	Specify the network filter for all data sent to the printer.
Print Port and Filter Settings USB Port On* Off	Enable Forms Merge to process all data that are sent to the USB port.
Print Port and Filter Settings USB Filter Disabled* NULL OFIS OFIS+NULL OFIS+AS400 AS400 PCL ZPL ZPLF	Specify the USB filter for all data sent to the printer.
Print Port and Filter Settings Local Port Timeout 1–100 (10*)	Specify the time-out value for Forms Merge jobs that are sent to the local port.
Miscellaneous Print All Forms	Print all form sets stored in the intelligent storage drive or hard disk of the printer.
Miscellaneous Error Page Print On* Off	Enable printing of an error page when an error is encountered in a Forms Merge job.

Note: An asterisk (*) next to a value indicates the factory default setting.

Printing the Menu Settings Page

From the home screen, touch **Settings › Reports › Menu Settings Page** .

Maintain the printer

Checking the status of parts and supplies

1. From the home screen, touch **Status/Supplies**.
2. Select the parts or supplies that you want to check.

Note: You can also access this setting by touching the top section of the home screen.

Configuring supply notifications

1. Open a web browser, and then type the printer IP address in the address field.

Notes

- You can find the IP address at the top of the printer display.
- Make sure that the printer and computer are connected to the same network.

2. Click **Settings > Device > Notifications**.
3. From the Supplies menu, click **Custom Supply Notifications**.
4. Select a notification for each supply item.
5. Apply the changes.

Setting up email alerts

Email alerts let you set up a mail server so the printer can automatically send messages to a group of email addresses when certain events happen.

1. Open a web browser, and then type the printer IP address in the address field.

Notes

- You can find the IP address at the top of the printer display.
- Make sure that the printer and computer are connected to the same network.

2. Click **Settings > Device > Notifications**.
3. Click **Email Alert Setup**.
4. In the **Email Setup** section, configure the settings.

Note: For more information on SMTP settings, contact your email service provider.

5. Click **Save**.
6. Click **Setup Email Lists and Alerts**, and then do the following:

- Specify the email addresses that you want to send the alerts to.
- Specify the subject of the email alert.
- Specify the printer events that you want to send.

7. Click **Save**.

Viewing reports

1. From the home screen, touch **Settings > Reports**.
2. Select the report that you want to view.

Ordering parts and supplies

Contact information and precaution

To order supplies in the U.S., contact Lexmark at 1-800-539-6275 for information about Lexmark authorized supplies dealers in your area. In other countries or regions, go to www.lexmark.com or contact the place where you purchased the printer.

Note: All life estimates for printer supplies assume printing on letter- or A4-size plain paper.

Warning—Potential Damage

Failure to maintain optimum printer performance, or to replace parts and supplies, may cause damage to your printer.

Using genuine Lexmark parts and supplies

Your Lexmark printer is designed to function best with genuine Lexmark parts and supplies. Use of third-party supplies or parts may affect the performance, reliability, or life of the printer and its imaging components. It can also affect warranty coverage. Damage caused by the use of third-party parts and supplies is not covered by the warranty. All life indicators are designed to function with Lexmark parts and supplies, and may deliver unpredictable results if third-party parts and supplies are used. Imaging component usage beyond the intended life may damage your Lexmark printer or its associated components.

Warning—Potential Damage

Supplies and parts without Return Program agreement terms may be reset and remanufactured. However, the manufacturer's warranty does not cover any damage caused by non-genuine supplies or parts. Resetting counters on the supply or part without proper remanufacturing can cause damage to your printer. After resetting the supply or part counter, your printer may display an error indicating the presence of the reset item.

Ordering a toner cartridge

Notes

- The estimated cartridge yield is based on the ISO/IEC 19752 standard.
- Extremely low print coverage for extended periods of time may negatively affect actual yield.

Lexmark MS532 Return Program toner cartridges

Item	United States and Canada	European Economic Area, Iceland, Liechtenstein, and Norway	Rest of Asia Pacific	Latin America	Rest of Europe, Middle East, and Africa
Return Program toner cartridge	66S1000	66S2000	66S3000	66S4000	66S5000
High yield Return Program toner cartridge	66S1H00	66S2H00	66S3H00	66S4H00	66S5H00

Lexmark MS532 Regular toner cartridge

Item	Worldwide
High yield regular toner cartridge	66S0HA0

Lexmark MS631, MS632 Return Program toner cartridges

Item	United States and Canada	European Economic Area, Iceland, Liechtenstein, and Norway	Rest of Asia Pacific	Latin America	Rest of Europe, Middle East, and Africa
Return Program toner cartridge	66S1000	66S2000	66S3000	66S4000	66S5000

Item	United States and Canada	European Economic Area, Iceland, Liechtenstein, and Norway	Rest of Asia Pacific	Latin America	Rest of Europe, Middle East, and Africa
Extra high yield Return Program toner cartridge	66S1X00	66S2X00	66S3X00	66S4X00	66S5X00

Lexmark MS632 Regular toner cartridge

Item	Worldwide
Extra high yield regular toner cartridge	66S0XA0

Lexmark MS639 Return Program toner cartridge

Item	Asia/Pacific Group
Return Program toner cartridge	66S300K
High yield Return Program toner cartridge	66S3H0K

Lexmark M3346 Return Program toner cartridge

Item	Europe, Middle East, and Africa	Brazil
High yield Return Program toner cartridge	24B7619	24B7619

Lexmark M3350 Return Program toner cartridge

Item	North America, Australia and New Zealand	European Economic Area, Iceland, Liechtenstein, and Norway	Brazil
High yield Return Program toner cartridge	24B7541	24B7542	24B7564

Ordering an imaging unit

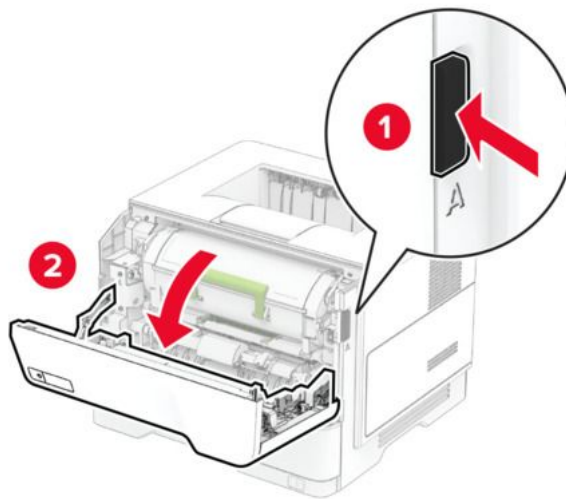
Extremely low print coverage for extended periods of time may cause imaging unit parts to fail before the toner is exhausted.

Item	Part Number
Regular imaging unit	66S0ZA0
Return Program imaging unit	66S0Z00

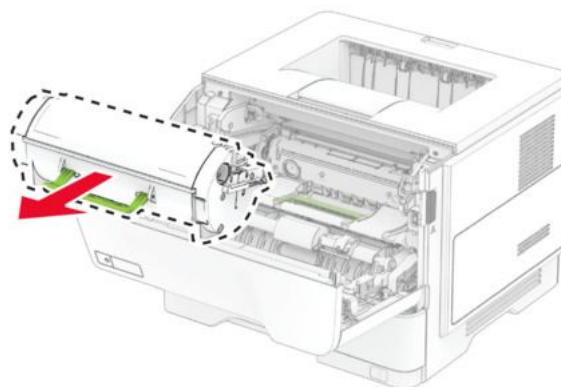
Replacing parts and supplies

Replacing the toner cartridge

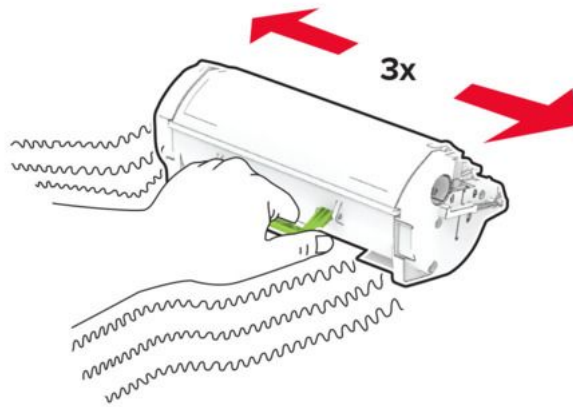
1. Open door A.



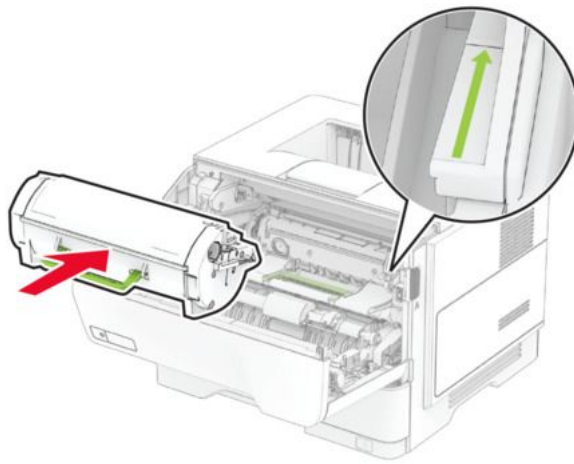
2. Remove the used toner cartridge.



3. Unpack the new toner cartridge.
4. Shake the toner cartridge to redistribute the toner.



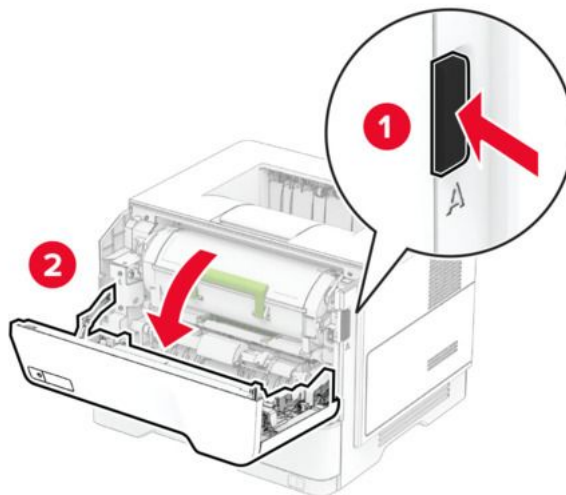
5. Insert the new toner cartridge.



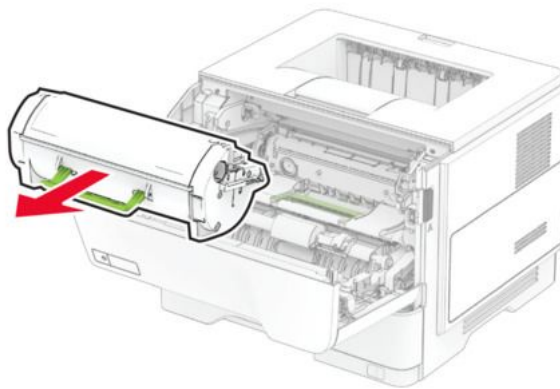
6. Close door A.

Replacing the imaging unit

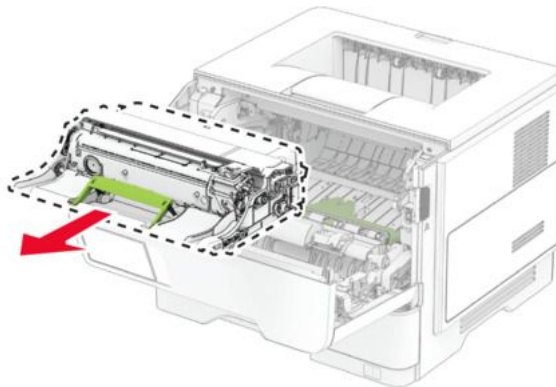
1. Open door A.



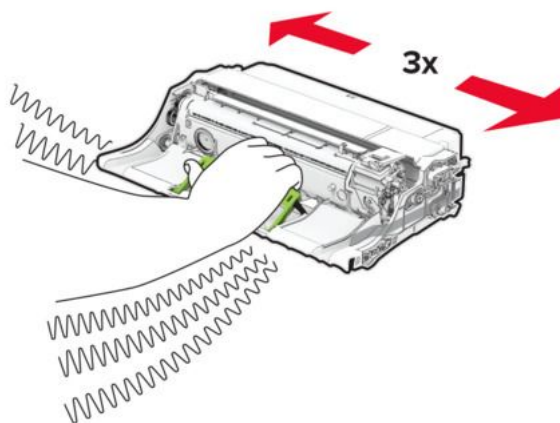
2. Remove the toner cartridge.



3. Remove the used imaging unit.



4. Unpack the new imaging unit.
5. Shake the imaging unit to redistribute the toner.



Warning—Potential Damage

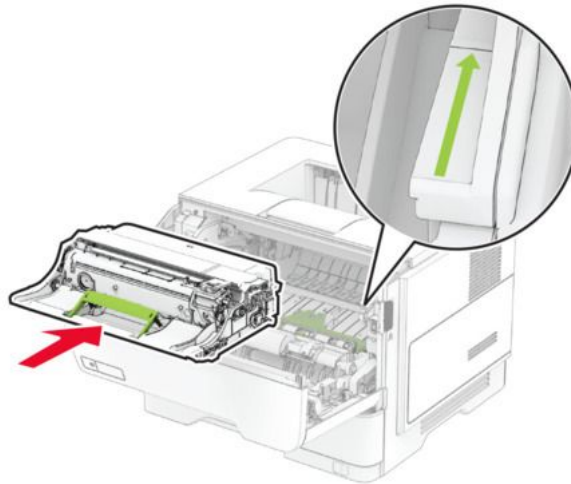
Do not expose the imaging unit to direct light for more than 10 minutes. Extended exposure to light may cause print quality problems.

Warning—Potential Damage

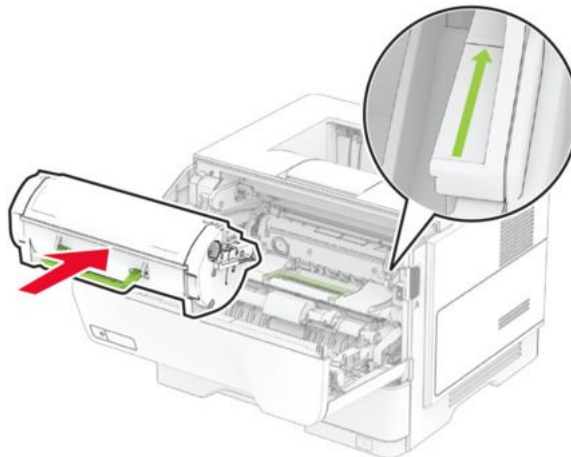
Do not touch the photoconductor drum. Doing so may affect the quality of future print jobs.



6. Insert the new imaging unit.



7. Insert the toner cartridge.



8. Close door A.

Replacing MarkNet™ N8450 Wireless Print Server



CAUTION—SHOCK HAZARD

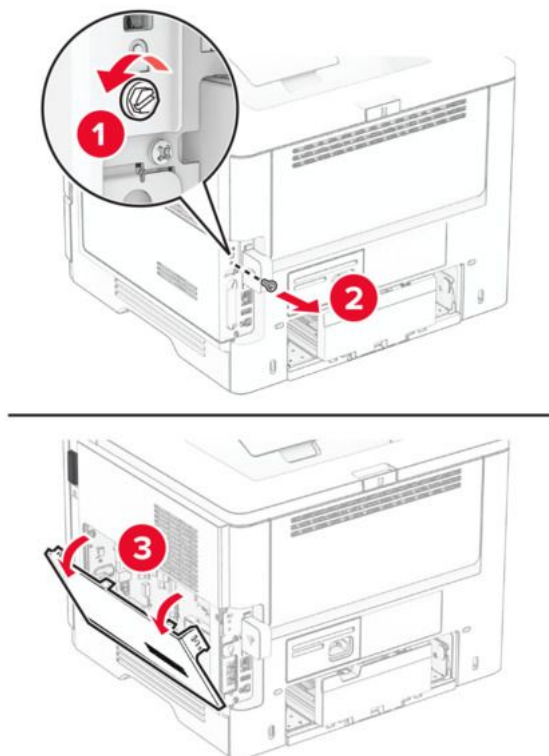
To avoid the risk of electrical shock, if you are accessing the controller board or installing optional hardware or memory devices sometime after setting up the printer, then turn the printer off, and unplug the power cord from the electrical outlet before continuing. If you have any other devices attached to the printer, then turn them off as well, and unplug any cables going into the printer.

Note: This task requires a flat-head screwdriver.

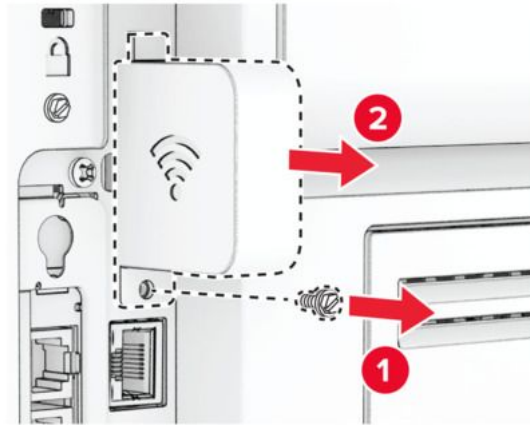
1. Turn off the printer.
2. Unplug the power cord from the electrical outlet, and then from the printer.
3. Open the controller board access cover.

Warning—Potential Damage

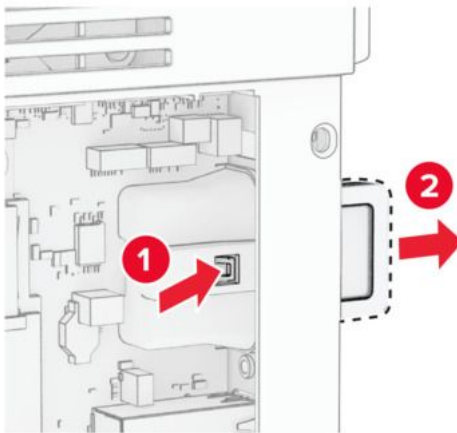
Controller board electronic components are easily damaged by static electricity. Touch a metal surface on the printer before touching any controller board components or connectors.



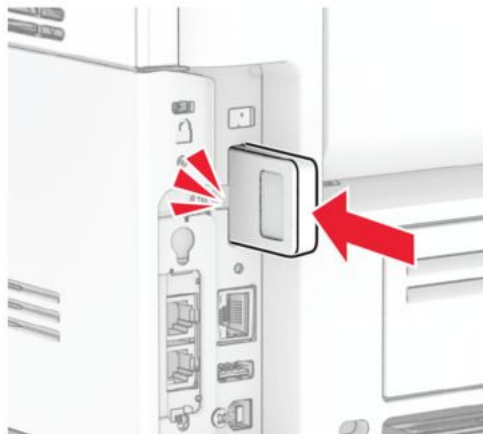
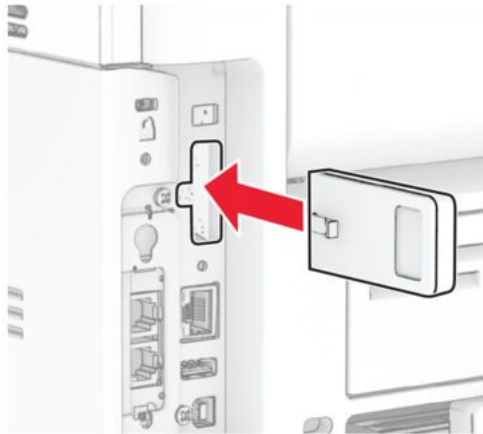
4. Remove the wireless print server cover.



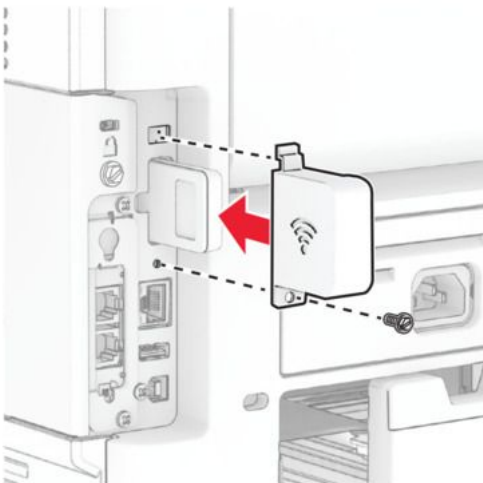
5. Remove the used wireless print server.



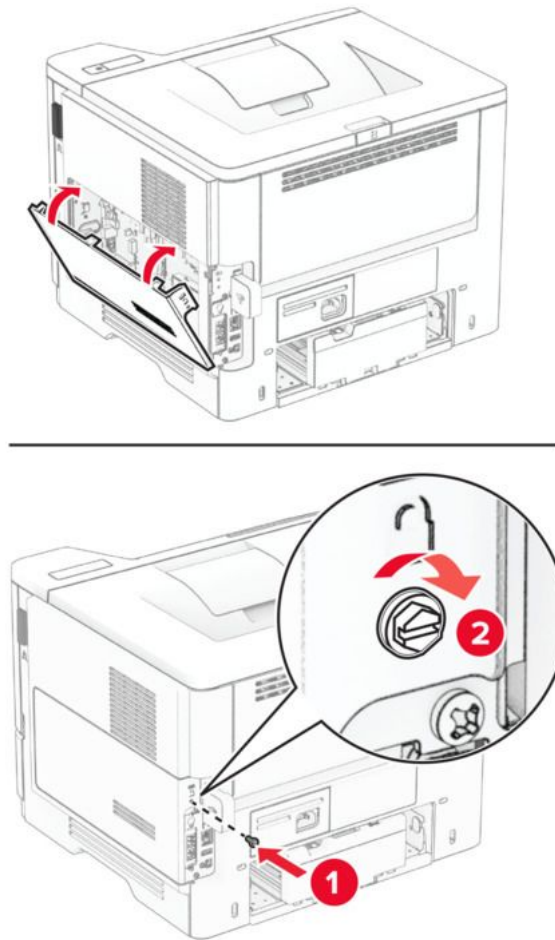
6. Unpack the new wireless print server.
7. Insert the new wireless print server until it clicks into place.



8. Attach the wireless print server cover, and then install the screw.



9. Close the controller board access cover, and then install the screw.



10. Connect the power cord to the printer, and then to the electrical outlet.



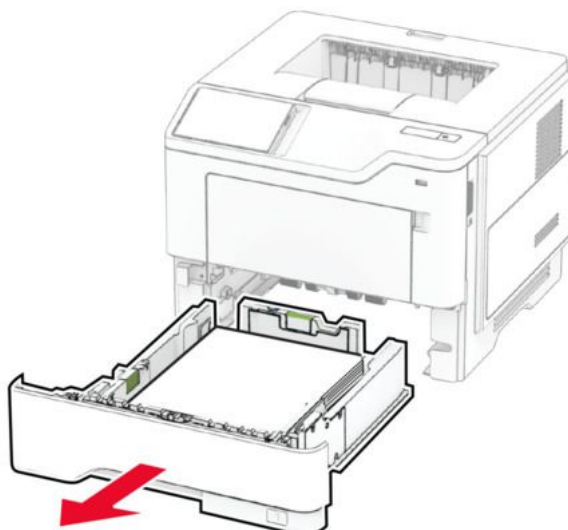
CAUTION—POTENTIAL INJURY

To avoid the risk of fire or electrical shock, connect the power cord to an appropriately rated and properly grounded electrical outlet that is near the product and easily accessible.

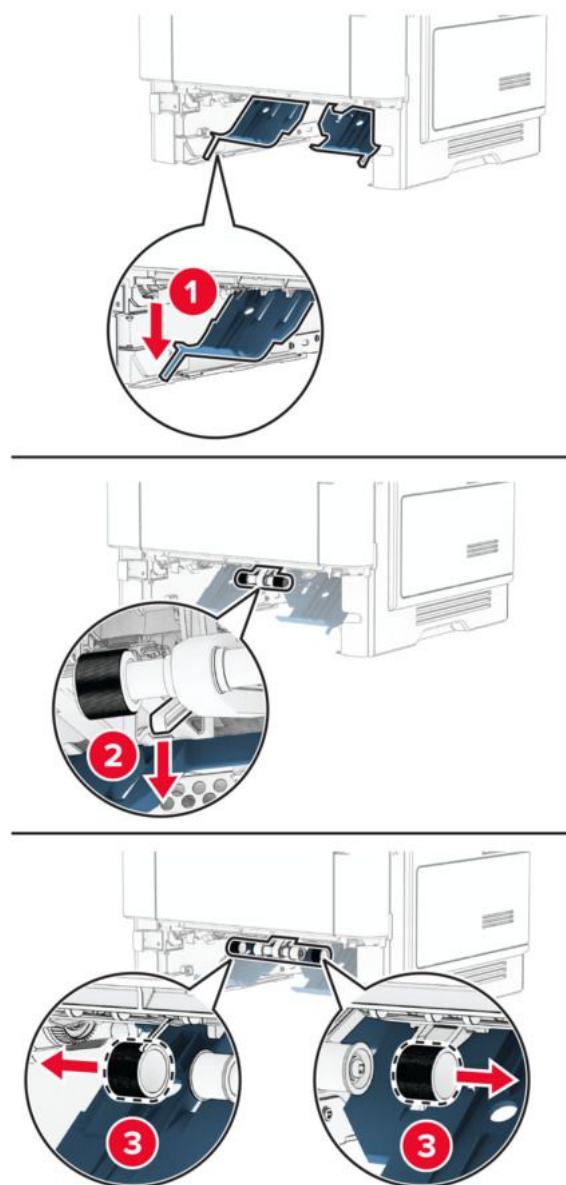
11. Turn on the printer.

Replacing the pick tires

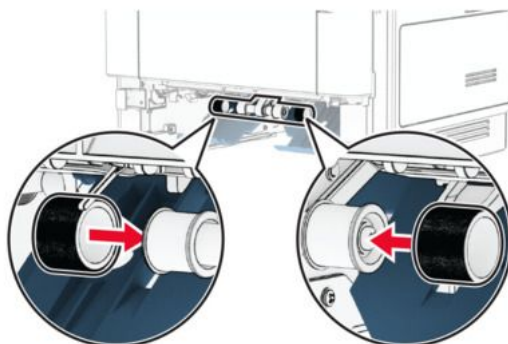
1. Turn off the printer.
2. Unplug the power cord from the electrical outlet, and then from the printer.
3. Remove the tray.



4. Remove the used pick tires.



5. Unpack the new pick tires.
6. Insert the new pick tires.



7. Insert the tray.
8. Connect the power cord to the printer, and then to the electrical outlet.



CAUTION—POTENTIAL INJURY

To avoid the risk of fire or electrical shock, connect the power cord to an appropriately rated and properly grounded electrical outlet that is near the product and easily accessible.

9. Turn on the printer.

Resetting the supply usage counters

1. From the home screen, touch **Settings > Device > Maintenance > Configuration Menu > Supply Usage And Counters**.
2. Select the counter that you want to reset.

Warning—Potential Damage

Supplies and parts without Return Program agreement terms may be reset and remanufactured. However, the manufacturer's warranty does not cover any damage caused by non-genuine supplies or parts. Resetting counters on the supply or part without proper remanufacturing can cause damage to your printer. After resetting the supply or part counter, your printer may display an error indicating the presence of the reset item.

Cleaning printer parts

Cleaning the printer



CAUTION—SHOCK HAZARD

To avoid the risk of electrical shock when cleaning the exterior of the printer, unplug the power cord from the electrical outlet and disconnect all cables from the printer before proceeding.

Notes

- Perform this task after every few months.
- Damage to the printer caused by improper handling is not covered by the printer warranty.

1. Turn off the printer, and then unplug the power cord from the electrical outlet.
2. Remove paper from the standard bin and multipurpose feeder.
3. Remove any dust, lint, and pieces of paper around the printer using a soft brush or vacuum.
4. Wipe the outside of the printer with a damp, soft, lint-free cloth.

Notes

- Do not use household cleaners or detergents, as they may damage the finish of the printer.
- Make sure that all areas of the printer are dry after cleaning.

5. Connect the power cord to the electrical outlet, and then turn on the printer.



CAUTION—POTENTIAL INJURY

To avoid the risk of fire or electrical shock, connect the power cord to an appropriately rated and properly grounded electrical outlet that is near the product and easily accessible.

Cleaning the touch screen



CAUTION—SHOCK HAZARD

To avoid the risk of electric shock when cleaning the exterior of the printer, unplug the power cord from the electrical outlet and disconnect all cables from the printer before proceeding.

1. Turn off the printer, and then unplug the power cord from the electrical outlet.
2. Using a damp, soft, lint-free cloth, wipe the touch screen.

Notes

- Do not use household cleaners or detergents, as they may damage the touch screen.
- Make sure that the touch screen is dry after cleaning.

3. Connect the power cord to the electrical outlet, and then turn on the printer.



CAUTION—POTENTIAL INJURY

To avoid the risk of fire or electrical shock, connect the power cord to an appropriately rated and properly grounded electrical outlet that is near the product and easily accessible.

Saving energy and paper

Configuring the power save mode settings

Sleep mode

1. From the home screen, touch **Settings > Device > Power Management > Timeouts > Sleep Mode**.
2. Specify the amount of time that the printer stays idle before it enters Sleep Mode.

Hibernate mode

1. From the home screen, touch **Settings > Device > Power Management > Timeouts > Hibernate Timeout**.
2. Select the amount of time that the printer stays idle before it enters Hibernate mode.

Notes

- For Hibernate Timeout to work, set Hibernate Timeout on Connection to Hibernate.
- The Embedded Web Server is disabled when the printer is in Hibernate mode.

Adjusting the brightness of the display

1. From the home screen, touch **Settings > Device > Preferences**.
2. In the Screen Brightness menu, adjust the setting.

Conserving supplies

- Print on both sides of the paper.

Note: Two-sided printing is the default setting in the print driver.

- Print multiple pages on a single sheet of paper.
- Use the preview feature to see how the document looks like before printing it.
- Print one copy of the document to check its content and format for accuracy.

Moving the printer to another location



CAUTION—POTENTIAL INJURY

If the printer weight is greater than 20 kg (44 lb), then it may require two or more people to lift it safely.



CAUTION—POTENTIAL INJURY

To avoid the risk of fire or electrical shock, use only the power cord provided with this product or the manufacturer's authorized replacement.



CAUTION—POTENTIAL INJURY

When moving the printer, follow these guidelines to avoid personal injury or printer damage:

- Make sure that all doors and trays are closed.
- Turn off the printer, and then unplug the power cord from the electrical outlet.
- Disconnect all cords and cables from the printer.
- If the printer has separate floor-standing optional trays or output options attached to it, then disconnect them before moving the printer.
- If the printer has a caster base, then carefully roll it to the new location. Use caution when passing over thresholds and breaks in flooring.
- If the printer does not have a caster base but is configured with optional trays or output options, then remove the output options and lift the printer off the trays. Do not try to lift the printer and any options at the same time.
- Always use the handholds on the printer to lift it.
- Any cart used to move the printer must have a surface able to support the full footprint of the printer.
- Any cart used to move the hardware options must have a surface able to support the dimensions of the options.
- Keep the printer in an upright position.
- Avoid severe jarring movements.
- Make sure that your fingers are not under the printer when you set it down.
- Make sure that there is adequate clearance around the printer.

Note: Damage to the printer caused by improper moving is not covered by the printer warranty.

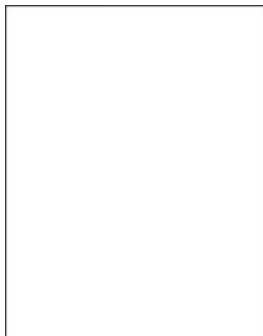
| Shipping the printer

For shipping instructions, go to <https://support.lexmark.com> or contact customer support.

Troubleshoot a problem

Print quality problems

Find the image that resembles the print quality problem you are having, and then click the link below it to read problem-solving steps.



[Blank or white pages on page 169](#)



[Dark print on page 171](#)



[Fine lines are not printed correctly on page 174](#)



[Folded or wrinkled paper on page 174](#)



[Gray background on page 175](#)



[Horizontal light bands on page 189](#)



[Incorrect margins on page 177](#)



[Light print on page 178](#)



[Mottled print and dots on page 181](#)



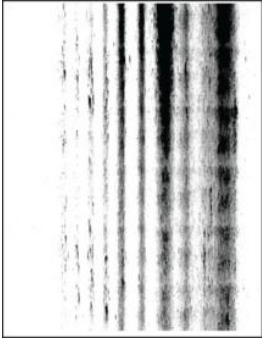
[Paper curl on page 182](#)



[Print crooked or skewed on page 184](#)



[Repeating defects on page 196](#)

		 Toner easily rubs off on page 188	
Solid black pages on page 185	Text or images cut off on page 187		Vertical dark bands on page 192
			
Vertical dark lines or streaks on page 194	Vertical dark streaks with print missing on page 195	Vertical light bands on page 191	Vertical white lines on page 191

Printer error codes

Error codes	Error message	Solution
8.01	Close front door A.	Keep all doors closed unless performing maintenance.
9.00	Printer had to restart. Last job may be incomplete.	Touch Continue to clear the message and continue printing.
11.11, 11.21, 11.31, 11.41	Load <source/> with <type/> <size/>.	Open the indicated tray, and then load paper. For more information, see Loading trays on page 40 .
11.12, 11.22, 11.32, 11.42	Load <source/> with <type/> <size/> <orientation/>.	
11.91	Load multipurpose feeder with <type/> <size/>.	Open the multipurpose feeder, and then load paper. For more information, see Loading the multipurpose feeder on page 42 .
11.92	Load multipurpose feeder with <type/> <size/> <orientation/>.	

Error codes	Error message	Solution
12.11, 12.21, 12.31, 12.41	Change <source/> to <type/> <size/>.	Open the indicated tray, remove paper, and then load the correct paper type and size. For more information, see Loading trays on page 40 .
12.12, 12.22, 12.32, 12.42	Change <source/> to <type/> <size/> <orientation/>.	
12.91	Change multipurpose feeder to <type/> <size/>.	Remove paper, and then load the correct paper type and size. For more information, see Loading the multipurpose feeder on page 42 .
12.92	Change multipurpose feeder to <type/> <size/> <orientation/>.	

Error codes	Error message	Solution
29.08	Remove packing material.	1. Open door A. 2. Remove the toner cartridge. 3. Remove the imaging unit. 4. Remove the packing material. Warning—Potential Damage Do not expose the photoconductor unit to direct light for more than 10 minutes. Extended exposure to light may cause print quality problems. Warning—Potential Damage Do not touch the shiny photoconductor drum under the imaging unit. Doing so may affect the quality of future print jobs. 5. Insert the imaging unit. 6. Insert the toner cartridge. 7. Close door A.

Troubleshoot a problem

Error codes	Error message	Solution
		8. Remove all trays, and then remove all packing materials. 9. Insert all trays.
31.40z	Reinstall missing or unresponsive cartridge.	1. Open door A. 2. Remove the toner cartridge. 3. Insert the toner cartridge. 4. Close door A.

Error codes	Error message	Solution
31.60z	Reinstall missing or unresponsive imaging unit.	1. Open door A. 2. Remove the toner cartridge. 3. Remove the imaging unit. Warning—Potential Damage Do not expose the photoconductor unit to direct light for more than 10 minutes. Extended exposure to light may cause print quality problems. Warning—Potential Damage Do not touch the shiny photoconductor drum under the imaging unit. Doing so may affect the quality of future print jobs. 4. Insert the imaging unit. 5. Insert the toner cartridge. 6. Close door A.
32.40z	Replace unsupported cartridge.	See Replacing the toner cartridge on page 144.

Error codes	Error message	Solution
33.40	Refilled regular cartridge.	See Refilled regular cartridge .
33.60	Non-Lexmark imaging unit, see User's Guide.	See Non-Lexmark supply .
37.1	Insufficient memory to collate job.	Try one or more of the following: • Touch Continue to print the part of the job that is stored and to begin collating the rest of the print job. • Cancel the current print job.
37.3	Insufficient memory, some held jobs were deleted.	Touch Continue to clear the message and continue printing.
38.1	Memory full.	Try one or more of the following: • Touch Cancel job to clear the message. • Print the document in several parts, or send it to another printer. • Install more printer memory.

Error codes	Error message	Solution
39.1	Complex page, some data may not have printed.	Try one or more of the following: • Touch Continue to clear the message and continue printing. • Cancel the current print job. • Install more printer memory. • Reduce the complexity and size of the print job before sending it to print again. ◦ Reduce the number of pages in the print job. ◦ Reduce the number and size of any downloaded fonts. ◦ Delete any unnecessary fonts or macros from the print job. ◦ Reduce the number of graphics in the print job.
42.yy	Replace cartridge, printer region mismatch.	See Replace cartridge, printer region mismatch on page 219 .
43.40z	Reinstall cartridge.	See Replacing the toner cartridge on page 144 .
44.40	Replace black cartridge, printer mismatch.	See Replace cartridge, printer region mismatch on page 219 .
55.1	Error reading USB drive. Remove USB.	Remove the flash drive to continue.
55.2	Error reading USB hub. Remove hub.	Remove the USB hub to continue.

Error codes	Error message	Solution
58	Too many trays attached. Only <x/> tray/s can be supported.	1. Turn off the printer, and then unplug the power cord from the electrical outlet. 2. Remove one or more trays. 3. Connect the power cord to the electrical outlet, and then turn on the printer. CAUTION —SHOCK HAZARD To avoid the risk of fire or electrical shock, connect the power cord to an appropriately rated and properly grounded electrical outlet that is near the product and easily accessible.

Error codes	Error message	Solution
59	Incompatible tray [x].	1. Turn off the printer, and then unplug the power cord from the electrical outlet. 2. Remove the indicated tray. 3. Connect the power cord to the electrical outlet, and then turn on the printer.  CAUTION —SHOCK HAZARD To avoid the risk of fire or electrical shock, connect the power cord to an appropriately rated and properly grounded electrical outlet that is near the product and easily accessible.
61	Remove defective disk.	Replace the defective storage drive.
62	Disk full.	Try one or more of the following: • Touch Continue to clear the message. • Delete fonts, macros, and other data stored in the printer hard disk. • Install a printer hard disk.

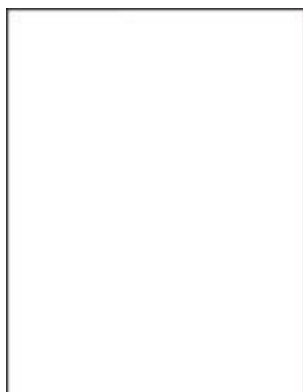
Error codes	Error message	Solution
63	Format disk.	Formatting now wipes all information from the storage drive. To format the storage drive later, do the following: 1. From the home screen, touch Settings > Device > Maintenance > Out of Service Erase. 2. Touch Erase Intelligent Storage Drive, and then touch ERASE.
71.4	Incorrect printer time.	To set the correct printer time, do the following: 1. Touch Settings > Device > Preferences. 2. Touch Date and Time, and then set the correct time.
80.01, 80.03, 80.09	Maintenance kit nearly low.	Touch Continue to clear the message.
80.11, 80.13, 80.19	Maintenance kit low.	
80.21, 80.23, 80.29	Maintenance kit very low.	
84, 84.01, 84.02, 84.03, 84.09	Imaging unit nearly low.	Touch Continue to clear the message.
84.11, 84.12, 84.13, 84.19	Imaging unit low.	
84.21, 84.22, 84.23, 84.29	Imaging unit very low.	
84.31, 84.32, 84.33	Replace imaging unit, recommended life exceeded.	See Replacing the imaging unit on page 145 .
84.41, 84.42, 84.43	Replace imaging unit to resume printing.	
88.00, 88.08, 88.09	Cartridge nearly low.	Touch Continue to clear the message.
88.10, 88.18, 88.19	Cartridge low.	
88.20, 88.28, 88.29	Cartridge very low.	
88.30, 88.38	Replace cartridge, <num/> estimated pages remain.	See Replacing the toner cartridge on page 144 .

Error codes	Error message	Solution
88.30, 88.38	Replace cartridge.	
88.40, 88.48	Replace cartridge, 0 pages remain.	
200.03	Paper jam, [jam header]. [xxx.yy]	See Paper jam in the multipurpose feeder on page 214 .
200.04, 200.05, 200.14, 200.24, 200.25, 200.34, 200.35, 200.44, 200.45, 202.05, 202.15, 202.25, 202.35, 202.45, 230.03, 230.13, 230.23, 230.33, 230.43	Paper jam, [jam header]. [xxx.yy]	See Paper jam in door B on page 211 .
200.12, 200.15, 200.22, 200.32, 200.33, 200.42, 200.91, 202.03, 200.13, 202.33, 202.43, 202.93	Paper jam, [jam header]. [xxx.yy]	See Paper jam in door A on page 208 .
200.13, 200.23, 200.33, 200.43, 241.86	Paper jam, [jam header]. [xxx.yy]	See Paper jam in trays on page 213 .
230.15, 230.25, 230.33, 230.45, 232.13, 232.23, 232.33, 232.43, 232.53, 232.93	Paper jam, [jam header]. [xxx.yy]	See Paper jam in the duplex unit on page 212 .
24x.x6, 24x.8y, 602.x9 66x.x3, 66x.8y	Paper loading error, [jam header]. [xxx.yy]	See Paper jam in trays on page 213 .

Printing problems

Print quality is poor

Blank or white pages



Note: Before solving the problem, print the Print Quality Test Pages. From the home screen, touch **Settings > Troubleshooting > Print Quality Test Pages**.

1. Perform the following tests:
 - a. Check if the printer is using a genuine and supported Lexmark toner cartridge.

Note: If the cartridge is not supported, then install a supported one.

- b. Print the document.

Is the printer printing blank or white pages?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

2. Perform the following tests:
 - a. Remove any packing material that is left on the imaging unit.
 1. Remove the toner cartridge, and then remove the imaging unit.

Warning—Potential Damage

Do not expose the imaging unit to direct light for more than 10 minutes. Extended exposure to light may cause print quality problems.

Warning—Potential Damage

Do not touch the photoconductor drum under the imaging unit. Doing so may affect the quality of future print jobs.

2. Check the imaging unit for signs of damage, and replace if necessary.

Note: Make sure that the photoconductor drum contact is not bent or out of place.

3. Firmly shake the imaging unit to redistribute the toner.
 4. Insert the imaging unit, and then insert the toner cartridge.

- b. Print the document.

Is the printer printing blank or white pages?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

3. Perform the following tests:
 - a. From the home screen, touch **Status/Supplies > Supplies**.
 - b. Print the document.

1. From the home screen, touch **Status/Supplies > Supplies**.
2. Print the document.

Is the printer printing blank or white pages?

- **Yes:**
Contact [customer support](#).
- **No:**
The problem is solved.

Dark print



Note: Before solving the problem, print the Print Quality Test Pages. From the home screen, touch **Settings > Troubleshooting > Print Quality Test Pages**.

1. Perform the following tests:
 - a. Check if the printer is using a genuine and supported Lexmark toner cartridge.

Note: If the cartridge is not supported, then install a supported one.

- b. Print the document.

Is the print dark?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

2. Perform the following tests:
 - a. Turn off the printer, wait for about 10 seconds, and then turn on the printer.
 - b. Reduce toner darkness.
From the home screen, touch **Settings > Print > Quality > Toner Darkness**.
 - c. Print the document.

Is the print dark?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

3. Perform the following tests:

- a. Depending on your operating system, specify the paper type from the Printing Preferences or Print dialog.

Notes

- Make sure that the setting matches the paper loaded.
- You can also change the setting on the printer control panel. From the home screen, touch **Settings > Paper > Tray Configuration > Paper Size/Type**.

- b. Print the document.

Is the print dark?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

4. Check if the paper has texture or rough finishes.

Are you printing on textured or rough paper?

- **Yes:**
Go to the next step.
- **No:**
Go to step 6.

5. Perform the following tests:

- a. Replace textured paper with plain paper.
- b. Print the document.

Is the print dark?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

6. Perform the following tests:

- a. Load paper from a fresh package.

Note: Paper absorbs moisture due to high humidity. Store paper in its original wrapper until you are ready to use it.

- b. Print the document.

Is the print dark?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

7. Perform the following tests:

- a. Remove, and then insert the imaging unit.

Warning—Potential Damage

Do not expose the imaging unit to direct light for more than 10 minutes.
Extended exposure to light may cause print quality problems.

Warning—Potential Damage

Do not touch the photoconductor drum under the imaging unit. Doing so may
affect the quality of future print jobs.

- b. Print the document.

Is the print dark?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

8. Perform the following tests:

- a. Replace the imaging unit.
- b. Print the document.

Is the print dark?

- **Yes:**
Contact [customer support](#).
- **No:**
The problem is solved.

Fine lines are not printed correctly



Before solving the problem, print the Print Quality Test Pages. From the control panel, navigate to **Settings** > **Troubleshooting** > **Print Quality Test Pages**.

Note: Use tray 1 to print the sample pages and make sure that the paper is loaded in the portrait orientation.

Try one or more of the following:

- Check if the printer is using a genuine and supported Lexmark toner cartridge.

Note: If the cartridge is not supported, then install a supported one.

If the problem persists, then contact [customer support](#).

Folded or wrinkled paper



Before solving the problem, print the Print Quality Test Pages. From the control panel, navigate to **Settings** > **Troubleshooting** > **Print Quality Test Pages**.

Note: Use tray 1 to print the sample pages and make sure that the paper is loaded in the portrait orientation.

Try one or more of the following:

- Check if the printer is using a genuine and supported Lexmark toner cartridge.

Note: If the cartridge is not supported, then install a supported one.

- Load paper from a fresh package.

Note: Paper absorbs moisture due to high humidity. Store the paper in its original wrapper until you are ready to use it.

- Depending on your operating system, specify the paper type from the Printing Preferences or Print dialog. Make sure that the setting matches the paper loaded in the tray.

Note: You can also change the setting on the printer control panel. Navigate to **Settings > Paper > Tray Configuration > Paper Size/Type**.

If the problem persists, then contact [customer support](#).

Gray background



Notes

Before solving the problem, print the Print Quality Test Pages. From the control panel, navigate to **Settings > Troubleshooting > Print Quality Test Pages**.

1. Perform the following tests:

- a. Turn off the printer, wait for 10 seconds, and then turn on the printer.
- b. Decrease toner darkness.

From the control panel, navigate to **Settings > Print > Quality > Toner Darkness**.

- c. Print the document.

Does gray background appear on prints?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

2. Perform the following tests:
 - a. Check if the printer is using a genuine and supported Lexmark toner cartridge.

Notes

If the cartridge is not supported, then install a supported one.

- b. Print the document.

Does gray background appear on prints?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

3. Perform the following tests:
 - a. Depending on your operating system, specify the paper type from the Printing Preferences or Print dialog.

Notes

- Make sure that the setting matches the paper loaded.
- You can also change the setting from the printer control panel. Navigate to **Settings > Paper > Tray Configuration > Paper Size/Type**.

- b. Print the document.

Does gray background appear on prints?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

4. Perform the following tests:
 - a. Remove, and then insert the imaging unit.

Warning—Potential Damage

Do not expose the imaging unit to direct light. Extended exposure to light may cause print quality problems.

Warning—Potential Damage

Do not touch the photoconductor drum. Doing so may affect the quality of future print jobs.

- b. Print the document.

Does gray background appear on prints?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

5. Perform the following tests:

- a. Update the printer firmware. For more information, see the “Updating firmware” section.
- b. Print the document.

Does gray background appear on prints?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

6. Perform the following tests:

- a. Replace the imaging unit.
- b. Print the document.

Does gray background appear on prints?

- **Yes:**
Contact [customer support](#).
- **No:**
The problem is solved.

Incorrect margins



Note: Before solving the problem, print the Print Quality Test Pages. From the home screen, touch **Settings > Troubleshooting > Print Quality Test Pages**.

1. Perform the following tests:

- a. Adjust the paper guides in the tray to the correct position for the paper loaded.
- b. Print the document.

Are the margins correct?

- **Yes:**

- The problem is solved.
 - **No:**
Go to the next step.
2. Perform the following tests:
 - a. Depending on your operating system, specify the paper size from the Printing Preferences or Print dialog.

Notes

- Make sure that the setting matches the paper loaded.
- You can also change the setting on the printer control panel. From the home screen, touch **Settings > Paper > Tray Configuration > Paper Size/Type**.

- b. Print the document.

Are the margins correct?

- **Yes:**
The problem is solved.
- **No:**
Contact [customer support](#).

Light print



Note: Before solving the problem, print the Print Quality Test Pages. From the home screen, touch **Settings > Troubleshooting > Print Quality Test Pages**.

1. Perform the following tests:
 - a. Check if the printer is using a genuine and supported Lexmark toner cartridge.

Note: If the cartridge is not supported, then install a supported one.

- b. Print the document.

Is the print light?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

2. Perform the following tests:

- a. Turn off the printer, wait for about 10 seconds, and then turn on the printer.
- b. Increase toner darkness.

From the home screen, touch **Settings > Print > Quality > Toner Darkness**.

- c. Print the document.

Is the print light?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

3. Perform the following tests:

- a. Depending on your operating system, specify the paper type from the Printing Preferences or Print dialog.

Notes

- Make sure that the setting matches the paper loaded.
- You can also change the setting on the printer control panel. From the home screen, touch **Settings > Paper > Tray Configuration > Paper Size/Type**.

- b. Print the document.

Is the print light?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

4. Perform the following tests:

- a. Depending on your operating system, specify the print resolution from the Printing Preferences or Print dialog.
- b. Set the resolution to **600 dpi**.
- c. Print the document.

Is the print light?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

5. Perform the following tests:

- a. Remove the imaging unit.

Warning—Potential Damage

Do not expose the imaging unit to direct light. Extended exposure to light can cause print quality problems.

Warning—Potential Damage

Do not touch the photoconductor drum. Doing so may affect the quality of future print jobs.

- b. Firmly shake the imaging unit to redistribute the toner.
- c. Insert the imaging unit.
- d. Turn off the printer, wait for 10 seconds, and then turn on the printer.
- e. Print the document.

Is the print light?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

6. Perform the following tests:

- a. Check the status of the toner cartridge.

From the home screen, touch **Settings > Reports > Device > Device Statistics**.

- b. From the Supply Information section of the pages printed, check the status of the toner cartridge.

Is the toner cartridge near end of life?

- **Yes:**
Go to the next step.
- **No:**
Contact [customer support](#).

7. Perform the following tests:

- a. Replace the toner cartridge.
- b. Print the document.

Is the print light?

- **Yes:**
Contact [customer support](#).
- **No:**
The problem is solved.

Mottled print and dots



Note: Before solving the problem, print the Print Quality Test Pages. From the home screen, touch **Settings > Troubleshooting > Print Quality Test Pages**.

1. Perform the following tests:
 - a. Check if the printer is using a genuine and supported Lexmark toner cartridge.

Note: If the cartridge is not supported, then install a supported one.

- b. Print the document.

Is the print mottled?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

2. Check the printer for leaked toner contamination.

Is the printer free of leaked toner?

- **Yes:**
Go to step 4.
- **No:**
Go to the next step.

3. Perform the following tests:

- a. Replace the toner cartridge.
 - b. Print the document.

Is the print mottled?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

4. Check the status of the imaging unit.

From the home screen, touch **Status/Supplies > Supplies**.

Is the imaging unit near end of life?

- **Yes:**
Go to the next step.
- **No:**
Contact [customer support](#).

5. Perform the following tests:

- a. Replace the imaging unit.
- b. Print the document.

Is the print mottled?

- **Yes:**
Contact [customer support](#).
- **No:**
The problem is solved.

Paper curl



1. Perform the following tests:

- a. Check if the printer is using a genuine and supported Lexmark toner cartridge.

Note: If the cartridge is not supported, then install a supported one.

- b. Print the document.

Is the paper curled?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

2. Perform the following tests:

- a. Adjust the guides in the tray to the correct position for the paper loaded.
- b. Print the document.

Is the paper curled?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

3. Perform the following tests:

- a. Depending on your operating system, specify the paper size and paper type from the Printing Preferences or Print dialog.

Notes

- Make sure that the settings match the paper loaded.
- You can also change the settings from the printer control panel.

- b. Print the document.

Is the paper curled?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

4. Perform the following tests:

- a. Remove paper from the tray, and then turn over the paper.
- b. Print the document.

Is the paper curled?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

5. Perform the following tests:

- a. Load paper from a fresh package.

Note: Paper absorbs moisture due to high humidity. Store paper in its original wrapper until you are ready to use it.

- b. Print the document.

Is the paper curled?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

6. Perform the following tests:

- a. Check if the paper loaded is supported.

Note: If paper is not supported, then load a supported one.

- b. Print the document.

Is the paper curled?

- **Yes:**
Contact [customer support](#).
- **No:**
The problem is solved.

Print crooked or skewed



Note: Before solving the problem, print the Print Quality Test Pages. From the home screen, touch **Settings > Troubleshooting > Print Quality Test Pages**.

1. Perform the following tests:
 - a. Pull out the tray.
 - b. Remove the paper, and then load paper from a fresh package.

Note: Paper absorbs moisture due to high humidity. Store paper in its original wrapper until you are ready to use it.

- c. Squeeze and slide the paper guides to the correct position for the size of the paper you are loading.
 - d. Insert the tray.
 - e. Print the document.

Is the print crooked or skewed?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

2. Perform the following tests:

- a. Check if you are printing on a supported paper.
- b. Print the document.

Is the print crooked or skewed?

- **Yes:**
Contact [customer support](#).
- **No:**
The problem is solved.

Solid black pages



Notes

Before solving the problem, print the Print Quality Test Pages. From the home screen, touch **Settings > Troubleshooting > Print Quality Test Pages**.

1. Perform the following tests:
 - a. Check if the printer is using a genuine and supported Lexmark toner cartridge.

Notes

If the cartridge is not supported, then install a supported one.

- b. Print the document.

Is the printer printing solid black pages?

- **Yes:**
Go to the next step.
 - **No:**
The problem is solved.
2. Perform the following tests:
 - a. Remove the imaging unit.

Warning—Potential Damage

Do not expose the imaging unit to direct light for more than 10 minutes. Extended exposure to light may cause print quality problems.

Warning—Potential Damage

Do not touch the photoconductor drum under the imaging unit. Doing so may affect the quality of future print jobs.

- b. Remove any packing material that is stuck on the imaging unit.

Notes

Make sure to remove any obstruction between the charge roller and photoconductor drum.

- c. Insert the imaging unit.
- d. Print the document.

Is the printer printing solid black pages?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

3. Check the imaging unit for signs of damage.

Is the imaging unit free from damage?

- **Yes:**
Contact [customer support](#).
- **No:**
Go to the next step.

4. Perform the following tests:

- a. Replace the imaging unit.
- b. Print the document.

Is the printer printing solid black pages?

- **Yes:**
Contact [customer support](#).
- **No:**
The problem is solved.

Text or images cut off



Note: Before solving the problem, print the Print Quality Test Pages. From the home screen, touch **Settings > Troubleshooting > Print Quality Test Pages**.

1. Perform the following tests:
 - a. Check if the printer is using a genuine and supported Lexmark toner cartridge.

Note: If the cartridge is not supported, then install a supported one.

- b. Print the document.

Are text or images cut off?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

2. Perform the following tests:
 - a. Remove the imaging unit.

Warning—Potential Damage

Do not expose the imaging unit to direct light for more than 10 minutes. Extended exposure to light may cause print quality problems.

Warning—Potential Damage

Do not touch the photoconductor drum under the imaging unit. Doing so may affect the quality of future print jobs.

- b. Remove any packing material that is stuck on the imaging unit.

Note: Make sure to remove any obstruction between the charge roller and photoconductor drum.

- c. Insert the imaging unit.
- d. Print the document.

Are text or images cut off?

- **Yes:**
Go to the next step.
 - **No:**
The problem is solved.
3. Perform the following tests:
- a. Replace the imaging unit.
 - b. Print the document.

Are text or images cut off?

- **Yes:**
Contact [customer support](#).
- **No:**
The problem is solved.

Toner easily rubs off



Note: Before solving the problem, print the Print Quality Test Pages. From the home screen, touch **Settings > Troubleshooting > Print Quality Test Pages**.

1. Perform the following tests:
- a. Check if the printer is using a genuine and supported Lexmark toner cartridge.

Note: If the cartridge is not supported, then install a supported one.

- b. Print the document.

Does toner easily rub off?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

2. Perform the following tests:

- a. Depending on your operating system, specify the paper type from the Printing Preferences or Print dialog.

Notes

- Make sure that the setting matches the paper loaded.
- You can also change the setting on the printer control panel. From the home screen, touch **Settings > Paper > Tray Configuration > Paper Size/Type**.

- b. Print the document.

Does toner easily rub off?

- **Yes:**
Contact [customer support](#).
- **No:**
The problem is solved.

Horizontal light bands



Notes

Before solving the problem, print the Print Quality Test Pages. From the home screen, touch **Settings > Troubleshooting > Print Quality Test Pages**.

1. Perform the following tests:

- a. Check if the printer is using a genuine and supported Lexmark toner cartridge.

Notes

If the cartridge is not supported, then install a supported one.

- b. Print the document.

Do horizontal light bands appear on prints?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

2. Perform the following tests:

- a. Remove, and then insert the imaging unit.

Warning—Potential Damage

Do not expose the imaging unit to direct light. Extended exposure to light may cause print quality problems.

Warning—Potential Damage

Do not touch the photoconductor drum. Doing so may affect the quality of future print jobs.

- b. Print the document.

Do horizontal light bands appear on prints?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

3. Perform the following tests:

- a. Replace the imaging unit.
- b. Print the document.

Do horizontal light bands appear on prints?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

4. Perform the following tests:

- a. Turn off the printer, wait for 10 seconds, and then turn on the printer.
- b. Print the document.

Do horizontal light bands appear on prints?

- **Yes:**

- Contact [customer support](#).
- **No:**
The problem is solved.

Vertical light bands



Before solving the problem, print the Print Quality Test Pages. From the control panel, navigate to **Settings › Troubleshooting › Print Quality Test Pages**.

Note: Use tray 1 to print the sample pages and make sure that the paper is loaded in the portrait orientation.

Check if the printer is using a genuine and supported Lexmark toner cartridge.

Note: If the cartridge is not supported, then install a supported one.

If the problem persists, then contact [customer support](#).

Vertical white lines



Before solving the problem, print the Print Quality Test Pages. From the control panel, navigate to **Settings › Troubleshooting › Print Quality Test Pages**.

Note: Use tray 1 to print the sample pages and make sure that the paper is loaded in the portrait orientation.

Try one or more of the following:

- Check if the printer is using a genuine and supported Lexmark toner cartridge.

Note: If the cartridge is not supported, then install a supported one.

- Depending on your operating system, specify the paper type from the Printing Preferences or Print dialog. Make sure that the setting matches the paper loaded.

Note: You can also change the setting on the printer control panel. Navigate to **Settings > Paper > Tray Configuration > Paper Size/Type**.

If the problem persists, then contact [customer support](#).

Vertical dark bands



Notes

Before solving the problem, print the Print Quality Test Pages. From the home screen, touch **Settings > Troubleshooting > Print Quality Test Pages**.

1. Perform the following tests:
 - a. Check if the printer is using a genuine and supported Lexmark toner cartridge.

Notes

If the cartridge is not supported, then install a supported one.

- b. Print the document.

Do vertical dark bands appear on prints?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

2. Perform the following tests:

- a. Remove the toner cartridge, and then remove the imaging unit.

Warning—Potential Damage

Do not expose the imaging unit to direct light for more than 10 minutes. Extended exposure to light may cause print quality problems.

Warning—Potential Damage

Do not touch the photoconductor drum under the imaging unit. Doing so may affect the quality of future print jobs.

- b. Insert the imaging unit, and then insert the cartridge.
- c. Print the document.

Do vertical dark bands appear on prints?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

3. Perform the following tests:

- a. Remove the imaging unit.

Warning—Potential Damage

Do not expose the imaging unit to direct light for more than 10 minutes. Extended exposure to light may cause print quality problems.

Warning—Potential Damage

Do not touch the photoconductor drum under the imaging unit. Doing so may affect the quality of future print jobs.

- b. Remove any packing material that is stuck on the imaging unit.

Notes

Make sure to remove any obstruction between the charge roller and photoconductor drum.

- c. Insert the imaging unit.
- d. Print the document.

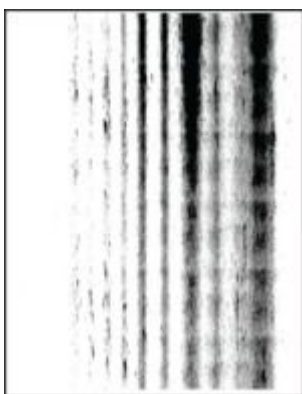
Do vertical dark bands appear on prints?

- **Yes:**
Go to the next step.
 - **No:**
The problem is solved.
4. Perform the following tests:
- a. Check if a bright light enters the right side of the printer, and move the printer if necessary.
 - b. Print the document.

Do vertical dark bands appear on prints?

- **Yes:**
Contact [customer support](#).
- **No:**
The problem is solved.

Vertical dark lines or streaks



Note: Before solving the problem, print the Print Quality Test Pages. From the home screen, touch **Settings > Troubleshooting > Print Quality Test Pages**.

1. Perform the following tests:
- a. Check if the printer is using a genuine and supported Lexmark toner cartridge.

Note: If the cartridge is not supported, then install a supported one.

- b. Print the document.

Do vertical dark lines or streaks appear on prints?

- **Yes:**
Go to the next step.
 - **No:**
The problem is solved.
2. Perform the following tests:
- a. Remove, and then insert the imaging unit.

Warning—Potential Damage

Do not expose the imaging unit to direct light for more than 10 minutes. Extended exposure to light can cause print quality problems.

Warning—Potential Damage

Do not touch the photoconductor drum under the imaging unit. Doing so may affect the quality of future print jobs.

- b. Print the document.

Do vertical dark lines or streaks appear on prints?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

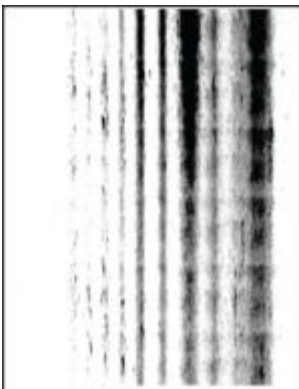
3. Perform the following tests:

- a. Replace the imaging unit.
- b. Print the document.

Do vertical dark lines or streaks appear on prints?

- **Yes:**
Contact [customer support](#).
- **No:**
The problem is solved.

Vertical dark streaks with print missing



Before solving the problem, print the Print Quality Test Pages. From the control panel, navigate to **Settings** › **Troubleshooting** › **Print Quality Test Pages**.

Note: Use tray 1 to print the sample pages and make sure that the paper is loaded in the portrait orientation.

Try one or more of the following:

- Check if the printer is using a genuine and supported Lexmark toner cartridge.

Note: If the cartridge is not supported, then install a supported one.

- Make sure that all packing material is removed from the imaging unit and toner cartridge.

If the problem persists, then contact [customer support](#).

Repeating defects



Note: Before solving the problem, print the Print Quality Test Pages. From the home screen, touch **Settings > Troubleshooting > Print Quality Test Pages**.

1. Perform the following tests:

Using the Print Quality Test Pages, check if the distance between the repeating defects is equal to any of the following:

- 97 mm (3.82 in.)
- 47 mm (1.85 in.)
- 38 mm (1.5 in.)

Does the distance between the repeating defects match any of the measurements?

- **Yes:**
Go to the next step.
- **No:**
Take note of the distance, and then contact [customer support](#).

2. Perform the following tests:

- a. Replace the imaging unit.
- b. Print the document.

Do the repeating defects appear?

- **Yes:**
Contact [customer support](#).
- **No:**

The problem is solved.

Print jobs do not print

1. Perform the following tests:

- a. From the document you are trying to print, open the Print dialog, and then check if you have selected the correct printer.
- b. Print the document.

Is the document printed?

- **Yes:**
The problem is solved.
- **No:**
Go to the next step.

2. Perform the following tests:

- a. Check if the printer is on.
- b. Resolve any error messages that appear on the display.
- c. Print the document.

Is the document printed?

- **Yes:**
The problem is solved.
- **No:**
Go to the next step.

3. Perform the following tests:

- a. Check if the ports are working and if the cables are securely connected to the computer and the printer.

For more information, see the setup documentation that came with the printer.

- b. Print the document.

Is the document printed?

- **Yes:**
The problem is solved.
- **No:**
Go to the next step.

4. Perform the following tests:

- a. Turn off the printer, wait for about 10 seconds, and then turn on the printer.
- b. Print the document.

Is the document printed?

- **Yes:**
The problem is solved.
- **No:**
Go to the next step.

5. Perform the following tests:

- a. Remove, and then reinstall the print driver.
- b. Print the document.

Is the document printed?

- **Yes:**
The problem is solved.
- **No:**
Contact [customer support](#).

Confidential and other held documents do not print

1. Perform the following tests:
 - a. From the control panel, check if the documents appear in the Held Jobs list.

Note: If the documents are not listed, then print the documents using the Print and Hold options.

- b. Print the documents.

Are the documents printed?

- **Yes:**
The problem is solved.
- **No:**
Go to the next step.

2. The print job may contain a formatting error or invalid data.

- Delete the print job, and then send it again.
- For PDF files, generate a new file, and then print the documents.

Are the documents printed?

- **Yes:**
The problem is solved.
- **No:**
Go to the next step.

3. Perform the following tests:

- a. Open the Printing Preferences dialog.
- b. From the Print and Hold tab, click **Use Print and Hold**, and then click **Keep duplicate documents**.
- c. Enter a PIN, and then save the changes.
- d. Send the print job.
- e. Save and name each job differently.
- f. Send the job individually.

For Windows users

1. Open the Printing Preferences dialog.
2. From the Print and Hold tab, click **Use Print and Hold**, and then click **Keep duplicate documents**.
3. Enter a PIN, and then save the changes.
4. Send the print job.

For Macintosh users

1. Save and name each job differently.
2. Send the job individually.

Are the documents printed?

- **Yes:**
The problem is solved.
 - **No:**
Go to the next step.
4. Perform the following tests:
 - a. Delete some held jobs to free up printer memory.
 - b. Print the documents.

Are the documents printed?

- **Yes:**
The problem is solved.
 - **No:**
Go to the next step.
5. Perform the following tests:
 - a. Add printer memory.
 - b. Print the documents.

Are the documents printed?

- **Yes:**
The problem is solved.
- **No:**
Contact [customer support](#).

Job prints from the wrong tray or on the wrong paper

1. Perform the following tests:
 - a. Check if you are printing on the correct paper.
 - b. Print the document.

Is the document printed on the correct paper?

- **Yes:**
Go to the next step.
 - **No:**
Load the correct paper size and paper type.
2. Perform the following tests:
 - a. Depending on your operating system, specify the paper size and paper type from the Printing Preferences or Print dialog.

Note: You can also change the settings on the printer control panel. From the home screen, touch **Settings > Paper > Tray Configuration > Paper Size/Type**.

- b. Make sure that the settings match the paper loaded.

- c. Print the document.

Is the document printed on the correct paper?

- **Yes:**
The problem is solved.
- **No:**
Go to the next step.

- 3. Perform the following tests:

- a. Check if the trays are linked.

For more information, see [Linking trays on page 43](#).

- b. Print the document.

Is the document printed from the correct tray?

- **Yes:**
The problem is solved.
- **No:**
Contact [customer support](#).

Slow printing

- 1. Make sure that the printer cable is securely connected to the printer and to the computer, print server, option, or other network device.

Is the printer printing slow?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

- 2. Perform the following tests:

- a. Make sure that the printer is not in Quiet Mode.

From the home screen, touch **Settings > Device > Maintenance > Configuration Menu > Device Operations > Quiet Mode**.

- b. Print the document.

Is the printer printing slow?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

- 3. Perform the following tests:

- a. Depending on your operating system, specify the print resolution from the Printing Preferences or Print dialog.
- b. Set the resolution to **600 dpi**.
- c. Print the document.

Is the printer printing slow?

- **Yes:**

Go to the next step.

- **No:**

The problem is solved.

4. Perform the following tests:

- a. From the home screen, touch **Settings > Print > Quality > Print Resolution**.
- b. Set the resolution to **600 dpi**.
- c. Print the document.

Is the printer printing slow?

- **Yes:**

Go to the next step.

- **No:**

The problem is solved.

5. Perform the following tests:

- a. Depending on your operating system, specify the paper type from the Printing Preferences or Print dialog.

Notes

- Make sure that the setting matches the paper loaded.
- You can also change the setting on the printer control panel.
- Heavier paper prints more slowly.
- Paper narrower than letter, A4, and legal may print more slowly.

- b. Print the document.

Is the printer printing slow?

- **Yes:**

Go to the next step.

- **No:**

The problem is solved.

6. Perform the following tests:

- a. Make sure that the printer settings for texture and weight match the paper being loaded.

From the home screen, touch **Settings > Paper > Media Configuration > Media Types**.

Note: Rough paper textures and heavy paper weights may print more slowly.

- b. Print the document.

Is the printer printing slow?

- **Yes:**

Go to the next step.

- **No:**

The problem is solved.

7. Remove held jobs.

Is the printer printing slow?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

8. Perform the following tests:

- a. Make sure that the printer is not overheating.

Notes

- Allow the printer to cool down after a long print job.
- Observe the recommended ambient temperature for the printer. For more information, see [Selecting a location for the printer on page 24](#).

- b. Print the document.

Is the printer printing slow?

- **Yes:**
Contact [customer support](#).
- **No:**
The problem is solved.

The printer is not responding

1. Check if the power cord is connected to the electrical outlet.



CAUTION—POTENTIAL INJURY

To avoid the risk of fire or electrical shock, connect the power cord to an appropriately rated and properly grounded electrical outlet that is near the product and easily accessible.

Is the printer responding?

- **Yes:**
The problem is solved.
- **No:**
Go to the next step.

2. Check if the electrical outlet is turned off by a switch or breaker.

Is the electrical outlet turned off by a switch or breaker?

- **Yes:**
Turn on the switch or reset the breaker.
- **No:**
Go to the next step.

3. Check if the printer is on.

Is the printer on?

- **Yes:**
Go to the next step.
- **No:**
Turn on the printer.

4. Check if the printer is in Sleep or Hibernate mode.

Is the printer in Sleep or Hibernate mode?

- **Yes:**
Press the power button to wake the printer.
- **No:**
Go to the next step.

5. Check if the cables connecting the printer and the computer are inserted to the correct ports.

Are the cables inserted to the correct ports?

- **Yes:**
Go to the next step.
- **No:**
Insert the cables to the correct ports.

6. Turn off the printer, install the hardware options, and then turn on the printer.

For more information, see the documentation that came with the option.

Is the printer responding?

- **Yes:**
The problem is solved.
- **No:**
Go to the next step.

7. Install the correct print driver.

Is the printer responding?

- **Yes:**
The problem is solved.
- **No:**
Go to the next step.

8. Turn off the printer, wait for about 10 seconds, and then turn on the printer.

Is the printer responding?

- **Yes:**
The problem is solved.
- **No:**
Contact [customer support](#).

Unable to read flash drive

1. Check if the printer is not busy processing another print job.

Is the printer ready?

- **Yes:**
Go to step 3.
 - **No:**
Go to the next step.
2. Perform the following tests:
 - Wait for the printer to finish processing the other job.
 - Remove, and then insert the flash drive.

Does the printer recognize the flash drive?

- **Yes:**
The problem is solved.
 - **No:**
Go to the next step.
3. Check if the flash drive is inserted into the front USB port.

Note: The flash drive does not work when it is inserted into the rear USB port.

Is the flash drive inserted into the correct port?

- **Yes:**
Go to step 5.
 - **No:**
Go to the next step.
4. Insert the flash drive into the correct port.

Does the printer recognize the flash drive?

- **Yes:**
The problem is solved.
 - **No:**
Go to the next step.
5. Check if the flash drive is supported. For more information, see [Supported flash drives and file types on page 74](#).

Is the flash drive supported?

- **Yes:**
Go to step 7.
 - **No:**
Go to the next step.
6. Insert a supported flash drive.

Does the printer recognize the flash drive?

- **Yes:**
The problem is solved.
 - **No:**
Go to the next step.
7. Remove, and then insert the flash drive.

Does the printer recognize the flash drive?

- **Yes:**
The problem is solved.
- **No:**
Contact [customer support](#).

Enabling the USB port

From the home screen, touch **Settings** › **Network/Ports** › **USB** › **Enable USB Port**.

Indicator light is alternating between blue and blinking red

A communication issue has occurred between the controller board and the control panel card.

1. Turn off the printer.
2. Unplug the power cord from the electrical outlet, and then wait for 10 seconds.
3. Connect the power cord to the electrical outlet.



CAUTION—POTENTIAL INJURY

To avoid the risk of fire or electrical shock, connect the power cord to an appropriately rated and properly grounded electrical outlet that is near the product and easily accessible.

4. Turn on the printer.

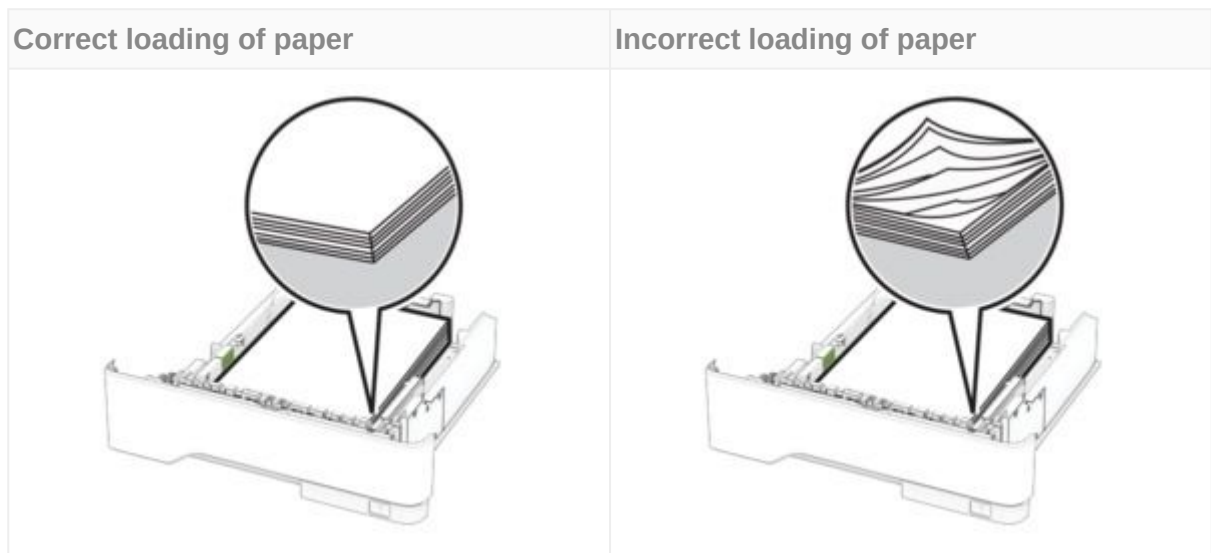
If the problem persists, then contact [customer support](#).

Clearing jams

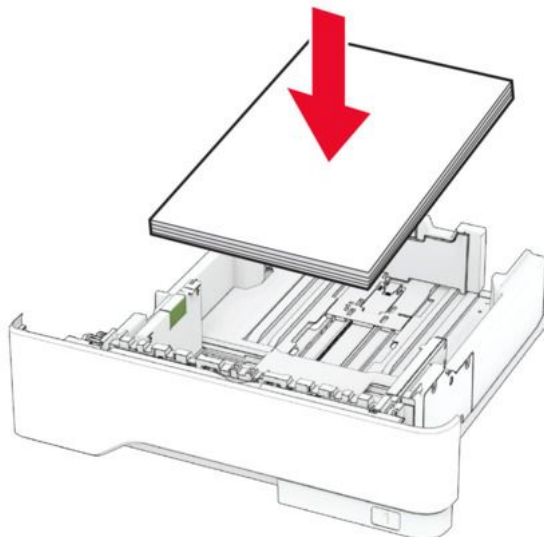
Avoiding jams

Load paper properly

- Make sure that the paper lies flat in the tray.



- Do not load or remove a tray while the printer is printing.
- Do not load too much paper. Make sure that the stack height is below the maximum fill line.
- Do not slide paper into the tray. Load paper as shown in the illustration.



- Make sure that the paper guides are positioned correctly and are not pressing tightly against the paper or envelopes.
- Push the tray firmly into the printer after loading paper.

Use recommended paper

- Use only recommended paper or specialty paper.
- Do not load paper that is wrinkled, creased, damp, bent, or curled.
- Flex, fan, and align the paper edges before loading.



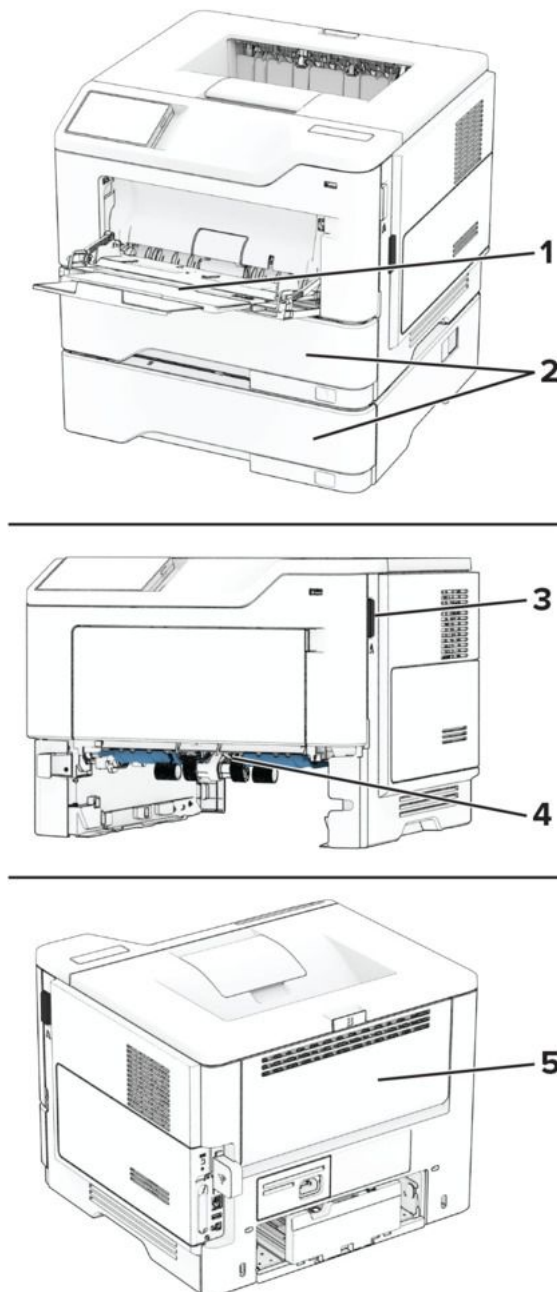
- Do not use paper that has been cut or trimmed by hand.
- Do not mix paper sizes, weights, or types in the same tray.

- Make sure that the paper size and type are set correctly on the computer or printer control panel.
- Store paper according to manufacturer recommendations.

Identifying jam locations

Notes

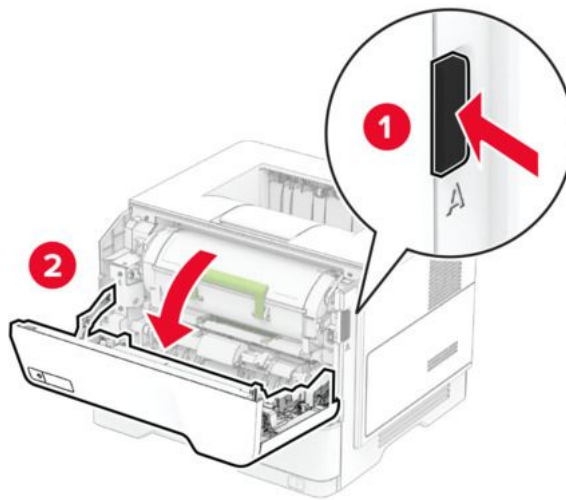
- When Jam Assist is set to On, the printer flushes blank pages or pages with partial prints after a jammed page has been cleared. Check your printed output for blank pages.
- When Jam Recovery is set to On or Auto, the printer reprints jammed pages.



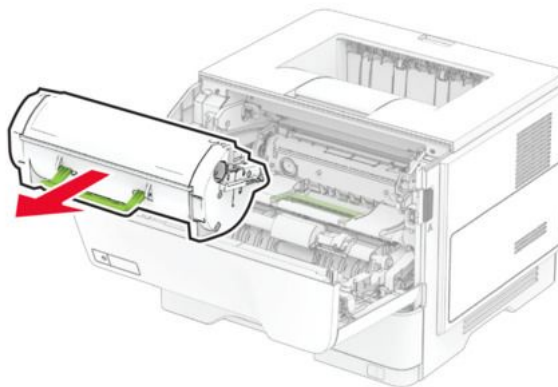
	Jam locations
1	Multipurpose feeder
2	Trays
3	Door A
4	Duplex unit
5	Door B

Paper jam in door A

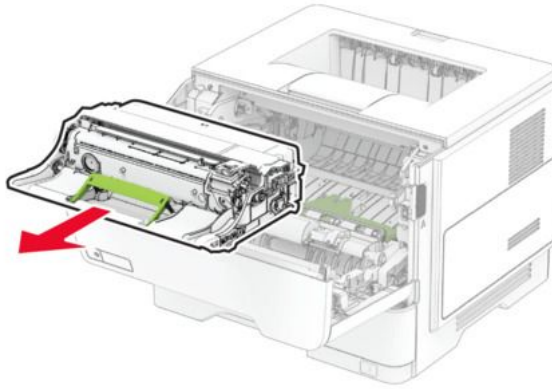
1. Open door A.



2. Remove the toner cartridge.



3. Remove the imaging unit.

**Warning—Potential Damage**

Do not expose the imaging unit to direct light for more than 10 minutes. Extended exposure to light may cause print quality problems.

Warning—Potential Damage

Do not touch the photoconductor drum. Doing so may affect the quality of future print jobs.



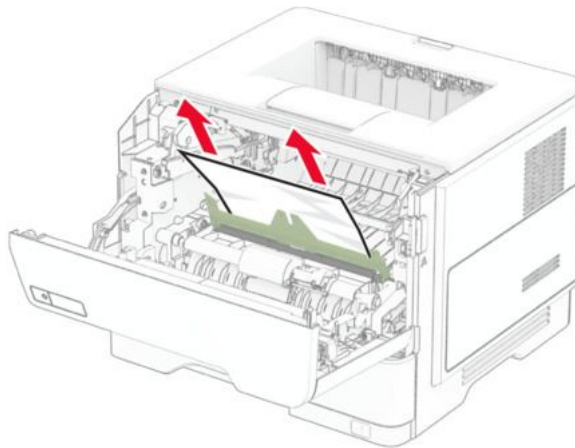
4. Remove the jammed paper.



CAUTION—HOT SURFACE

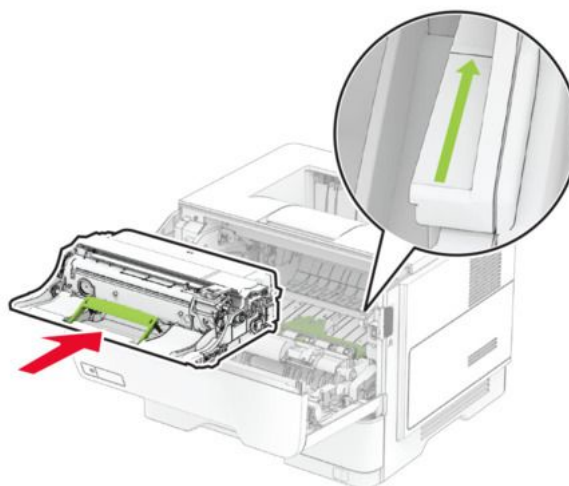
The inside of the printer might be hot. To reduce the risk of injury from a hot component, allow the surface to cool before touching it.

Note: Make sure that all paper fragments are removed.



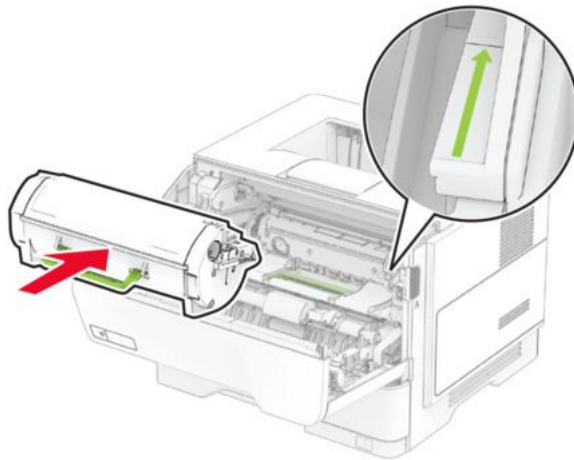
5. Insert the imaging unit.

Note: Use the arrows inside the printer as guides.



6. Insert the toner cartridge.

Note: Use the arrows inside the printer as guides.



7. Close door A.

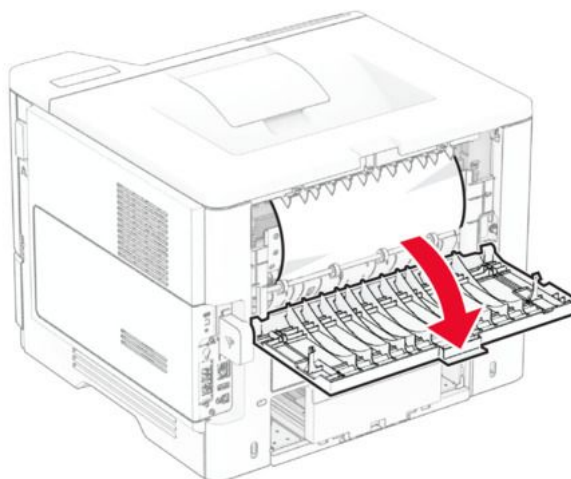
Paper jam in door B

1. Open door B.



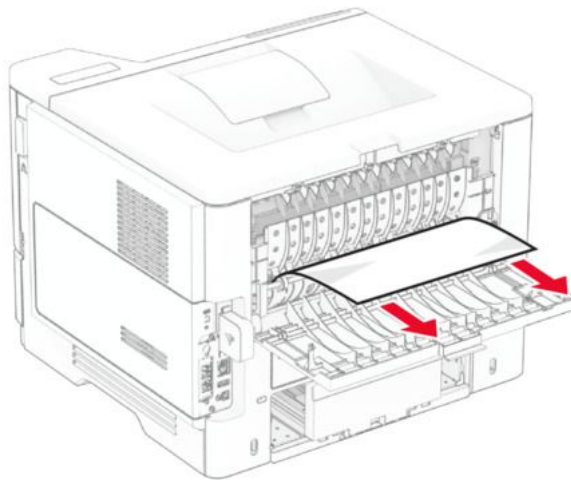
CAUTION—HOT SURFACE

The inside of the printer might be hot. To reduce the risk of injury from a hot component, allow the surface to cool before touching it.



2. Remove the jammed paper.

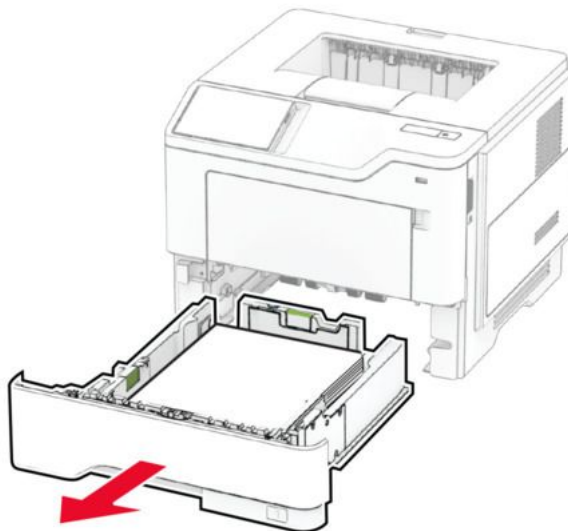
Note: Make sure that all paper fragments are removed.



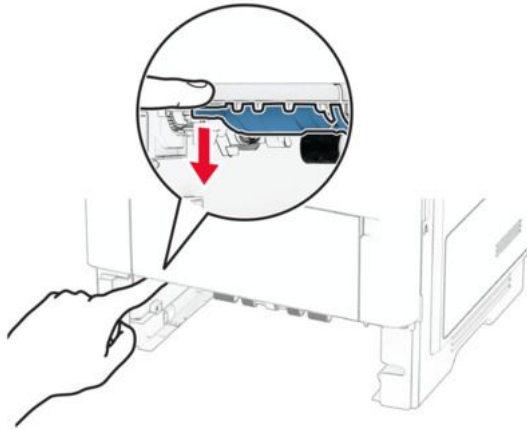
3. Close door B.

Paper jam in the duplex unit

1. Remove the tray.

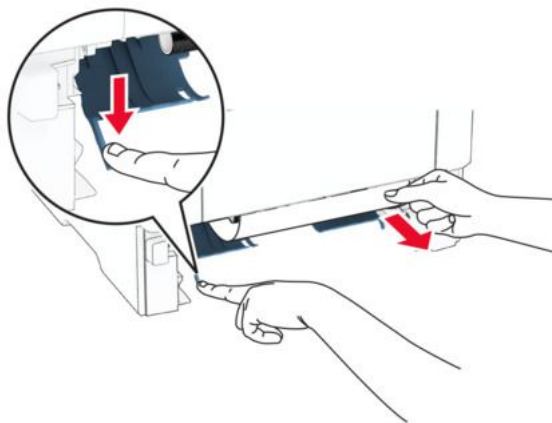


2. Push the duplex unit latch to open the duplex unit.



3. Remove the jammed paper.

Note: Make sure that all paper fragments are removed.



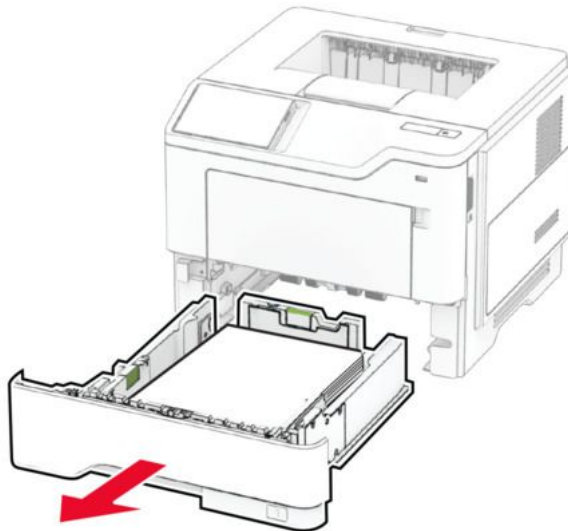
4. Insert the tray.

Paper jam in trays

1. Remove the tray.

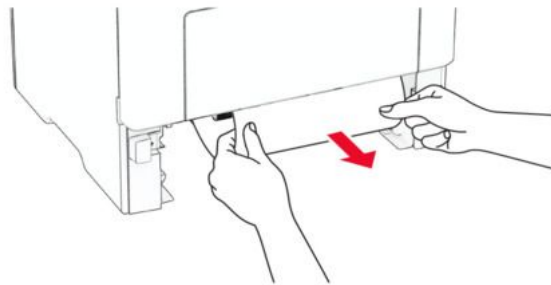
Warning—Potential Damage

To prevent damage from electrostatic discharge, touch any exposed metal frame of the printer before accessing or touching interior areas of the printer.



2. Remove the jammed paper.

Note: Make sure that all paper fragments are removed.

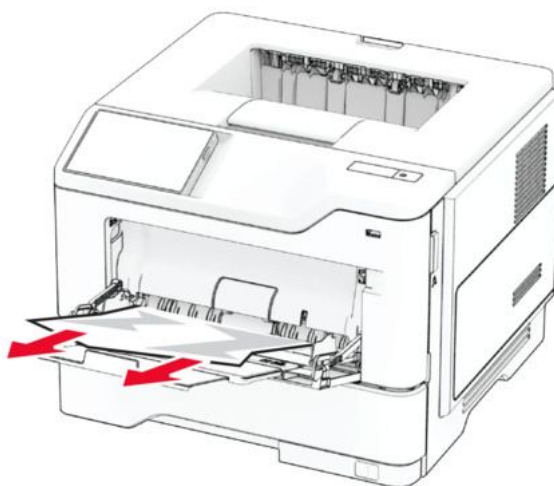


3. Insert the tray.

Paper jam in the multipurpose feeder

1. Remove paper from the multipurpose feeder.
2. Remove the jammed paper.

Note: Make sure that all paper fragments are removed.



3. Reload paper, and then adjust the paper guide.

Network connection problems

Cannot open Embedded Web Server

1. Perform the following tests:
 - a. Check if the printer is on.
 - b. Access the printer Embedded Web Server (EWS).

Can you open the EWS?

- **Yes:**
The problem is solved.
- **No:**
Go to the next step.

2. Perform the following tests:
 - a. Make sure that the printer IP address is correct.

Notes

- View the IP address on the home screen.
- An IP address appears as four sets of numbers separated by periods, such as 123.123.123.123.

- b. Access the EWS.

Can you open the EWS?

- **Yes:**
The problem is solved.
- **No:**
Go to the next step.

3. Perform the following tests:
 - a. Make sure that you installed a supported browser:

- Internet Explorer version 11 or later
- Microsoft Edge
- Safari version 6 or later
- Google Chrome™ version 32 or later
- Mozilla Firefox version 24 or later

b. Access the EWS.

Can you open the EWS?

- **Yes:**
The problem is solved.
- **No:**
Go to the next step.

4. Perform the following tests:

a. Check if the network connection is working.

Note: If the connection is not working, then contact your administrator.

b. Access the EWS.

Can you open the EWS?

- **Yes:**
The problem is solved.
- **No:**
Go to the next step.

5. Perform the following tests:

- a. Make sure that the cable connections to the printer and print server are secure. For more information, see the documentation that came with the print server.
- b. Access the EWS.

Can you open the EWS?

- **Yes:**
The problem is solved.
- **No:**
Go to the next step.

6. Perform the following tests:

a. Check if the web proxy servers are disabled.

Note: If the servers are disabled, then contact your administrator.

b. Access the EWS.

Can you open the EWS?

- **Yes:**
The problem is solved.
- **No:**
Contact [customer support](#).

Cannot connect the printer to the Wi-Fi network

1. Make sure that Active Adapter is set to Auto.

From the home screen, touch **Settings > Network/Ports > Network Overview > Active Adapter > Auto**.

Can the printer connect to the Wi-Fi network?

- **Yes:**
The problem is solved.
- **No:**
Go to the next step.

2. Check if the correct Wi-Fi network is selected.

Note: Some routers may share the default SSID.

Are you connecting to the correct Wi-Fi network?

- **Yes:**
Go to step 4.
- **No:**
Go to the next step.

3. Connect to the correct Wi-Fi network. For more information, see [Connecting the printer to a Wi-Fi network on page 64](#).

Can the printer connect to the Wi-Fi network?

- **Yes:**
The problem is solved.
- **No:**
Go to the next step.

4. Check the wireless security mode.

From the home screen, touch **Settings > Network/Ports > Wireless > Wireless Security Mode**.

Is the correct wireless security mode selected?

- **Yes:**
Go to step 6.
- **No:**
Go to the next step.

5. Select the correct wireless security mode.

Can the printer connect to the Wi-Fi network?

- **Yes:**
The problem is solved.
- **No:**
Go to the next step.

6. Make sure that you entered the correct network password.

Note: Take note of the spaces, numbers, and capitalization in the password.

Can the printer connect to the Wi-Fi network?

- **Yes:**
The problem is solved.
- **No:**
Contact [customer support](#).

Hardware options problems

Cannot detect internal option

1. Turn off the printer, wait for about 10 seconds, and then turn on the printer.

Does the printer detect the internal option?

- **Yes:**
The problem is solved.
- **No:**
Go to the next step.

2. Print the Menu Settings Page, and then check if the internal option appears in the Installed Features list.

Is the internal option listed?

- **Yes:**
Go to step 4.
- **No:**
Go to the next step.

3. Perform the following tests:

- a. Turn off the printer, and then unplug the power cord from the electrical outlet.
- b. Make sure that the internal option is installed into the appropriate connector on the controller board.
- c. Connect the power cord to the electrical outlet, and then turn on the printer.



CAUTION—POTENTIAL INJURY

To avoid the risk of fire or electrical shock, connect the power cord to an appropriately rated and properly grounded electrical outlet that is near the product and easily accessible.

Does the printer detect the internal option?

- **Yes:**
The problem is solved.

- **No:**
Go to the next step.
- 4. Perform the following tests:
 - a. Check if the internal option is available in the print driver.

Note: If necessary, manually add the internal option in the print driver to make it available for print jobs. For more information, see [Adding available options in the print driver on page 46](#).

- b. Print the document.

Does the printer detect the internal option?

- **Yes:**
The problem is solved.
- **No:**
Contact [customer support](#).

Defective flash detected

Try one or more of the following:

- Replace the defective intelligent storage drive.
- From the home screen, touch **Continue** to ignore the message and continue printing.
- Cancel the current print job.

Not enough free space in flash memory for resources

Try one or more of the following:

- Touch **Continue** to clear the message and continue printing.
- Delete fonts, macros, and other data stored in the flash memory.
- Install a hard disk.

Note: Downloaded fonts and macros that are not previously stored in the flash memory are deleted.

Issues with supplies

Replace cartridge, printer region mismatch

To correct this problem, purchase a cartridge with the correct region that matches the printer region, or purchase a worldwide cartridge.

- The first number in the message after 42 indicates the region of the printer.
- The second number in the message after 42 indicates the region of the cartridge.

Region	Region code
Worldwide or Undefined region	0
North America (United States, Canada), Australia, New Zealand	1
European Union, Iceland, Liechtenstein, Norway, Switzerland, and United Kingdom	2
Asia Pacific	3
Latin America, Mexico, and Puerto Rico	4
Rest of Europe, Middle East, Africa	5
Invalid region	9

Notes

- To find the printer and toner cartridge region codes, print the Print Quality Test Pages. From the control panel, navigate to **Settings › Troubleshooting › Print Quality Test Pages**.

Refilled regular cartridge

The printer has detected a Lexmark Regular cartridge that has been refilled with non-genuine toner by a party other than Lexmark.

Select **OK** to continue.

All printer component life indicators are designed to function with Lexmark supplies and parts and may deliver unpredictable results when using supplies or parts in your Lexmark printer that are remanufactured by parties other than Lexmark.

For more information, see the printer statement of limited warranty.

Non-Lexmark supply

The printer has detected a non-Lexmark supply or part installed in the printer.

Your Lexmark printer is designed to function best with genuine Lexmark supplies and parts. Use of third-party supplies or parts may affect the performance, reliability, or life of the printer and its imaging components.

All life indicators are designed to function with Lexmark supplies and parts and may deliver unpredictable results if third-party supplies or parts are used. Imaging component usage beyond the intended life may damage your Lexmark printer or associated components.

Warning—Potential Damage

Use of third-party supplies or parts can affect warranty coverage. Damage caused by the use of third-party supplies or parts may not be covered by the warranty.

To accept any and all of these risks and to proceed with the use of non-genuine supplies or parts in your printer, touch and hold the error message on the display using two fingers for 15 seconds. When a confirmation dialog box appears, touch **Continue**.

If you do not want to accept these risks, then remove the third-party supply or part from your printer and install a genuine Lexmark supply or part. For more information, see [Using genuine Lexmark parts and supplies on page 141](#).

If the printer does not print after clearing the error message, then reset the supply usage counter.

1. From the home screen, touch **Settings > Device > Maintenance > Configuration Menu > Supply Usage And Counters**.
2. Select the part or supply that you want to reset, and then touch **Start**.
3. Read the warning message, and then touch **Continue**.
4. Using two fingers, touch the display for 15 seconds to clear the message.

Note: If you are unable to reset the supply usage counters, then return the supply item to the place of purchase.

Paper feed problems

Envelope seals when printing

1. Perform the following tests:
 - a. Use an envelope that has been stored in a dry environment.

Note: Printing on envelopes with high moisture content can seal the flaps.

- b. Send the print job.

Does the envelope seal when printing?

- **Yes:**
Go to the next step.
 - **No:**
The problem is solved.
2. Perform the following tests:
 - a. Make sure that paper type is set to Envelope.
From the home screen, touch **Settings > Paper > Tray Configuration > Paper Size/Type**.
 - b. Send the print job.

Does the envelope seal when printing?

- **Yes:**
Contact [customer support](#).
- **No:**
The problem is solved.

Collated printing does not work

1. Perform the following tests:
 - a. From the home screen, touch **Settings > Print > Layout > Collate**.
 - b. Touch **On [1,2,1,2,1,2]**.
 - c. Print the document.

Is the document collated correctly?

- **Yes:**
The problem is solved.
- **No:**
Go to the next step.

2. Perform the following tests:
 - a. From the document that you are trying to print, open the Print dialog, and then select **Collate**.
 - b. Print the document.

Is the document collated correctly?

- **Yes:**
The problem is solved.
- **No:**
Go to the next step.

3. Perform the following tests:
 - a. Reduce the number of pages to print.
 - b. Print the document.

Are the pages collated correctly?

- **Yes:**
The problem is solved.
- **No:**
Contact [customer support](#).

Tray linking does not work

1. Perform the following tests:
 - a. Check if the trays contain the same paper size and paper type.
 - b. Check if the paper guides are positioned correctly.
 - c. Print the document.

Do the trays link correctly?

- **Yes:**
The problem is solved.
- **No:**
Go to the next step.

2. Perform the following tests:
 - a. From the home screen, touch **Settings > Paper > Tray Configuration > Paper Size/Type**.
 - b. Set the paper size and paper type to match the paper loaded in the linked trays.
 - c. Print the document.

Do the trays link correctly?

- **Yes:**
The problem is solved.
- **No:**
Go to the next step.

3. Perform the following tests:

- a. Make sure that Tray Linking is set to Automatic. For more information, see [Linking trays on page 43](#).
- b. Print the document.

Do the trays link correctly?

- **Yes:**
The problem is solved.
- **No:**
Contact [customer support](#).

Paper frequently jams

1. Perform the following tests:

- a. Remove the tray.
- b. Check if paper is loaded correctly.

Notes

- Make sure that the paper guides are positioned correctly.
- Make sure that the stack height is below the maximum paper fill indicator.
- Make sure to print on recommended paper size and type.

- c. Insert the tray.
- d. Print the document.

Do paper jams occur frequently?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

2. Perform the following tests:

- a. From the home screen, touch **Settings > Paper > Tray Configuration > Paper Size/Type**.
- b. Set the correct paper size and type.
- c. Print the document.

Do paper jams occur frequently?

- **Yes:**
Go to the next step.
- **No:**
The problem is solved.

3. Perform the following tests:
 - a. Load paper from a fresh package.

Note: Paper absorbs moisture due to high humidity. Store paper in its original wrapper until you are ready to use it.

- b. Print the document.

Do paper jams occur frequently?

- **Yes:**
Contact [customer support](#).
- **No:**
The problem is solved.

Jammed pages are not reprinted

1. Perform the following tests:
 - a. From the home screen, touch **Settings > Device > Notifications > Jam Content Recovery**.
 - b. In the Jam Recovery menu, touch **On** or **Auto**.
 - c. Print the document.

Are the jammed pages reprinted?

- **Yes:**
The problem is solved.
- **No:**
Contact [customer support](#).

Contacting customer support

Before contacting customer support, make sure to have the following information:

- Printer problem
- Error message
- Printer model type and serial number

Go to <https://support.lexmark.com> to receive email or chat support, or browse through the library of manuals, support documentation, drivers, and other downloads.

Technical support via telephone is also available. In the U.S. or Canada, call 1-800-539-6275. For other countries or regions, go to www.lexmark.com/supportdirectory.

Recycle and dispose

| Recycling Lexmark products

To return Lexmark products for recycling:

1. Go to www.lexmark.com/recycle.
2. Select your country or region.
3. Select a recycling program.
4. Follow the instructions on the screen.

| Recycling Lexmark packaging

Lexmark continually strives to minimize packaging. Less packaging helps to ensure that Lexmark printers are transported in the most efficient and environmentally sensitive manner and that there is less packaging to dispose of. These efficiencies result in fewer greenhouse emissions, energy savings, and natural resource savings. Lexmark also offers recycling of packaging components in some countries or regions. For more information, go to www.lexmark.com/recycle, and then choose your country or region. Information on available packaging recycling programs is included with the information on product recycling.

Lexmark cartons are 100% recyclable where corrugated recycling facilities exist. Facilities may not exist in your area.

The foam used in Lexmark packaging is recyclable where foam recycling facilities exist. Facilities may not exist in your area.

When you return a cartridge to Lexmark, you can reuse the box that the cartridge came in. Lexmark recycles the box.

Notices

Product information

Product name:

M3346, M3350, MS531dw, MS631dw, MS632dwe, and MS639 Printers

Machine type:

4602

Models:

470, 480, 630, 670, 675, 680, 685, 695

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Edition notices

September 2025

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For Lexmark technical support, go to <https://support.lexmark.com>.

For information on Lexmark's privacy policy governing the use of this product, go to www.lexmark.com/privacy.

For information on supplies and downloads, go to www.lexmark.com.

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PCL® is a registered trademark of the Hewlett-Packard Company. PCL is Hewlett-Packard Company's designation of a set of printer commands (language) and functions included in its printer products. This printer is intended to be compatible with the PCL language. This means the printer recognizes PCL commands used in various application programs, and that the printer emulates the functions corresponding to the commands.

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Wi-Fi®, Wi-Fi Direct®, and Wi-Fi Protected Access® are registered trademarks of Wi-Fi Alliance®. WPA™, WPA2™, and Wi-Fi Protected Setup™ are trademarks of Wi-Fi Alliance®.

All other trademarks are the property of their respective owners.

Licensing notices

All licensing notices associated with this product can be viewed from the CD:\NOTICES directory of the installation software CD.

STATEMENT OF LIMITED WARRANTY FOR LEXMARK LASER PRINTERS, LEXMARK LED PRINTERS, AND LEXMARK MULTIFUNCTION LASER PRINTERS

Lexmark International, Inc., Lexington, KY

This limited warranty applies to the United States and Canada. For customers outside the U.S., refer to the country-specific warranty information that came with your product.

This limited warranty applies to this product only if it was originally purchased for your use, and not for resale, from Lexmark or a Lexmark Remarketer, referred to in this statement as "Remarketer."

Limited warranty

Lexmark warrants that this product:

—Is manufactured from new parts, or new and serviceable used parts, which perform like new parts

—Is, during normal use, free from defects in material and workmanship

If this product does not function as warranted during the warranty period, contact a Remarketer or Lexmark for repair or replacement (at Lexmark's option).

If this product is a feature or option, this statement applies only when that feature or option is used with the product for which it was intended. To obtain warranty service, you may be required to present the feature or option with the product.

If you transfer this product to another user, warranty service under the terms of this statement is available to that user for the remainder of the warranty period. You should transfer proof of original purchase and this statement to that user.

Limited warranty service

The warranty period starts on the date of original purchase as shown on the purchase receipt and ends 12 months later provided that the warranty period for any supplies and for any maintenance items included with the printer shall end earlier if it, or its original contents, are substantially used up, depleted, or consumed. Fuser Units, Transfer/Transport Units, Paper Feed items, if any, and any other items for which a Maintenance Kit is available are substantially consumed when the printer displays a "Life Warning" or "Scheduled Maintenance" message for such item.

To obtain warranty service you may be required to present proof of original purchase. You may be required to deliver your product to the Remarketer or Lexmark, or ship it prepaid and suitably packaged to a Lexmark designated location. You are responsible for loss of, or damage to, a product in transit to the Remarketer or the Lexmark designated location.

When warranty service involves the exchange of a product or part, the item replaced becomes the property of the Remarketer or Lexmark. The replacement may be a new or repaired item.

The replacement item assumes the remaining warranty period of the original product.

Replacement is not available to you if the product you present for exchange is defaced, altered, in need of a repair not included in warranty service, damaged beyond repair, or if the product is not free of all legal obligations, restrictions, liens, and encumbrances.

As part of your warranty service and/or replacement, Lexmark may update the firmware in your printer to the latest version. Firmware updates may modify printer settings and cause counterfeit and/or unauthorized products, supplies, parts, materials (such as toners and inks), software, or interfaces to stop working. Authorized use of genuine Lexmark products will not be impacted.

Before you present this product for warranty service, remove all print cartridges, programs, data, and removable storage media (unless directed otherwise by Lexmark).

For further explanation of your warranty alternatives and the nearest Lexmark authorized servicer in your area contact Lexmark on the World Wide Web.

Remote technical support is provided for this product throughout its warranty period. For products no longer covered by a Lexmark warranty, technical support may not be available or only be available for a fee.

Extent of limited warranty

Lexmark does not warrant uninterrupted or error-free operation of any product or the durability or longevity of prints produced by any product.

Warranty service does not include repair of failures caused by:

- Modification or unauthorized attachments
- Accidents, misuse, abuse or use inconsistent with Lexmark user's guides, manuals, instructions or guidance
- Unsuitable physical or operating environment
- Maintenance by anyone other than Lexmark or a Lexmark authorized servicer
- Operation of a product beyond the limit of its duty cycle
- Use of printing media outside of Lexmark specifications
- Refurbishment, repair, refilling or remanufacture by a third party of products, supplies or parts
- Products, supplies, parts, materials (such as toners and inks), software, or interfaces not furnished by Lexmark

TO THE EXTENT PERMITTED BY APPLICABLE LAW, NEITHER LEXMARK NOR ITS THIRD PARTY SUPPLIERS OR REMARKETERS MAKE ANY OTHER WARRANTY OR CONDITION OF ANY KIND, WHETHER EXPRESS OR IMPLIED, WITH RESPECT TO THIS PRODUCT, AND SPECIFICALLY DISCLAIM THE IMPLIED WARRANTIES OR CONDITIONS OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, AND SATISFACTORY QUALITY. ANY WARRANTIES THAT MAY NOT BE DISCLAIMED UNDER APPLICABLE LAW ARE LIMITED IN DURATION TO THE WARRANTY PERIOD. NO WARRANTIES, EXPRESS OR IMPLIED, WILL APPLY AFTER THIS PERIOD. ALL INFORMATION, SPECIFICATIONS, PRICES, AND SERVICES ARE SUBJECT TO CHANGE AT ANY TIME WITHOUT NOTICE.

Limitation of liability

Your sole remedy under this limited warranty is set forth in this document. For any claim concerning performance or nonperformance of Lexmark or a Remarketer for this product under this limited warranty, you may recover actual damages up to the limit set forth in the following paragraph.

Lexmark's liability for actual damages from any cause whatsoever will be limited to the amount you paid for the product that caused the damages. This limitation of liability will not apply to claims by you for bodily injury or damage to real property or tangible personal property for which Lexmark is legally liable. **IN NO EVENT WILL LEXMARK BE LIABLE FOR ANY LOST PROFITS, LOST SAVINGS, INCIDENTAL DAMAGE, OR OTHER ECONOMIC OR CONSEQUENTIAL DAMAGES.** This is true even if you advise Lexmark or a Remarketer of the possibility of such damages. Lexmark is not liable for any claim by you based on a third party claim.

This limitation of remedies also applies to claims against any Suppliers and Remarketers of Lexmark. Lexmark's and its Suppliers' and Remarketers' limitations of remedies are not cumulative. Such Suppliers and Remarketers are intended beneficiaries of this limitation.

Additional rights

Some states do not allow limitations on how long an implied warranty lasts, or do not allow the exclusion or limitation of incidental or consequential damages, so the limitations or exclusions contained above may not apply to you.

This limited warranty gives you specific legal rights. You may also have other rights that vary from state to state.

Specifications

Laser notice

The printer is certified in the U.S. to conform to the requirements of DHHS 21 CFR, Chapter I, Subchapter J for Class I (1) laser products, and elsewhere is certified as a Class 1 consumer laser product conforming to the requirements of IEC 60825-1:2014, EN 60825-1:2014+A11:2021, and EN 50689:2021.

Class I laser products are not considered to be hazardous. The laser system and printer are designed so there is never any human access to laser radiation above a Class I level during normal operation, user maintenance, or prescribed service conditions. The printer has a non-serviceable printhead assembly that contains a laser with the following specifications:

Class: IIIb (3b) AlGaInP

Nominal output power (milliwatts): 15

Wavelength (nanometers): 650–670

Temperature information

Operating temperature and relative humidity (RH) ¹	10 to 32.2°C (50 to 90°F) and 15 to 80% RH 15.6 to 32.2°C (60 to 90°F) and 8 to 80% RH Maximum wet-bulb temperature ² : 22.8°C (73°F) Non-condensing environment
Printer / cartridge / imaging unit long-term storage ²	15.6 to 32.2°C (60 to 90°F) and 8 to 80% RH Maximum wet-bulb temperature ² : 22.8°C (73°F)
Printer / cartridge / imaging unit short-term shipping ³	-40 to 40°C (-40 to 104°F)

¹ In some cases, performance specifications (such as cartridge usage and first-page-out speed) must be measured at a standard office environment of approximately 22.2°C (72°F) and 45% RH.

² Supplies shelf life is approximately 2 years. This is based on storage in a standard office environment at 22°C (72°F) and 45% humidity.

³ Wet-bulb temperature is determined by the air temperature and the relative humidity.

Power requirements

The following nominal voltage ranges are supported in applicable countries or regions: 100–110 V / 50Hz, 110–127 V / 60Hz, and 220–240 V / 50Hz (not dual-voltage).

Product power consumption

The following table documents the power consumption characteristics of the product.

Note: Some modes may not apply to your product.

Mode	Description	Power consumption (Watts)
Printing	The product is generating hard-copy output from electronic inputs.	One-sided: 644 (MS531dw, M3346); 657 (MS631dw); 669 (MS632dwe, M3350) Two-sided: 397 (MS531dw, M3346); 401 (MS631dw); 417 (MS632dwe, M3350)
Ready	The product is waiting for a print job.	6.8 (MS531dw, M3346); 7.1 (MS631dw); 7.7 (MS632dwe, M3350)
Sleep Mode	The product is in a high-level energy-saving mode.	0.9 (MS531dw, M3346, MS631dw); 1.0 (MS632dwe, M3350)
Hibernate	The product is in a low-level energy-saving mode.	0.1
Off	The product is plugged into an electrical outlet, but the power switch is turned off.	0.1

The power consumption levels listed in the previous table represent time-averaged measurements. Instantaneous power draws may be substantially higher than the average. Values are subject to change. See www.lexmark.com for current values.

Sleep Mode

This product is designed with an energy-saving mode called **Sleep Mode**. The Sleep Mode saves energy by lowering power consumption during extended periods of inactivity. The Sleep Mode is automatically engaged after this product is not used for a specified period of time, called the **Sleep Mode Timeout**.

Factory default Sleep Mode Timeout for this product (in minutes):	15
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By using the configuration menus, the Sleep Mode Timeout can be modified between 1 minute and 120 minutes, or between 1 minute and 114 minutes, depending on the printer model. If the printer speed is less than or equal to 30 pages per minute, then you can set the timeout only up to 60 minutes or 54 minutes, depending on the printer model. Setting the Sleep Mode Timeout to a low value reduces energy consumption, but may increase the response time of the product. Setting the Sleep Mode Timeout to a high value maintains a fast response, but uses more energy. Some models support a **Deep Sleep Mode**, which further reduces power consumption after longer periods of inactivity.

Hibernate Mode

This product is designed with an ultra-low power operating mode called **Hibernate mode**. When operating in Hibernate Mode, all other systems and devices are powered down safely.

The Hibernate mode can be entered in any of the following methods:

- Using the Hibernate Timeout
- Using the Schedule Power modes

Factory default Hibernate Timeout for this product in all countries or regions	3 days
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The amount of time the printer waits after a job is printed before it enters Hibernate mode can be modified between one hour and one month.

Notes on EPEAT-registered imaging equipment products:

- Standby power level occurs in Hibernate or Off mode.
- The product shall automatically power down to a standby power level of ≤ 1 W. The auto standby function (Hibernate or Off) shall be enabled at product shipment.

Off mode

If this product has an off mode which still consumes a small amount of power, then to completely stop product power consumption, disconnect the power supply cord from the electrical outlet.

Total energy usage

It is sometimes helpful to estimate the total product energy usage. Since power consumption claims are provided in power units of Watts, the power consumption should be multiplied by the time the product spends in each mode in order to calculate energy usage. The total product energy usage is the sum of each mode's energy usage.

Environmental and sustainability notices

Noise emission levels

The following measurements were made in accordance with ISO 7779 and reported in conformance with ISO 9296.

Note: Some modes may not apply to your product.

1-meter average sound pressure, dBA	
Printing	One-sided: 55 (MS531dw, M3346); 56 (MS631dw, MS632dwe, M3350) Two-sided: 55
Ready	14

Values are subject to change. See www.lexmark.com for current values.

Waste from Electrical and Electronic Equipment (WEEE) directive



The WEEE logo signifies specific recycling programs and procedures for electronic products in countries of the European Union. We encourage the recycling of our products. If you have further questions about recycling options, visit the Lexmark Web site at www.lexmark.com for your local sales office phone number.

India E-Waste notice



This product including components, consumables, parts and spares complies with the “India E-Waste Rules” and prohibits use of lead, mercury, hexavalent chromium, polybrominated biphenyls or polybrominated diphenyl ethers in concentrations exceeding 0.1% by weight and 0.01% by weight for cadmium, except for the exemption set in the Rule.

Lithium-ion rechargeable battery



This product may contain a coin-cell, lithium-ion rechargeable battery, which should only be removed by a trained technician. Crossed-out wheeled bin means the product should not be discarded as unsorted waste but must be sent to separate collection facilities for recovery and recycling. In the event the battery is removed, do not dispose of the battery in your household waste. There may be separate collection systems for batteries in your local community, such as a battery-recycling drop-off location. The separate collection of waste batteries assures appropriate treatment of waste including reuse and recycling and prevents any potential negative effects on human health and environment. Please responsibly dispose of the batteries.

Regulation (EU) 2023/1542

This product may contain a coin-cell lithium rechargeable battery. This battery complies with Regulation (EU) 2023/1542. Compliance is indicated by the CE marking:



This product may contain one of the following coin-cell batteries:

- Battery identification: Seiko Model Number MS621FE
Manufacturer: Seiko Instruments Inc.

Manufacturer address: 8, Nakase 1-chome, Mihama-ku, Chiba-shi, Chiba 261-8507, Japan

- Battery identification: Panasonic Model Number ML621
Manufacturer: Panasonic Energy Co., Ltd.

Manufacturer address: 1-1 Matsushita-cho, Moriguchi City, Osaka 570-8511, Japan

- Battery identification: FDK Model Number ML621
Manufacturer: FDK Corporation

Manufacturer address: Shibaura Crystal Shinagawa, 1-6-41 Konan, Minato-ku, Tokyo 108-8212 Japan

Environmental labeling for packaging

Per Commission Regulation Decision 97/129/EC Legislative Decree 152/2006, the product packaging may contain one or more of the following symbols.

	This symbol indicates that the packaging may contain corrugated fiberboard.
	This symbol indicates that the packaging may contain non-corrugated fiberboard.
	This symbol indicates that the packaging may contain paper.

For more information, go to www.lexmark.com/recycle, and then choose your country or region. Information on available packaging recycling programs is included with the information on product recycling.

Product disposal

Do not dispose of the printer or supplies in the same manner as normal household waste. Consult your local authorities for disposal and recycling options.

Returning Lexmark cartridges for reuse or recycling

The Lexmark Cartridge Collection Program allows you to return used cartridges for free to Lexmark for reuse or recycling. One hundred percent of the empty cartridges returned to Lexmark are either reused or demanufactured for recycling. The boxes used to return the cartridges are also recycled.

To return Lexmark cartridges for reuse or recycling, do the following:

1. Go to www.lexmark.com/recycle.
2. Select your country or region.

3. Select **Lexmark Cartridge Collection Program**.
4. Follow the instructions on the screen.

ENERGY STAR

Any Lexmark product bearing the ENERGY STAR® emblem on the product or on a start-up screen is certified to comply with Environmental Protection Agency (EPA) ENERGY STAR requirements as of the date of manufacture.



Notices for wireless products

Regulatory notices for wireless products

This section contains regulatory information that applies only to wireless models. If in doubt as to whether your model is a wireless model, then see the "Wireless support" section or go to <http://support.lexmark.com>.

Modular component notice

Wireless models contain one of the following modular components:
AzureWave AW-CM467-SUR; FCC ID:TLZ-CM467; IC:6100A-CM467
To determine which modular components are installed in your particular product, refer to the labeling on your actual product.

Exposure to radio frequency radiation

The radiated output power of this device is far below the radio frequency exposure limits of the FCC and other regulatory agencies. A minimum separation of 20 cm (8 inches) must be maintained between the antenna and any persons for this device to satisfy the RF exposure requirements of the FCC and other regulatory agencies.

Innovation, Science and Economic Development Canada

This device complies with Innovation, Science and Economic Development Canada license-exempt RSS standards. Operation is subject to the following two conditions: (1) this device may not cause interference, and (2) this device must accept any interference, including interference that may cause undesired operation of the device.

Innovation, Sciences et Développement économique Canada

Cet appareil est conforme aux normes RSS exemptes de licence d'Innovation, Sciences et Développement économique Canada. Son fonctionnement est soumis aux deux conditions suivantes : (1) cet appareil ne doit pas causer d'interférences et (2) il doit accepter toutes les interférences, y compris les celles qui peuvent entraîner un fonctionnement indésirable.

European Community (EC) directives conformity

This product is in conformity with the protection requirements of EC Council directive 2014/53/EU on the approximation and harmonization of the laws of the Member States relating to radio equipment.

The manufacturer of this product is: Lexmark International, Inc., 740 West New Circle Road, Lexington, KY, 40550 USA. The EEA/EU authorized representative is: Lexmark International Technology Hungária Kft., 8 Lechner Ödön fasor, Millennium Tower III, 1095 Budapest HUNGARY. Email: EU-Product-Safety@lexmark.com. The EEA/EU Importer is: Lexmark International Technology S.à.r.l. 20, Route de Pré-Bois, ICC Building, Bloc A, CH-1215 Genève, Switzerland. A declaration of conformity to the requirements of the Directives is available upon request from the Authorized Representative or may be obtained at www.lexmark.com/en_us/about/regulatory-compliance/european-union-declaration-of-conformity.html.

Compliance is indicated by the CE marking:



Restrictions

This radio equipment is restricted to indoor use only. Outdoor use is prohibited. This restriction applies to all the countries listed in the table below:

								
AT	BE	BG	CH	CY	CZ	DE	DK	EE
EL	ES	FI	FR	HR	HU	IE	IS	IT
LI	LT	LU	LV	MT	NL	NO	PL	PT
RO	SE	SI	SK	TR	UK (NI)			

EU and other countries statement of radio transmitter operational frequency bands and maximum RF power

This radio product transmits in either the 2.4GHz (2.412–2.472GHz in the EU) or 5GHz (5.15–5.35, 5.47–5.725GHz in the EU) bands. The maximum transmitter EIRP power output, including antenna gain, is $\leq 20\text{dBm}$ for both bands.

United Kingdom (UK) conformity

This product is in conformity with the protection requirements of the Radio Equipment Regulations 2017.

The manufacturer of this product is: Lexmark International, Inc., 740 West New Circle Road, Lexington, KY, 40550 USA. The UK Importer is: Lexmark International Ltd, Building Q1 Quantum Business Park, 60 Norden Road, Maidenhead, Berkshire, United Kingdom SL6 4AY. A declaration of conformity is available upon request from the UK Importer or may be obtained at www.lexmark.com/en_us/about/regulatory-compliance/uk-declaration-of-conformity.html.

Compliance is indicated by the UKCA marking:



Restrictions or requirements in the UK

This radio equipment is restricted to indoor use only. Outdoor use is prohibited.

UK statement of radio transmitter operational frequency bands and maximum RF power

This radio product transmits in either the 2.4GHz (2.412–2.472 GHz in the UK) or 5GHz (5.15–5.35, 5.47–5.725 in the UK) bands. The maximum transmitter EIRP power output, including antenna gain, is $\leq 20\text{dBm}$ for both bands.

Notice to users in Thailand

ประกาศถึงผู้ใช้ในประเทศไทย

This radiocommunication equipment has the electromagnetic field strength in compliance with the Safety Standard for the Use of Radiocommunication Equipment on Human Health announced by the National Telecommunications Commission.

เครื่องวิทยุคมนาคมนี้มีระดับการแผ่คลื่นแม่เหล็กไฟฟ้าสอดคล้องตามมาตรฐานความปลอดภัยต่อสุขภาพของมนุษย์จากการใช้เครื่องวิทยุคมนาคมที่คณะกรรมการกิจการโทรคมนาคมแห่งชาติประกาศกำหนด



Class B device notices

Federal Communications Commission (FCC) compliance information statement

This product has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

The FCC Class B limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a residential installation. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult your point of purchase or service representative for additional suggestions.

The manufacturer is not responsible for radio or television interference caused by using other than recommended cables or by unauthorized changes or modifications to this equipment. Unauthorized changes or modifications could void the user's authority to operate this equipment.

Notes

To assure compliance with FCC regulations on electromagnetic interference for a Class B computing device, use a properly shielded and grounded cable such as Lexmark part number 1021231 for parallel attach or 1021294 for USB attach. Use of a substitute cable not properly shielded and grounded may result in a violation of FCC regulations.

Any questions regarding this compliance information statement should be directed to:
Director of Lexmark Technology & Services

Lexmark International, Inc.

740 West New Circle Road

Lexington, KY 40550

Telephone: (859) 232–2000

Email: regulatory@lexmark.com

Innovation, Science and Economic Development Canada compliance statement

This Class B digital apparatus meets all requirements of the Canadian Interference-Causing Equipment Standard ICES-003.

Avis de conformité aux normes de l'Innovation, Sciences et Développement économique Canada

Cet appareil numérique de classe B est conforme aux exigences de la norme canadienne relative aux équipements pouvant causer des interférences NMB-003.

European Community (EC) directives conformity

This product is in conformity with the protection requirements of EC Council directives 2014/30/EU, 2014/35/EU, 2009/125/EC, and 2011/65/EU as amended by (EU) 2015/863 on the approximation and harmonization of the laws of the Member States relating to electromagnetic compatibility, safety of electrical equipment designed for use within certain voltage limits, the ecodesign of energy-related products, and on the restrictions of use of certain hazardous substances in electrical and electronic equipment.

The manufacturer of this product is: Lexmark International, Inc., 740 West New Circle Road, Lexington, KY, 40550 USA. The EEA/EU authorized representative is: Lexmark International Technology Hungária Kft., 8 Lechner Ödön fasor, Millennium Tower III, 1095 Budapest HUNGARY. Email: EU-Product-Safety@lexmark.com. The EEA/EU Importer is: Lexmark International Technology S.à.r.l. 20, Route de Pré-Bois, ICC Building, Bloc A, CH-1215 Genève, Switzerland. A declaration of conformity to the requirements of the Directives is available upon request from the Authorized Representative or may be obtained at www.lexmark.com/en_us/about/regulatory-compliance/european-union-declaration-of-conformity.html.

This product satisfies the Class B limits of EN 55032 and safety requirements of EN 62368-1.

United Kingdom (UK) conformity

This product is in conformity with the protection requirements of the Electromagnetic Compatibility Regulations 2016, the Electrical Equipment (Safety) Regulations 2016, the Ecodesign for Energy-Related Products and Energy Information (Amendment) (EU Exit) Regulations 2019, and the Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations 2012.

The manufacturer of this product is: Lexmark International, Inc., 740 West New Circle Road, Lexington, KY, 40550 USA. The UK Importer is: Lexmark International Ltd, Building Q1 Quantum Business Park, 60 Norden Road, Maidenhead, Berkshire, United Kingdom SL6 4AY. A declaration of conformity is available upon request from the UK Importer or may be obtained at www.lexmark.com/en_us/about/regulatory-compliance/uk-declaration-of-conformity.html.

This product satisfies the Class B limits of BS EN 55032 and safety requirements of BS EN 62368-1.

Commission Regulation (EU) 2023/826

As part of this regulation, manufacturers are required to post information about the Off modes and Network Standby ("sleep") modes of products, including the available network connections, the power consumption in sleep mode for each connection and the default timeout to sleep mode.

To view Lexmark's declarations of product sleep modes, go to https://www.lexmark.com/en_us/legal/regulatory-compliance/EU_2023_826.html.

Other regulatory notices

Static sensitivity notice



This symbol identifies static-sensitive parts. Do not touch the areas near these symbols without first touching a metal surface in an area away from the symbol.

To prevent damage from electrostatic discharge when performing maintenance tasks such as clearing paper jams or replacing supplies, touch any exposed metal frame of the printer before accessing or touching interior areas of the printer even if the symbol is not present.

Applicability of Regulation (EU) 2019/2015 and (EU) 2019/2020

Per Commission Regulation (EU) 2019/2015 and (EU) 2019/2020, the light source contained within this product or its component is intended to be used for Image Capture or Image Projection only, and is not intended for use in other applications.

The UK Product Security and Telecommunications Infrastructure Act 2022 (PSTI Act)—Summary Statement of Compliance

Lexmark International Inc., 740 West New Circle Road, Lexington, KY 40550 USA, declares that this product complies with the applicable security requirements in Schedule 1 of The Product Security and Telecommunications Infrastructure (Security Requirements for Relevant Connectable Products) Regulations 2023. The defined support period for this product can be found at the following web page: <https://www.lexmark.com/firmware-eos>. A copy of the Statement of Compliance is available for download at the following web page: https://www.lexmark.com/en_us/about/regulatory-compliance/all-regulatory-docs.html.

Thailand NBTC technical standards conformity statement

คำประกาศเรื่องการเป็นไปตามมาตรฐานทางเทคนิคของ กสทช. ประเทศไทย
This telecommunication equipment conforms to the technical standards or requirements of NBTC.
เครื่องโทรคมนาคมและอุปกรณ์นี้มีความสอดคล้องตามมาตรฐานหรือข้อกำหนดทางเทคนิคของ กสทช.

User's Guide